

SUPERION INSTRUCTION 1

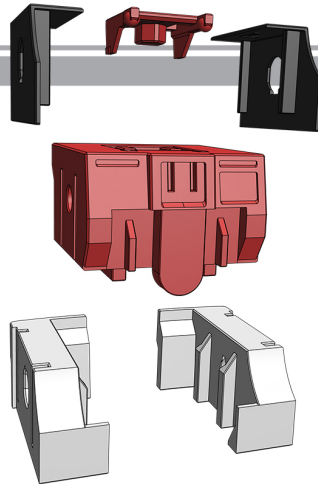
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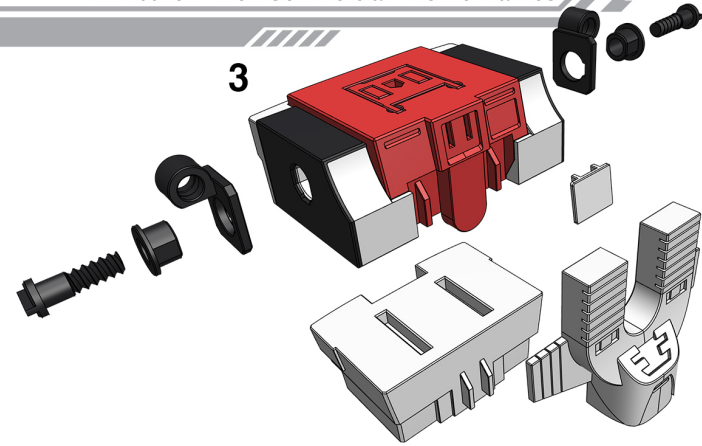
1



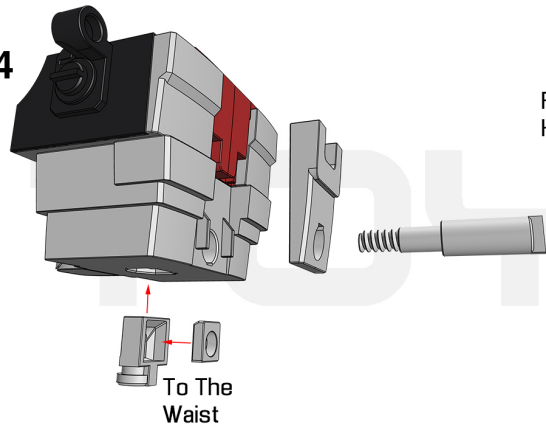
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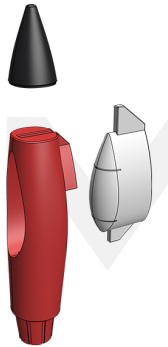
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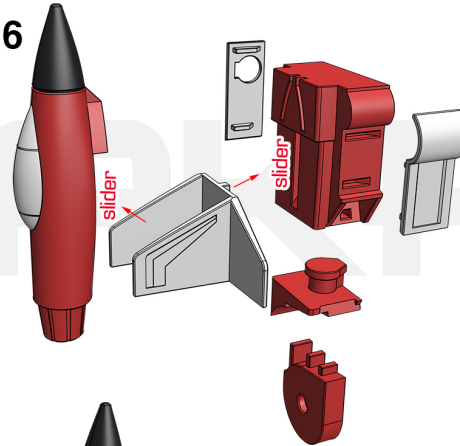
4



5
Right
Hand



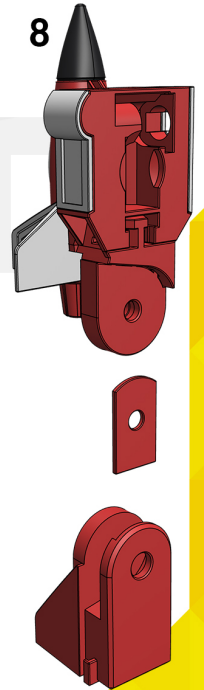
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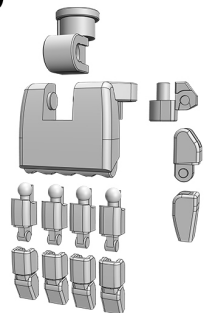
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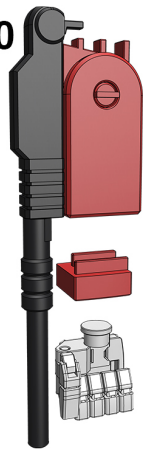
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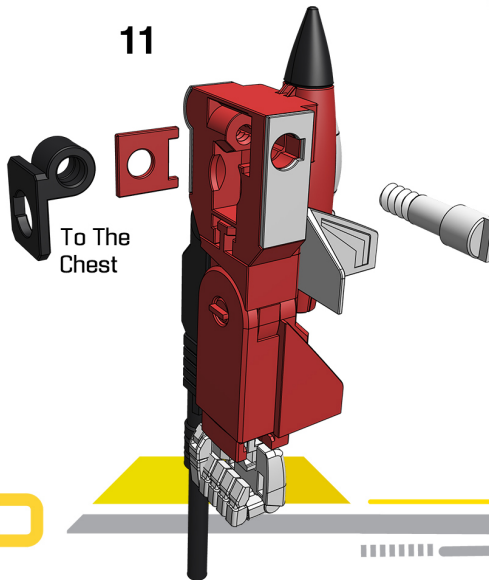
9



10



11



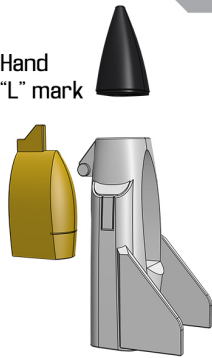
SETTINGS:
Support : NO
Nozzle: 0.4mm
Layer: 0.2mm (0.1mm for the Face)
Filament: PLA+
Temperature: 205°C
Speed: 40 mm/s
Skin/top/bottom: 0.8 mm
Infill: 20-25%

SUPERION INSTRUCTION 2

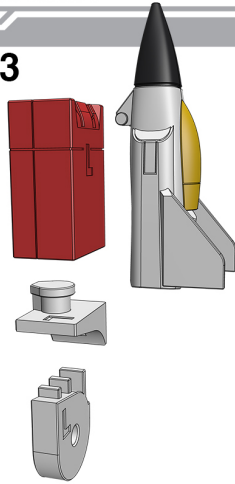
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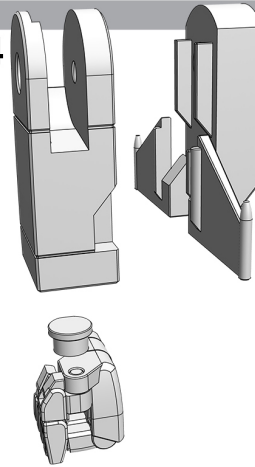
12
Left Hand
with "L" mark



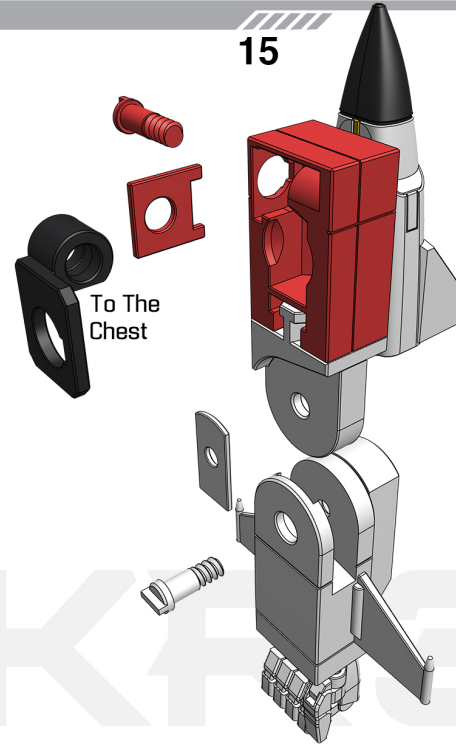
13



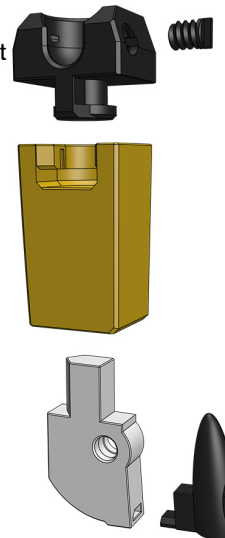
14



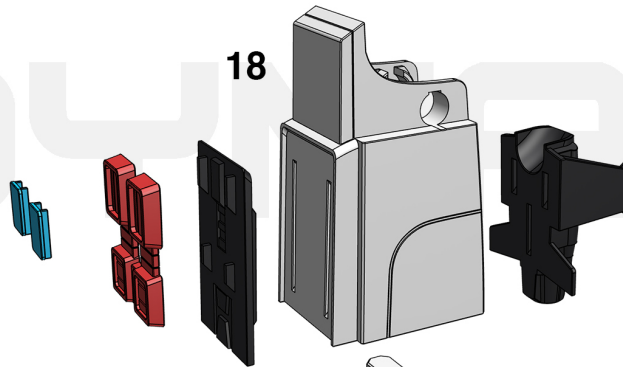
15



16
Right
Leg

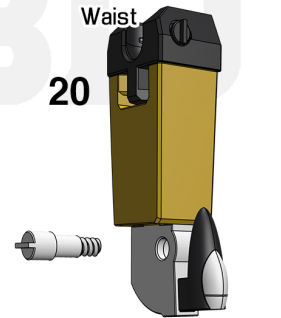


18

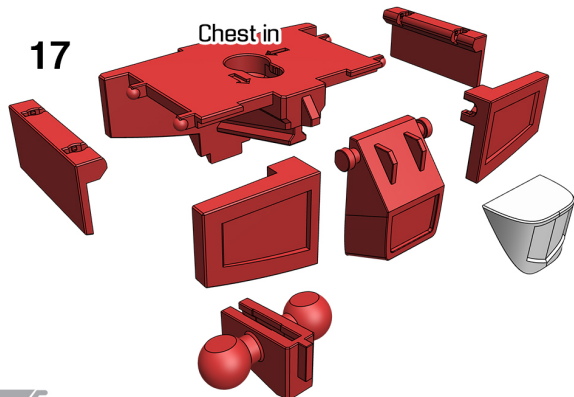


To The
Waist

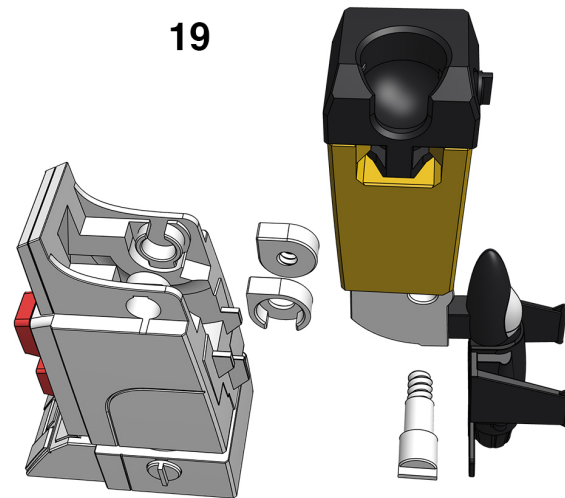
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17



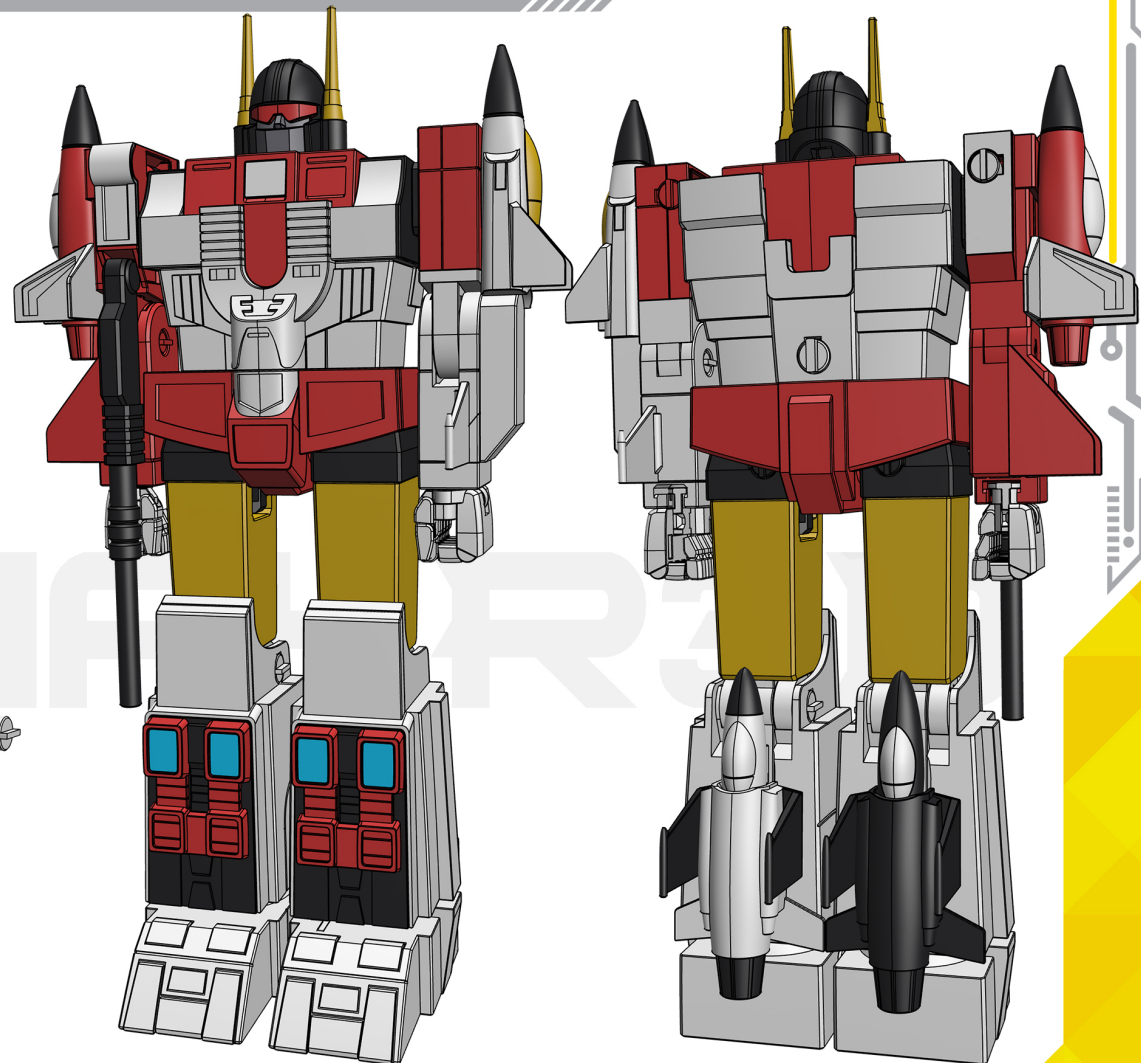
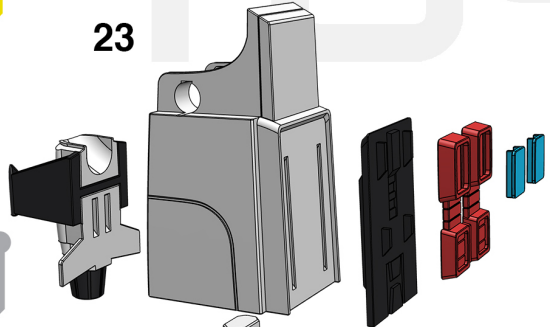
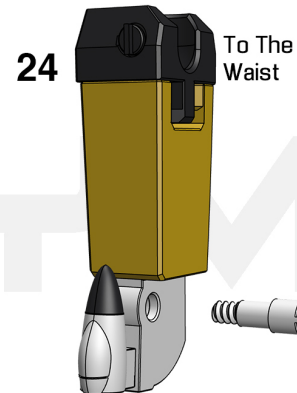
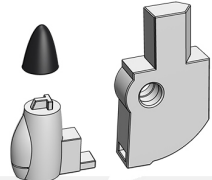
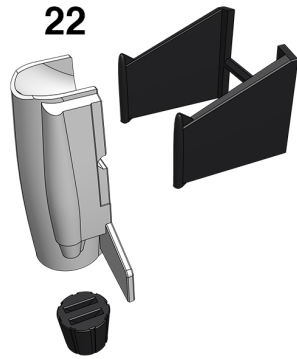
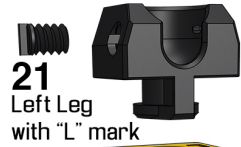
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SUPERION INSTRUCTION 3

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- **WARNING!**: Contains small parts and requires high precision. Your printer may need to be properly calibrated for best results. (Tolerances: Peg 0.15mm, Balljoint 0mm, Slide 0.3mm, Screw 0.4mm)
- **USE CLEAR NAIL POLISH TO TIGHTEN THE JOINTS:** Use it on both female and male ball joint or on friction joint surfaces. Wait until it dry before put them together
- **DISCLAIMER:** This model is for fan art purposes only. The creator is in no way associated with the original Transformers character license owner.