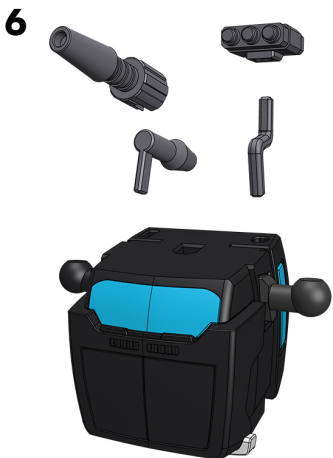
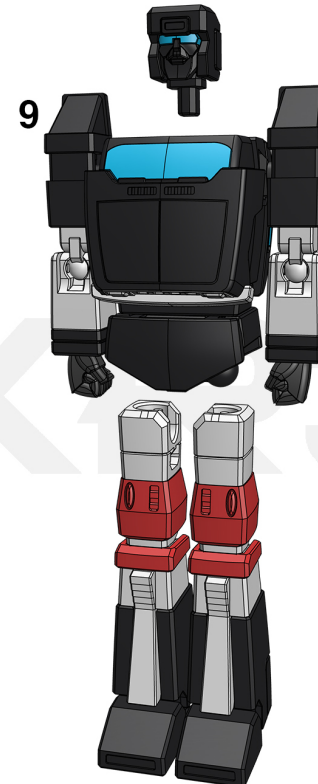
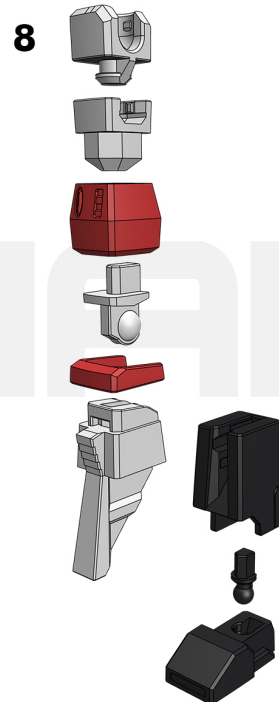
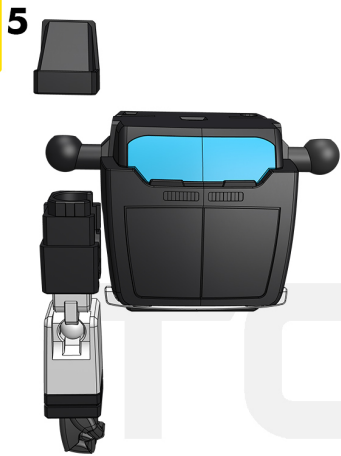
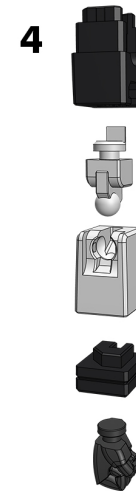
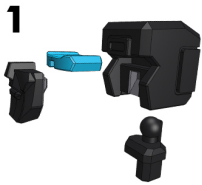


TRAILBREAKER INSTRUCTION

Design by Reza Aulia
Source: Toymakr3d.com

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SETTINGS:
Support : NO
Nozzle: 0.4mm
Layer: 0.1mm
Filament: PLA+
Temperature: 205°C
Speed: 40/s
Skin/top/bottom: 0.8 mm
Infill: 20-25%

- **WARNING!** Contains small parts and requires high precision. Your printer may need to be properly calibrated for best results. (Tolerances: Peg 0.15mm, Balljoint 0mm, Slide 0.3mm, Screw 0.4mm)
- **USE CLEAR NAIL POLISH TO TIGHTEN THE JOINTS:** Use it on both female and male ball joint or on friction joint surfaces. Wait until it dry before put them together
- **DISCLAIMER:** This model is for fan art purposes only. The creator is in no way associated with the original Transformers character license owner.