

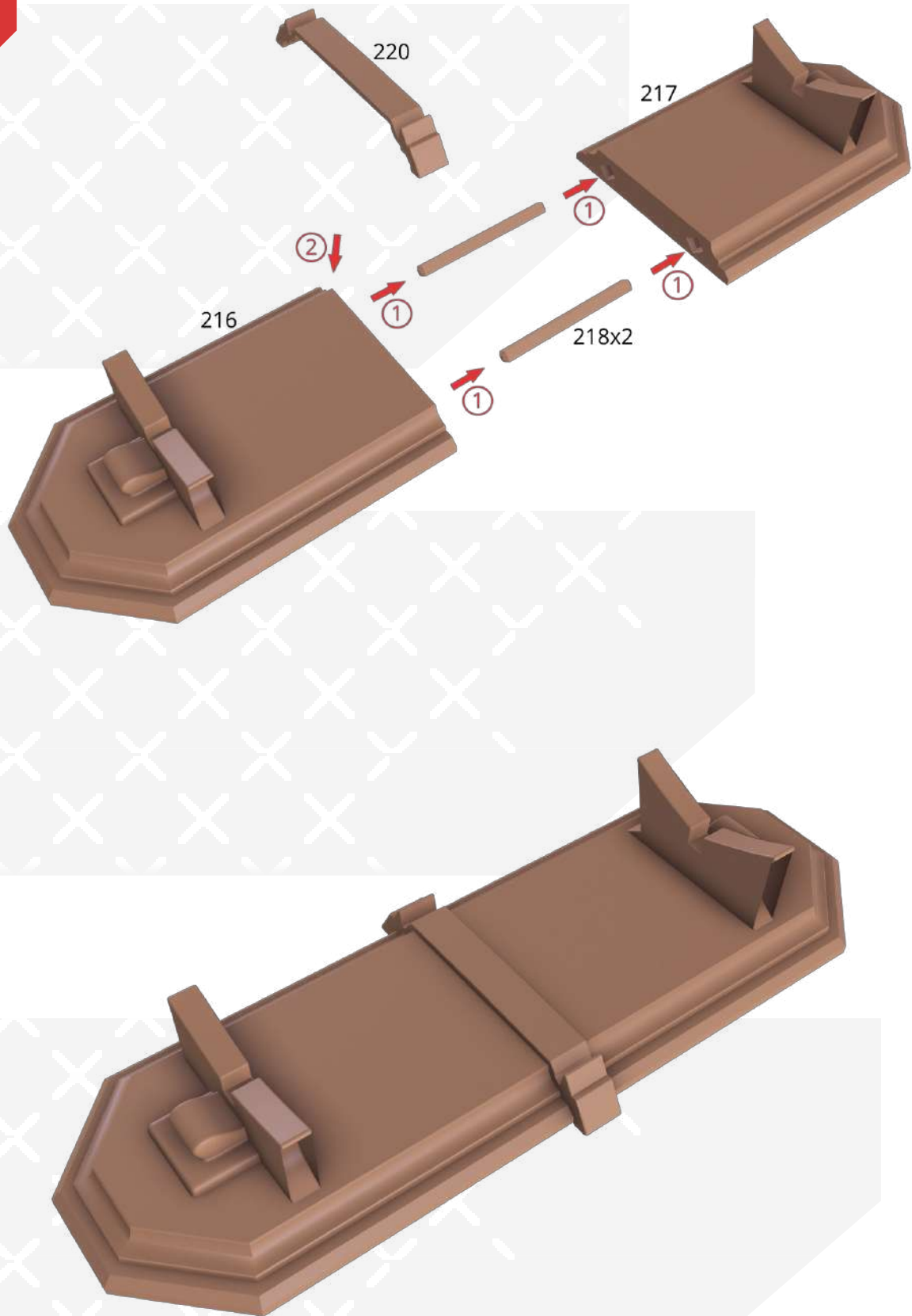


Black Pearl
3D printing model

Assembly manual
for **FFF/FDM**

Gamebody

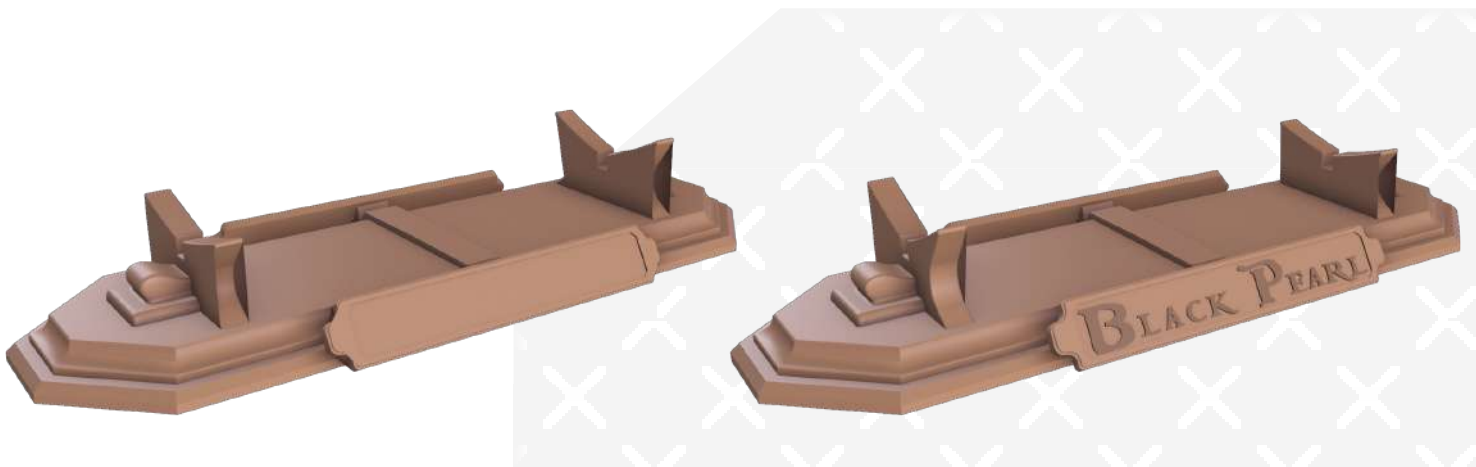
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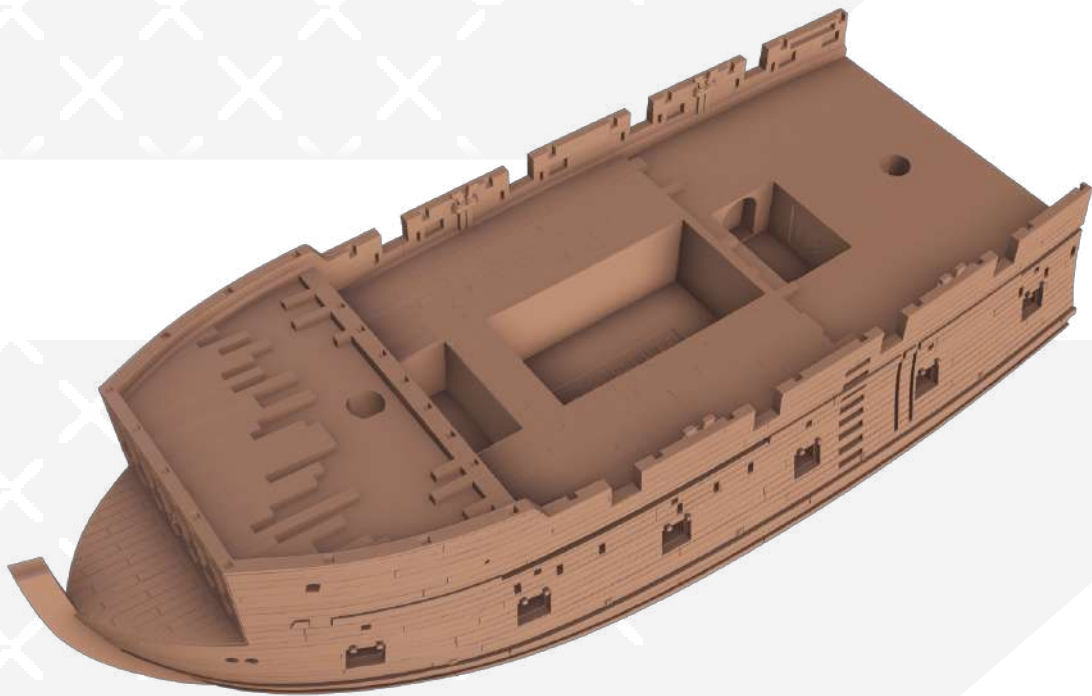
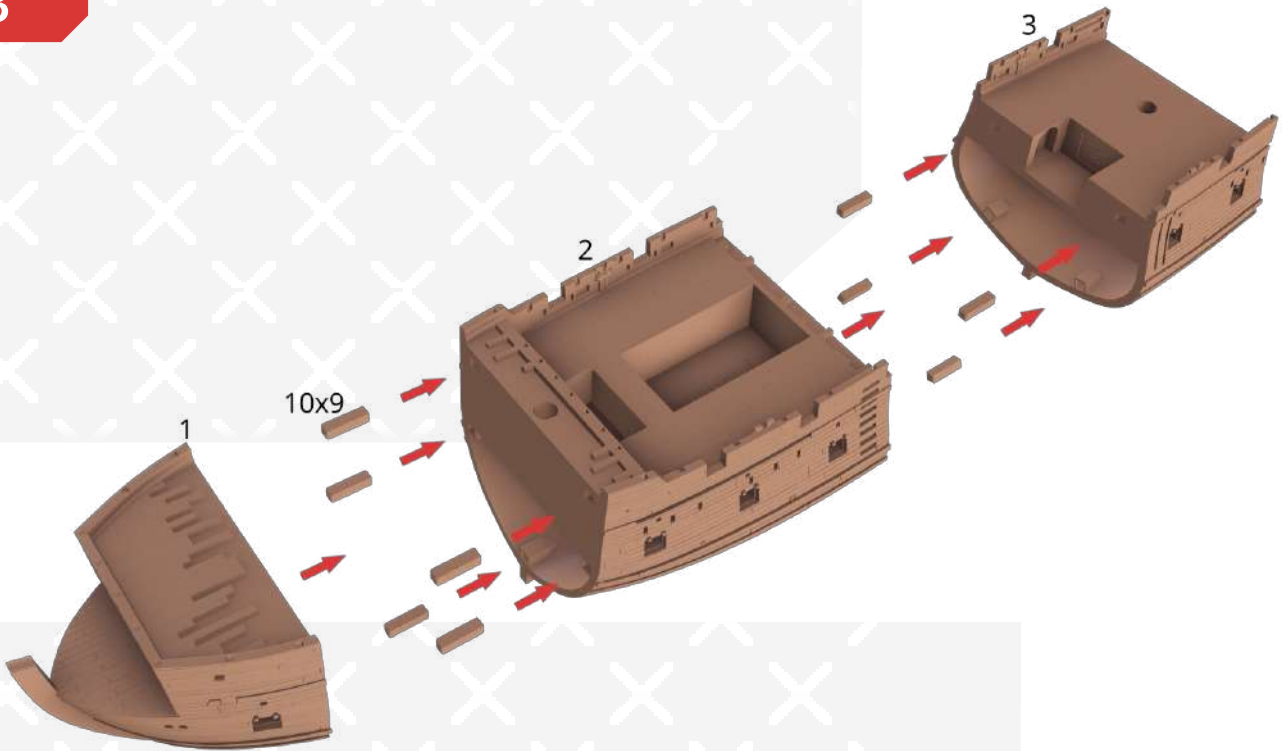
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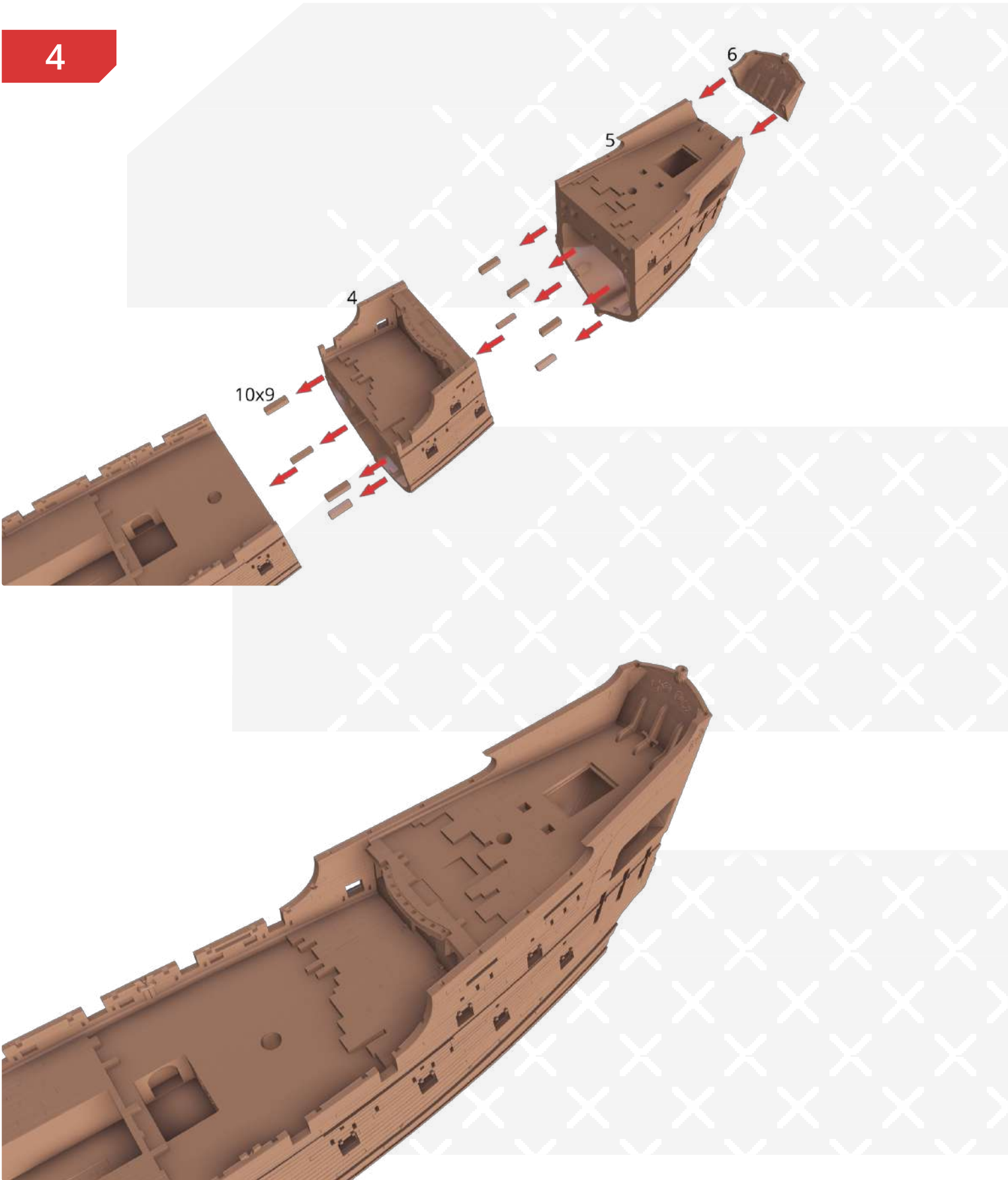
Two versions of the platform design - with and without the lettering.



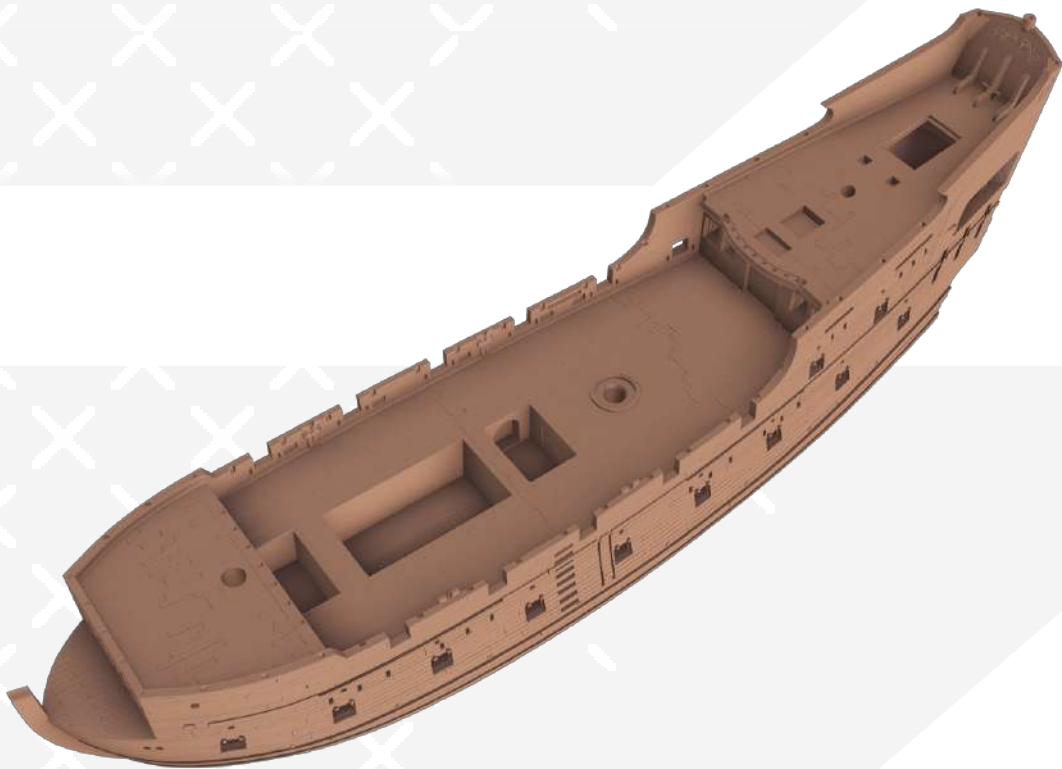
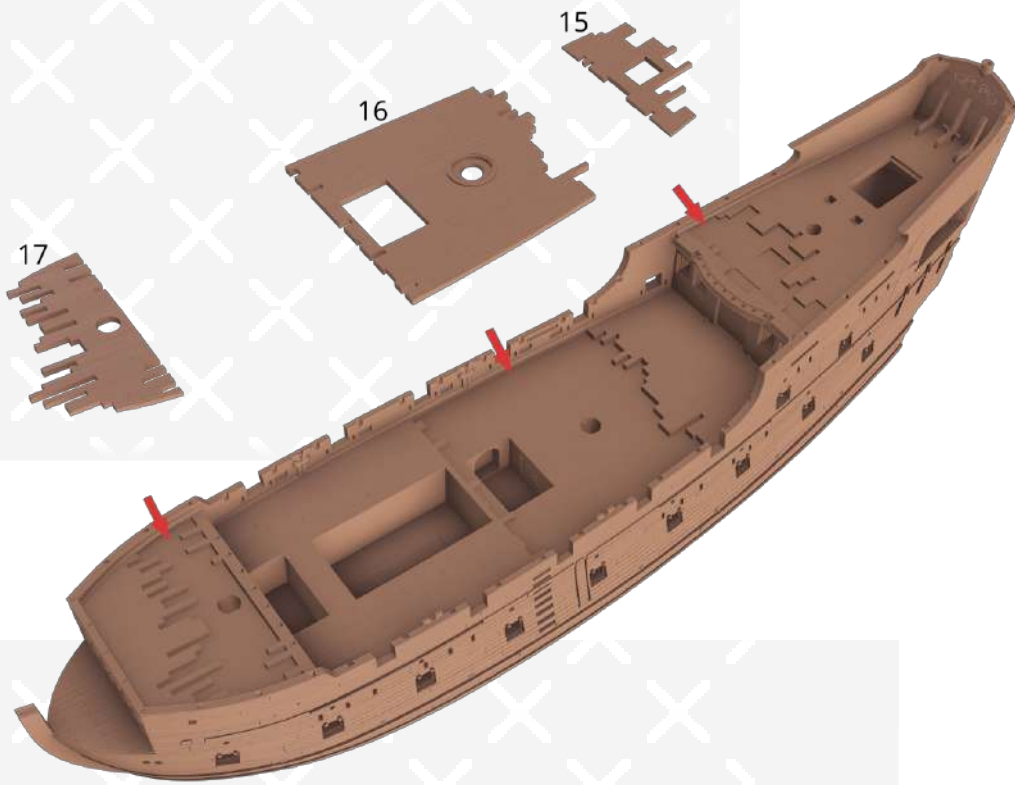
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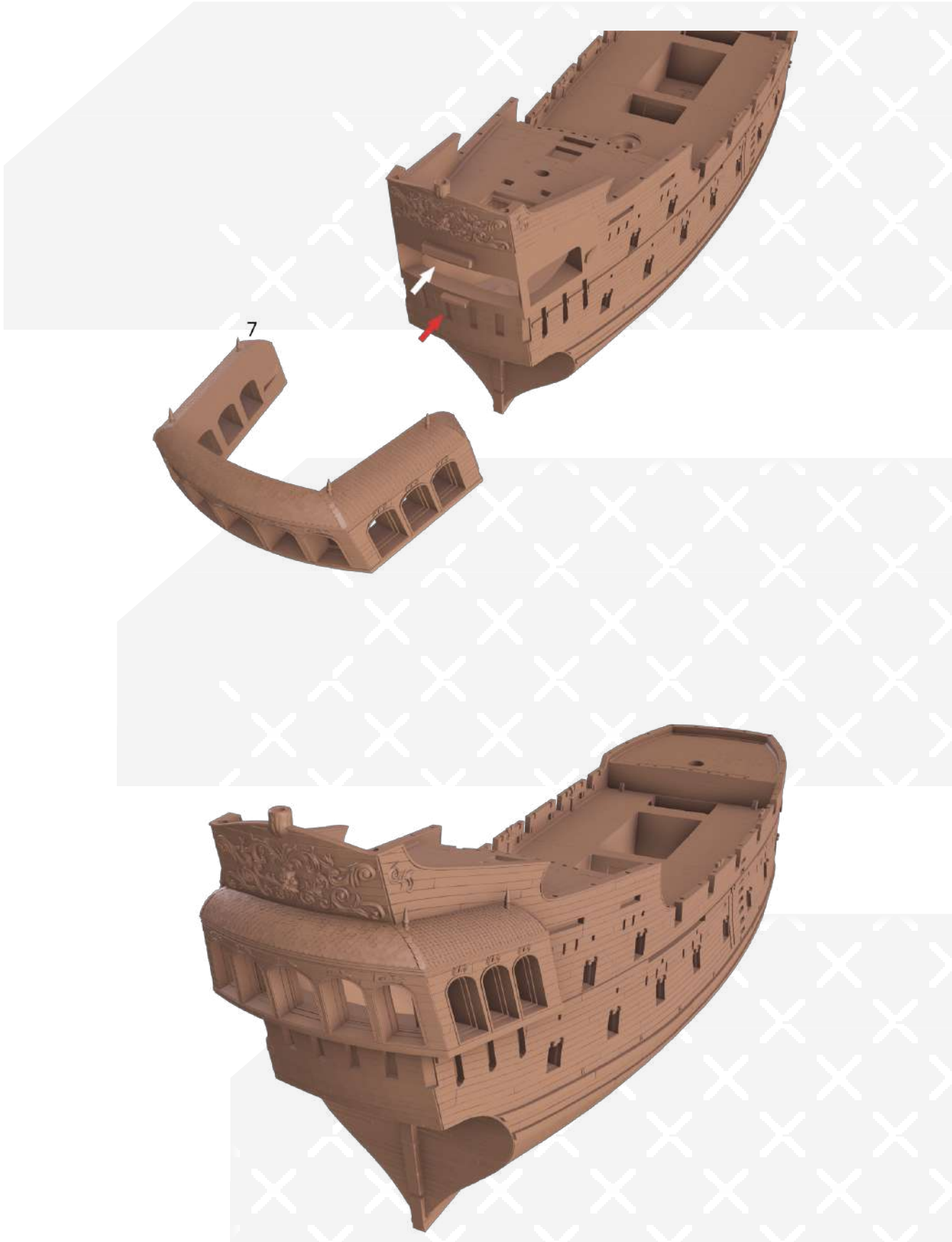
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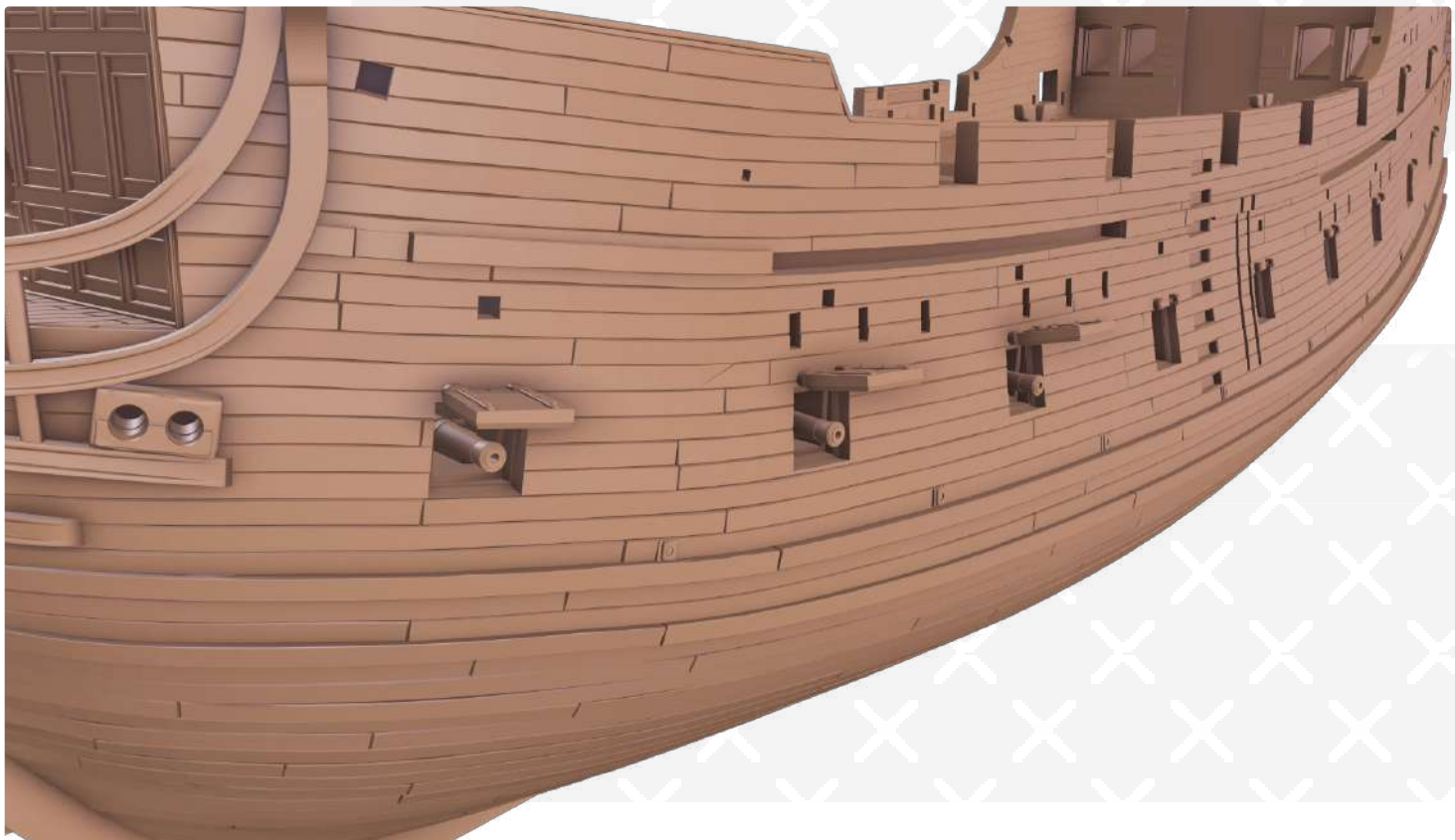
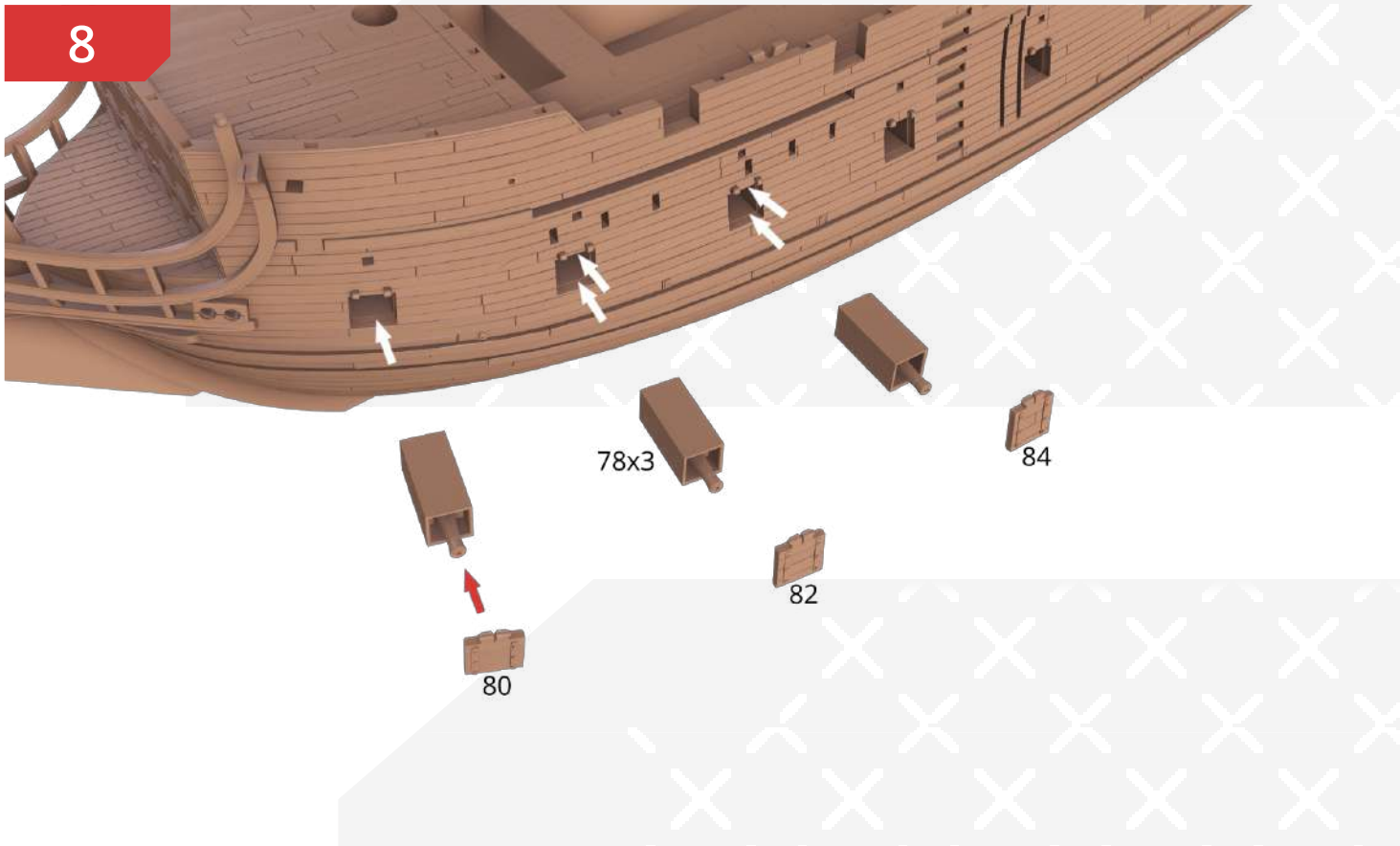
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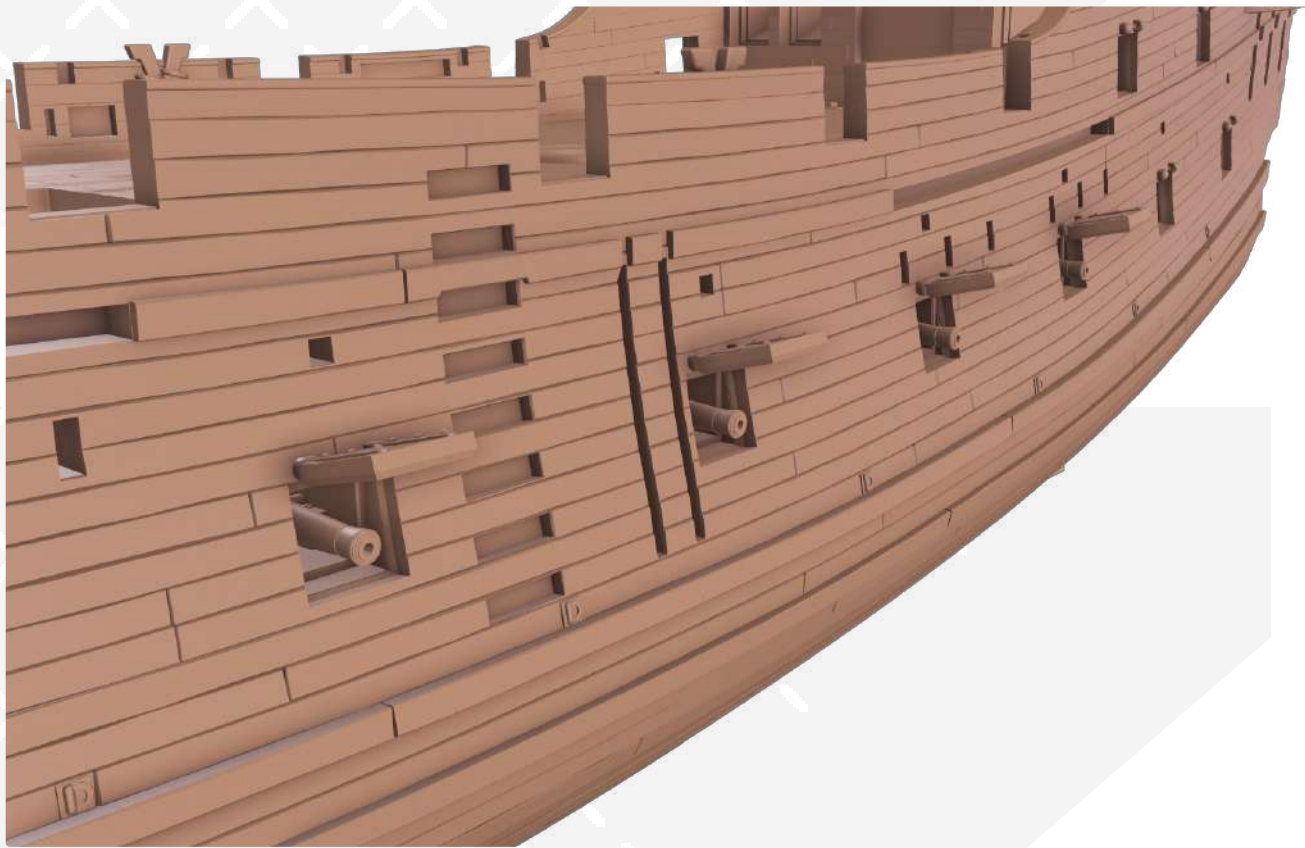
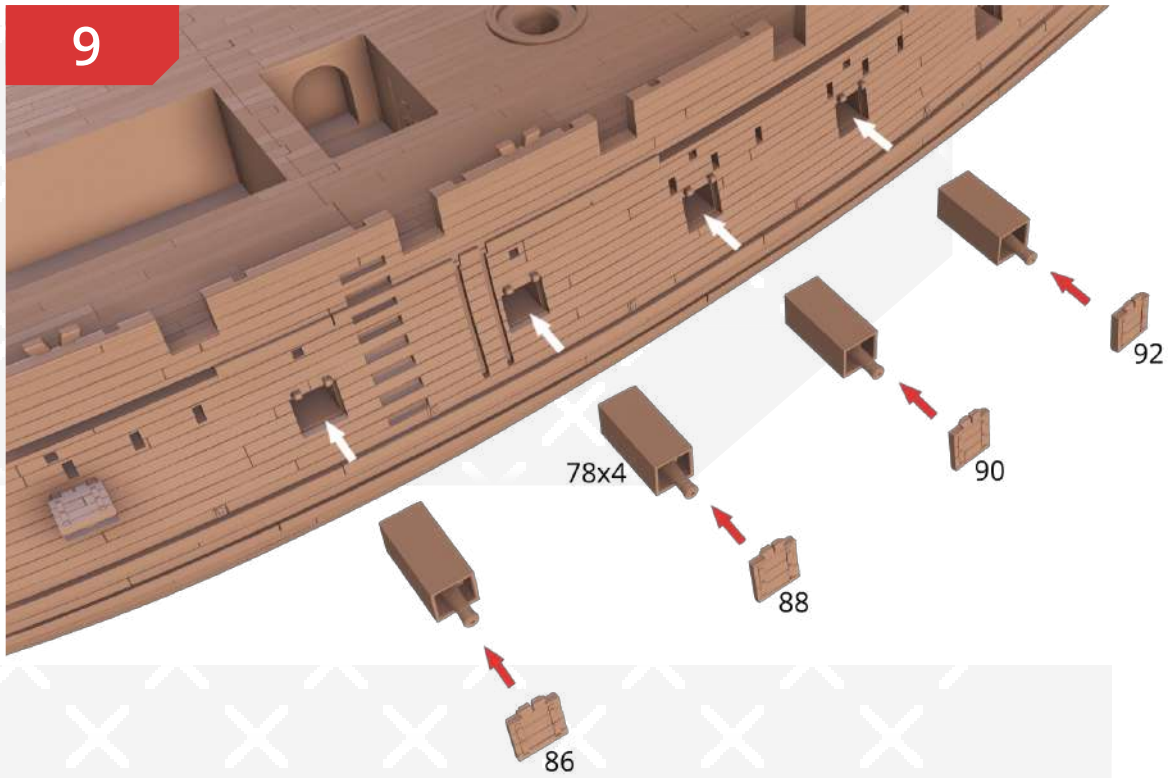
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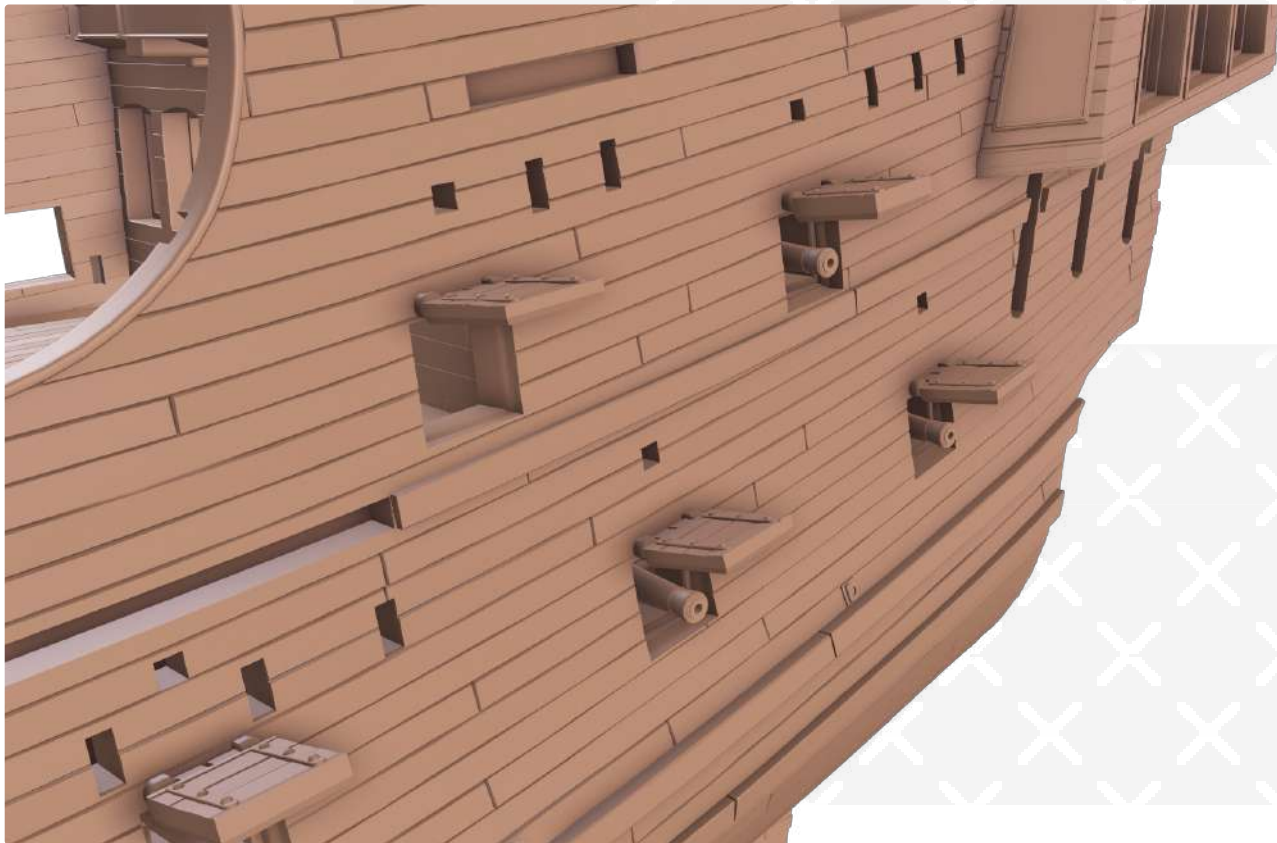
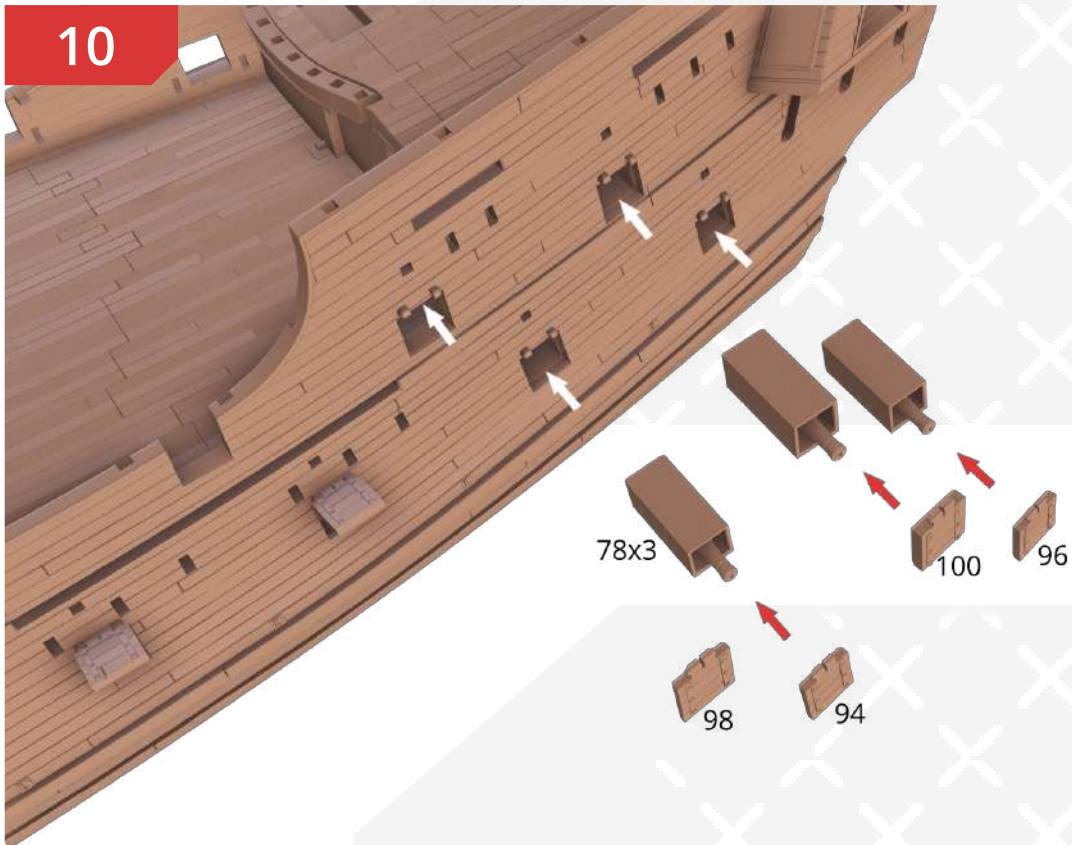
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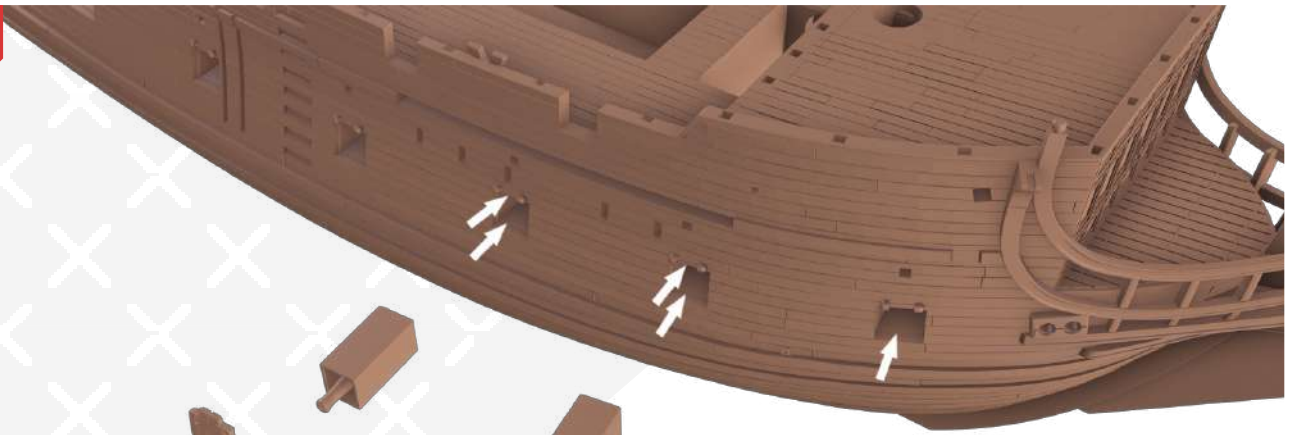
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10



11



85

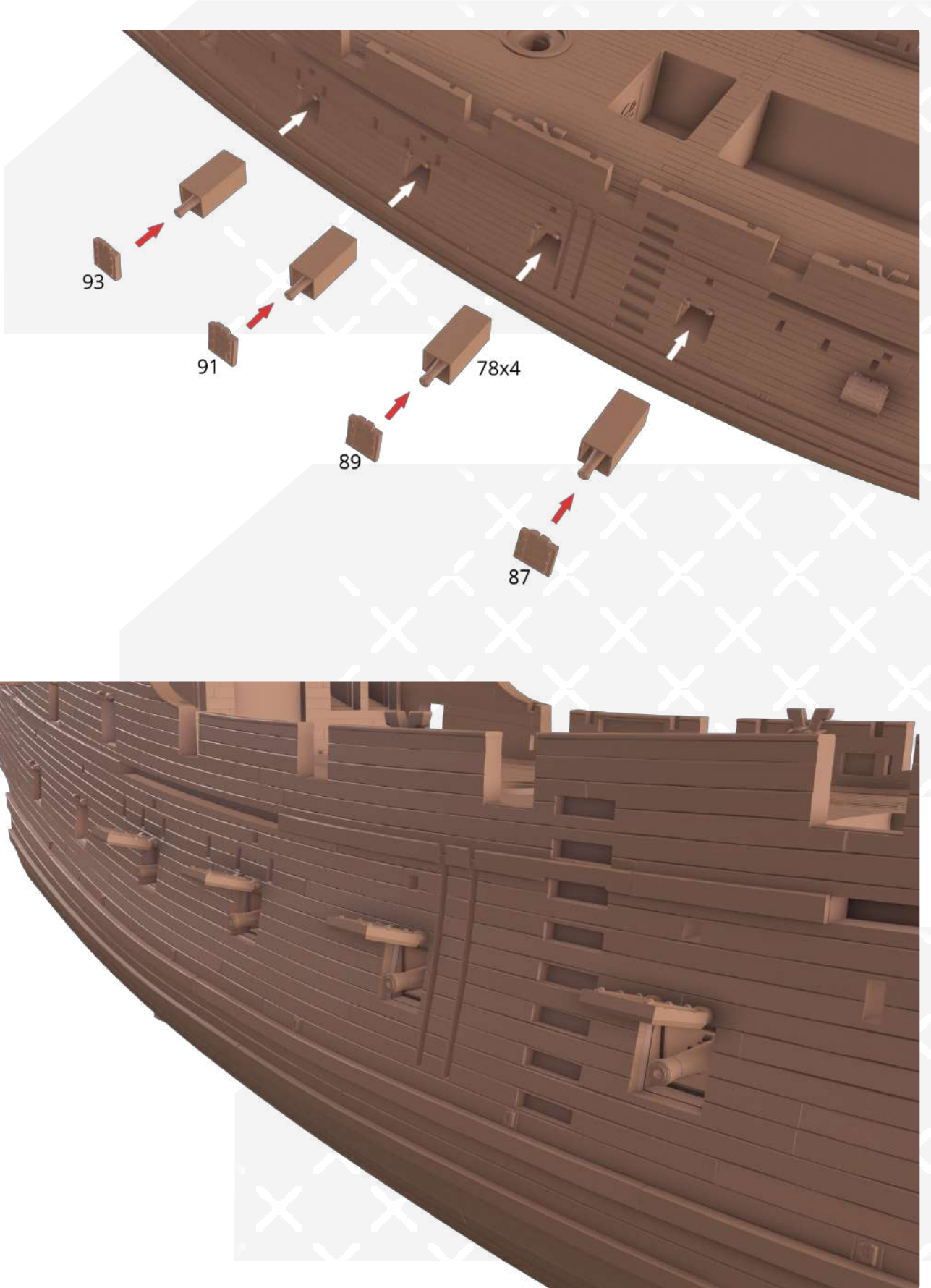
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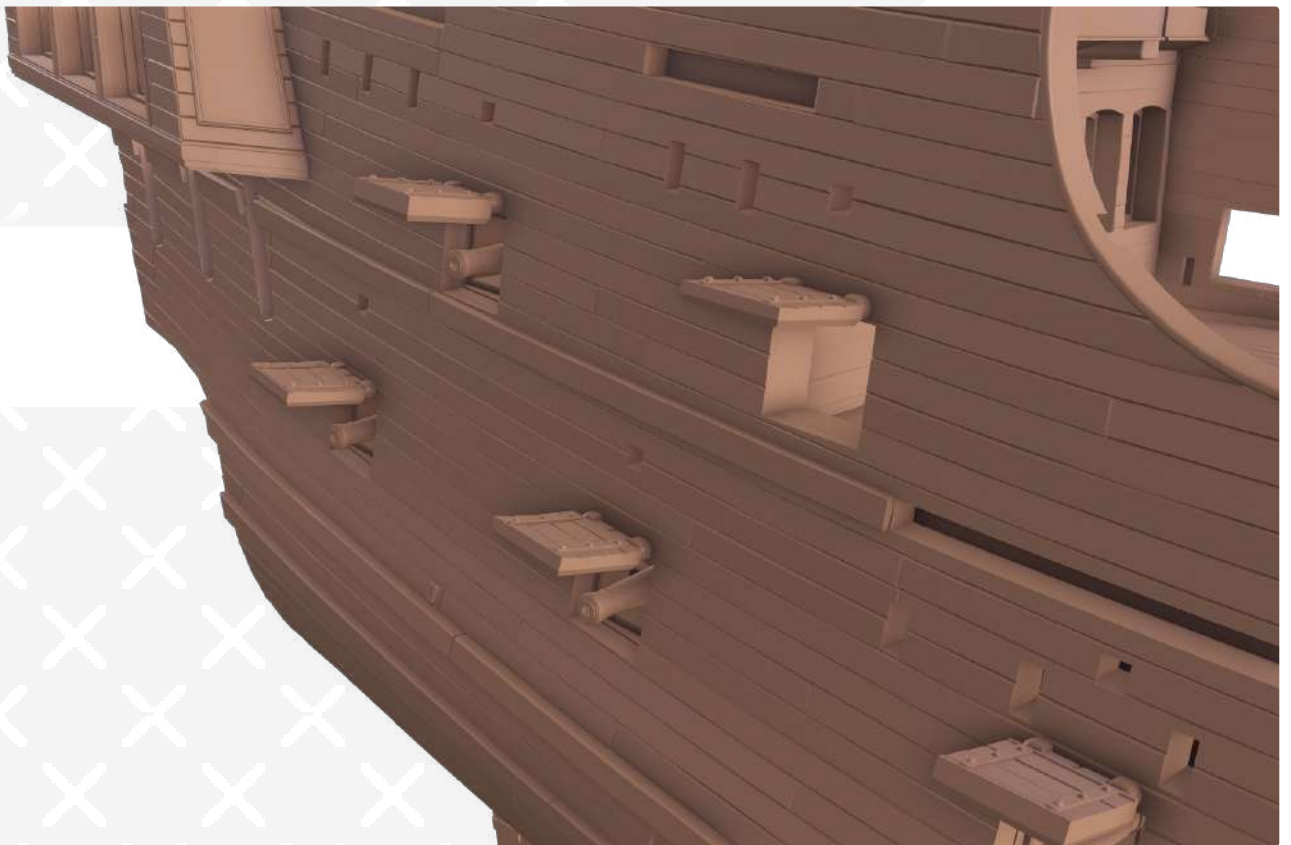
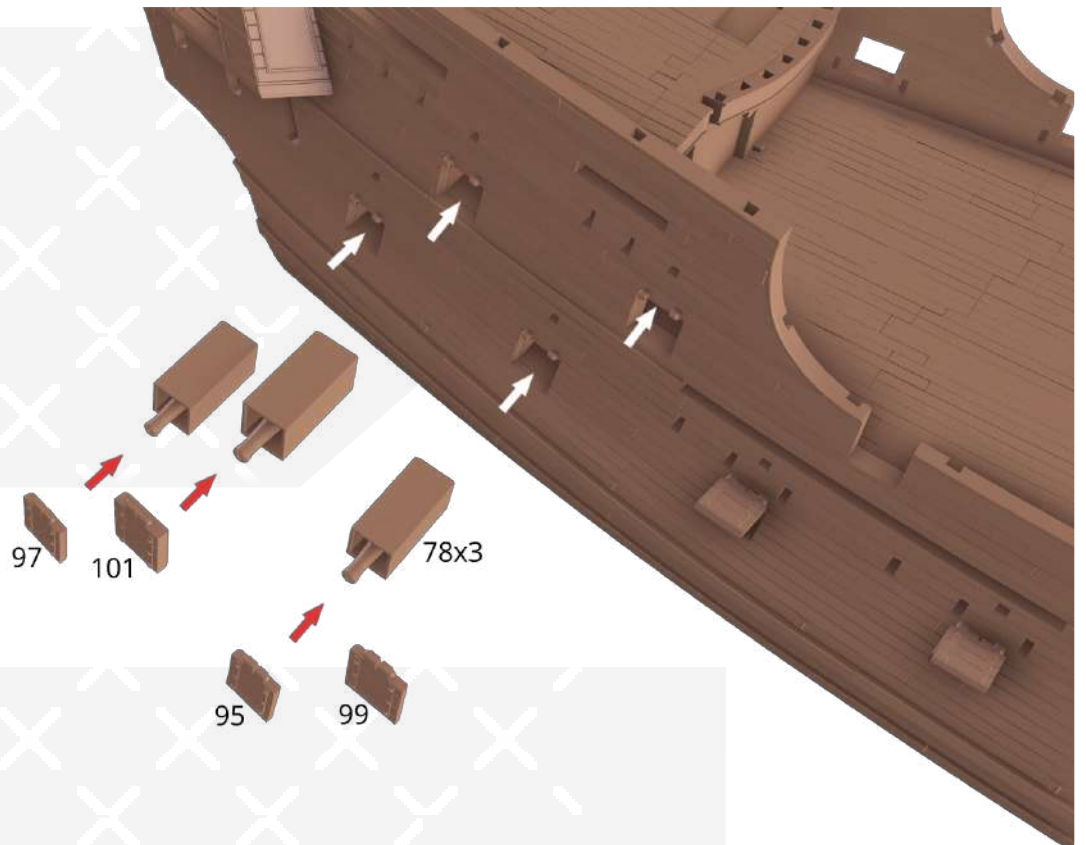
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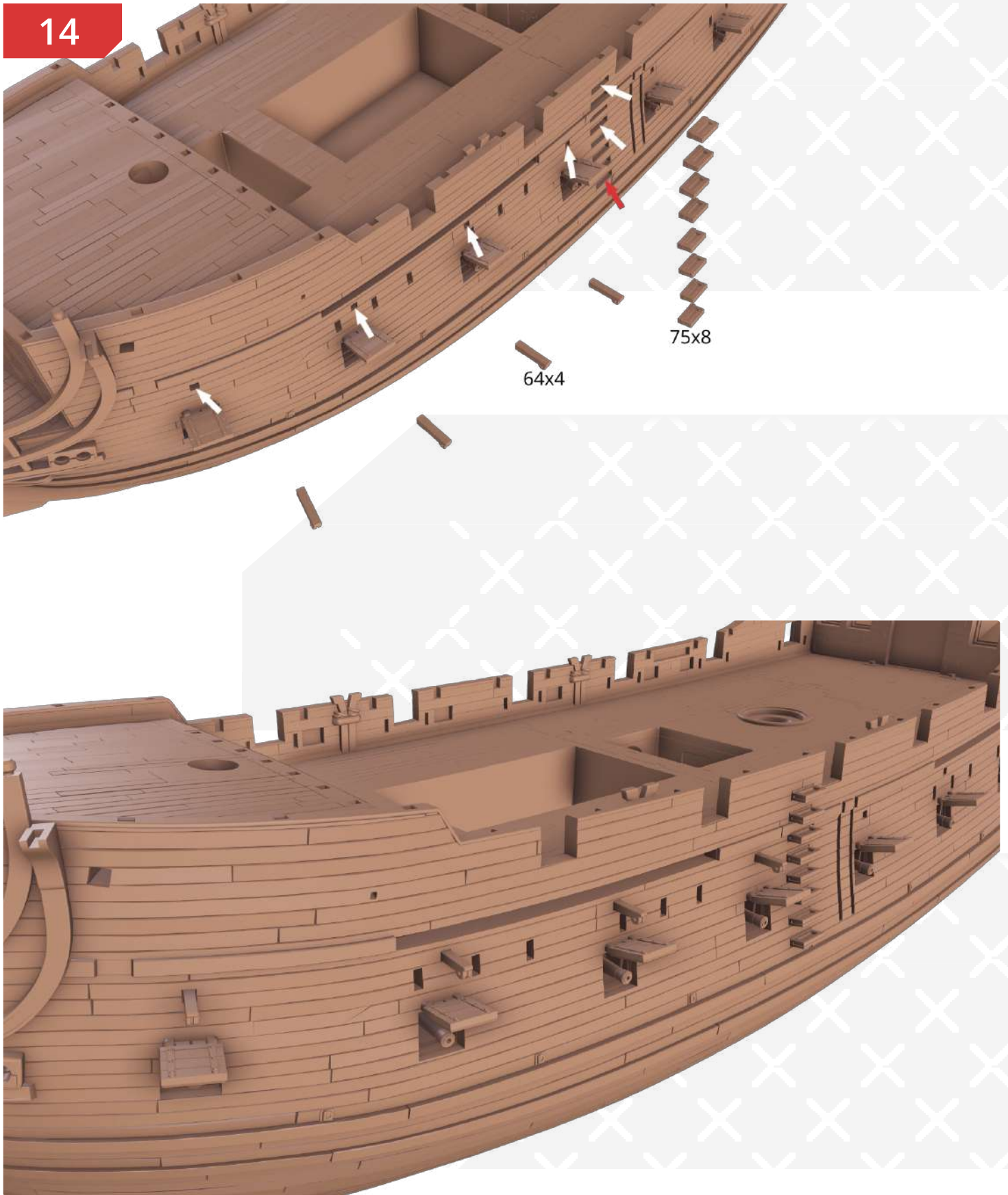
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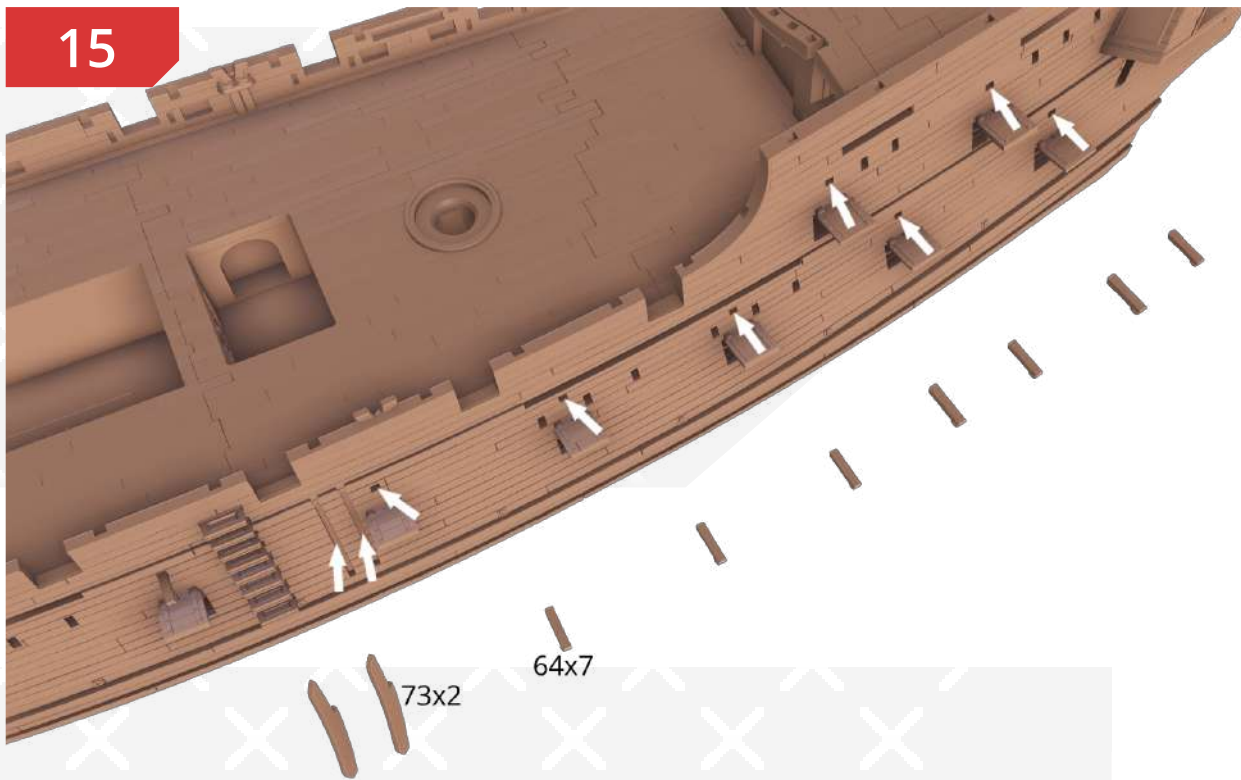
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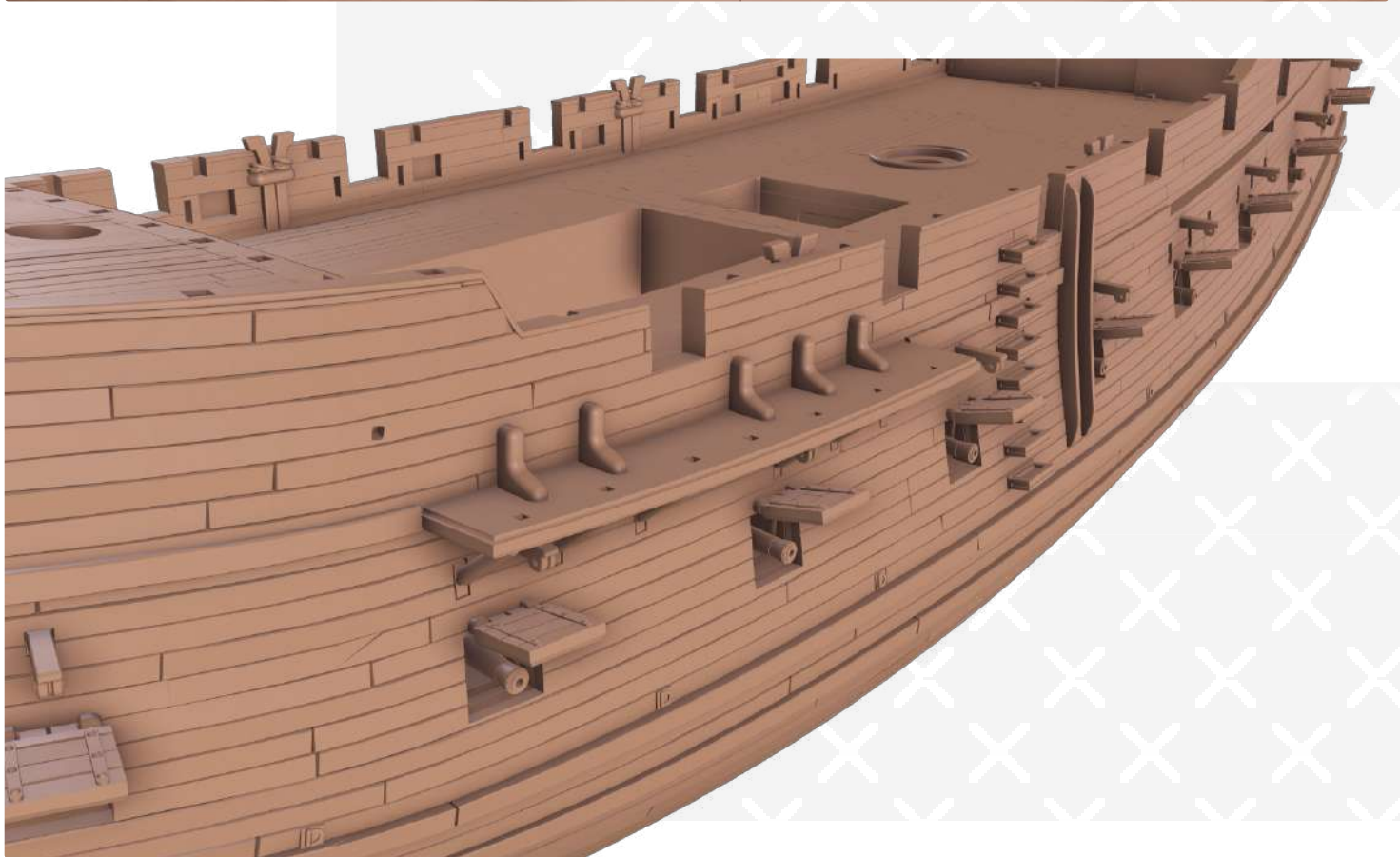
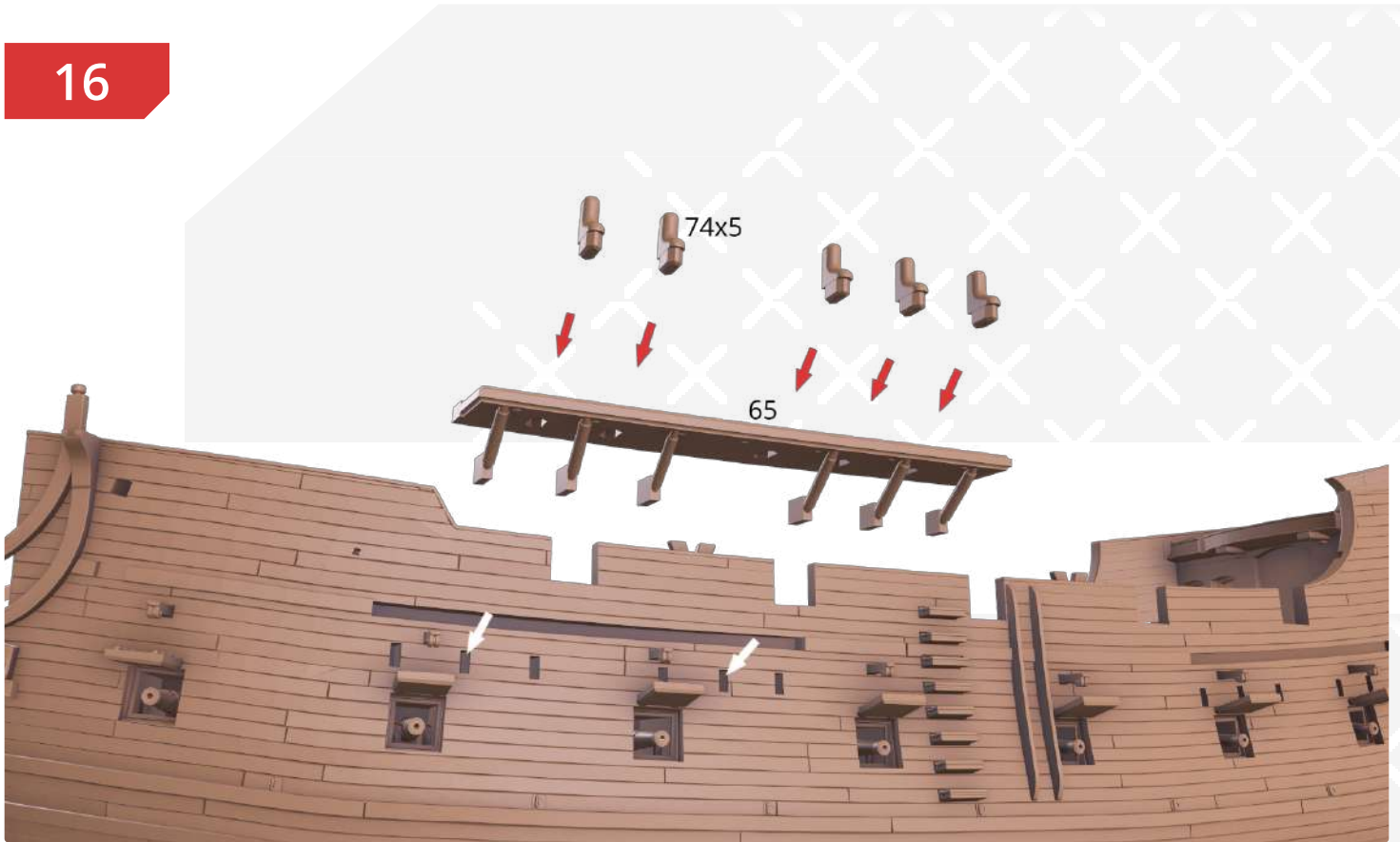
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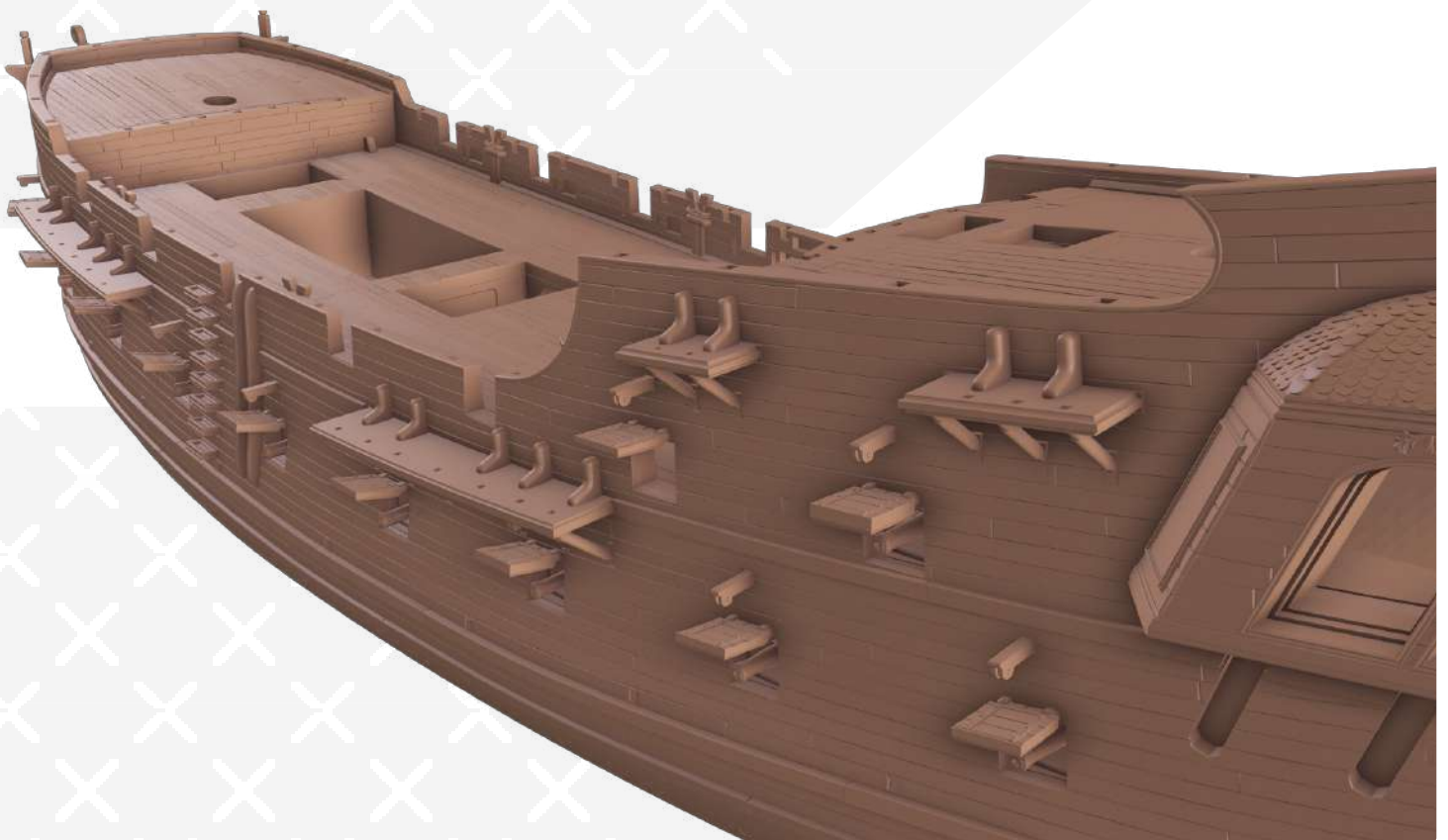
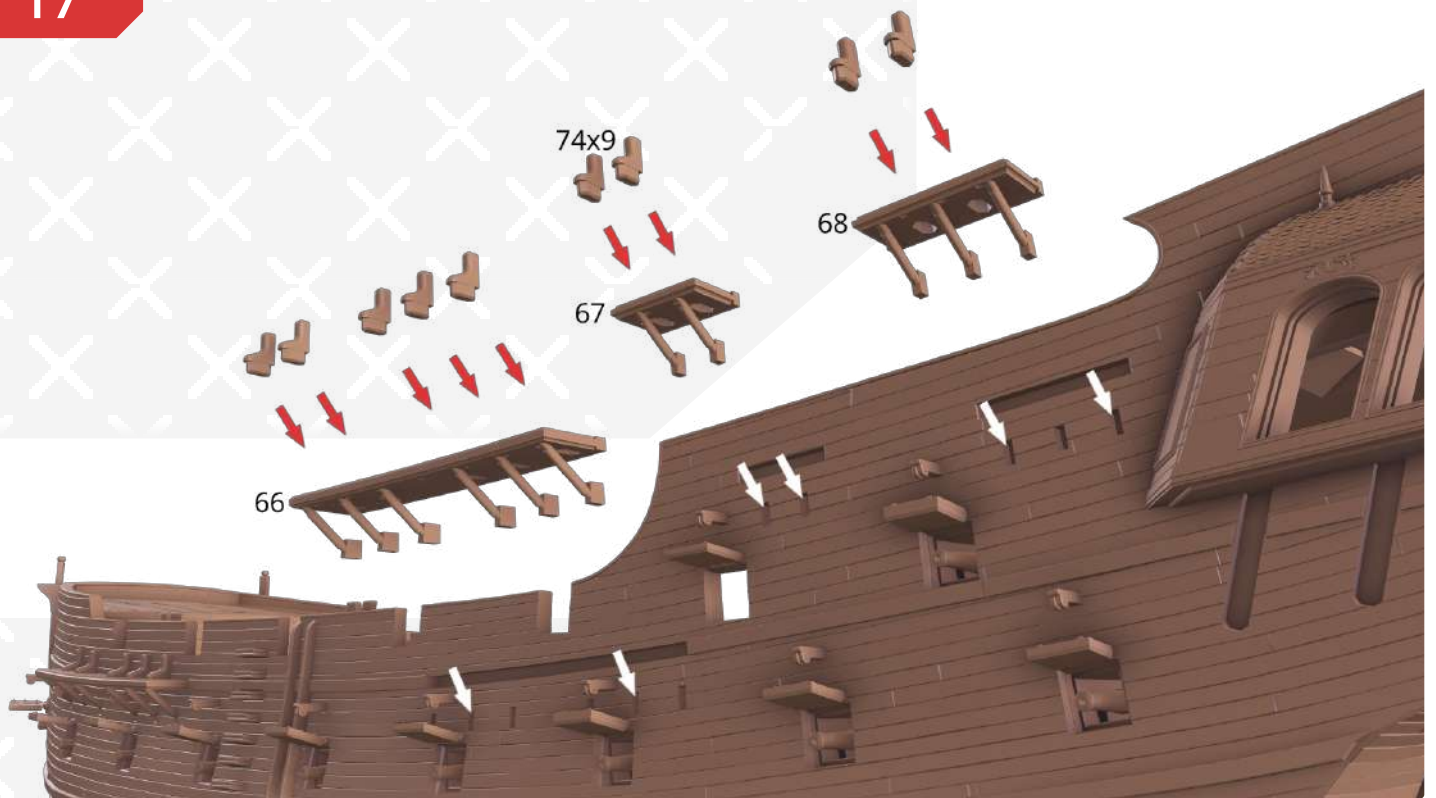
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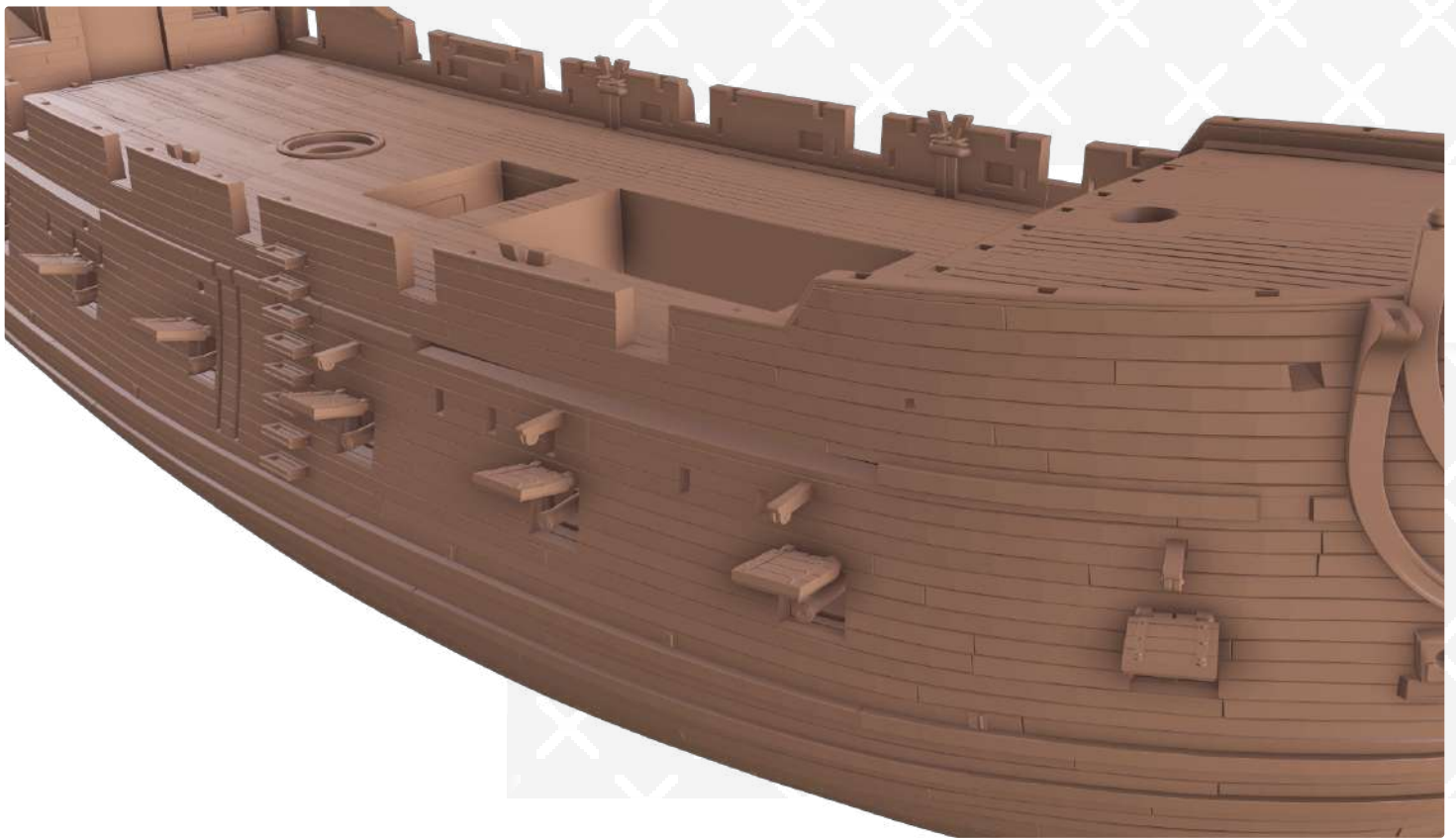
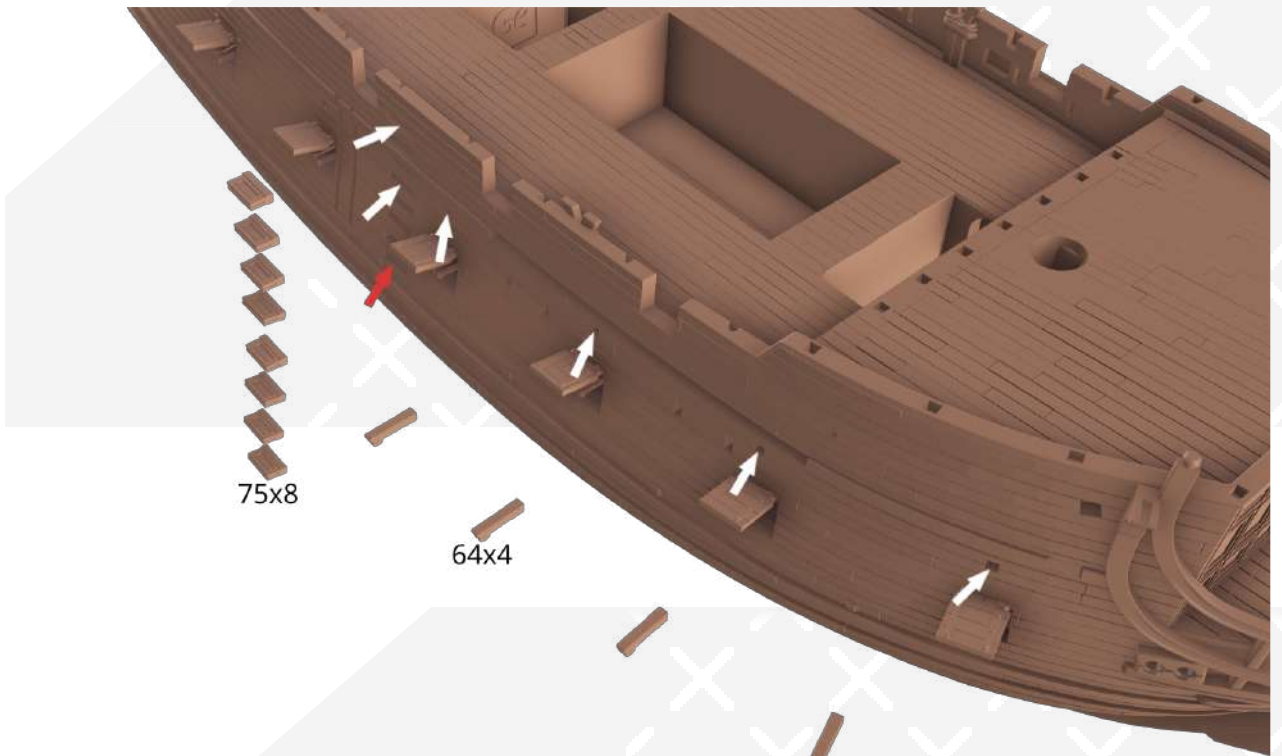
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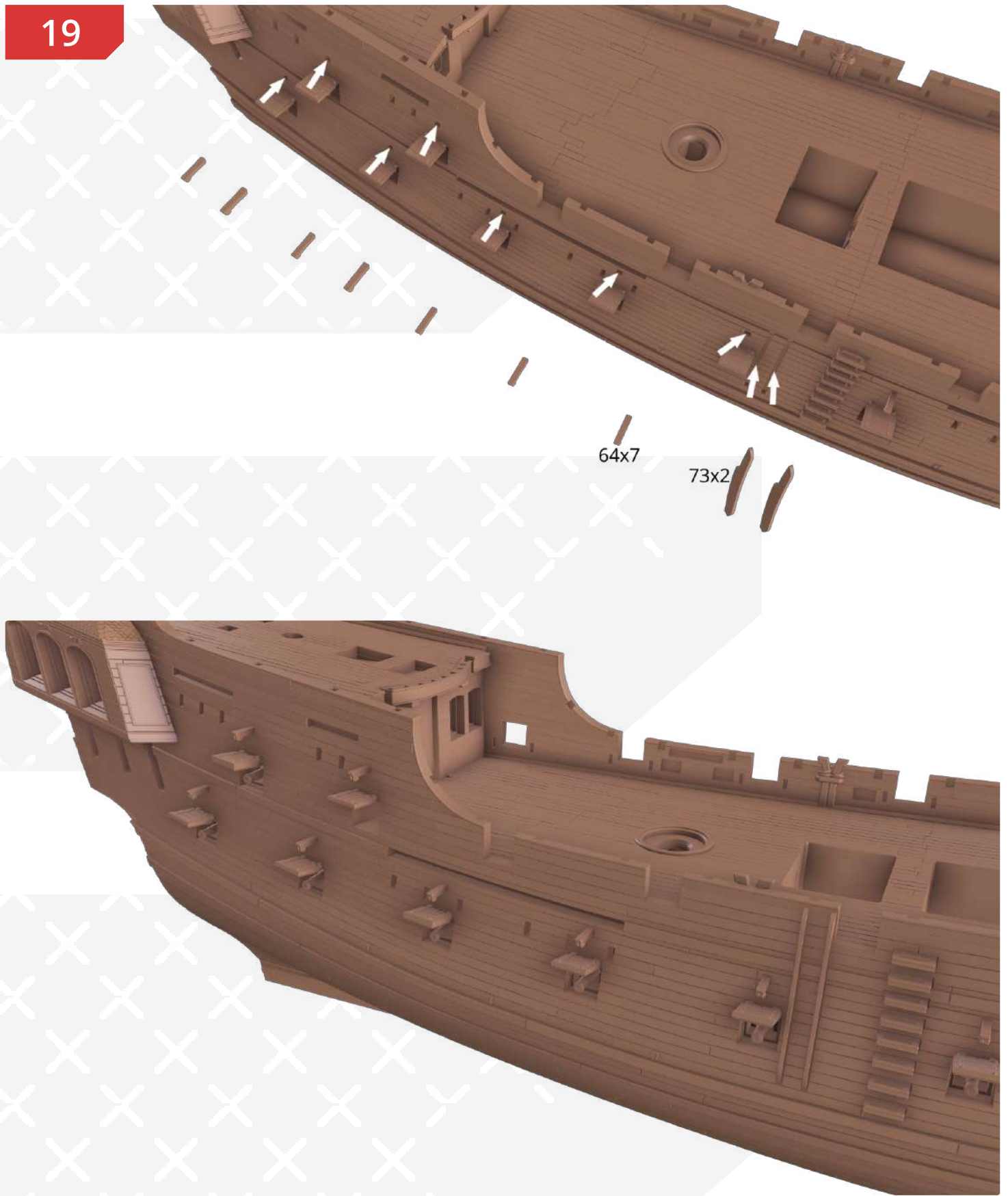
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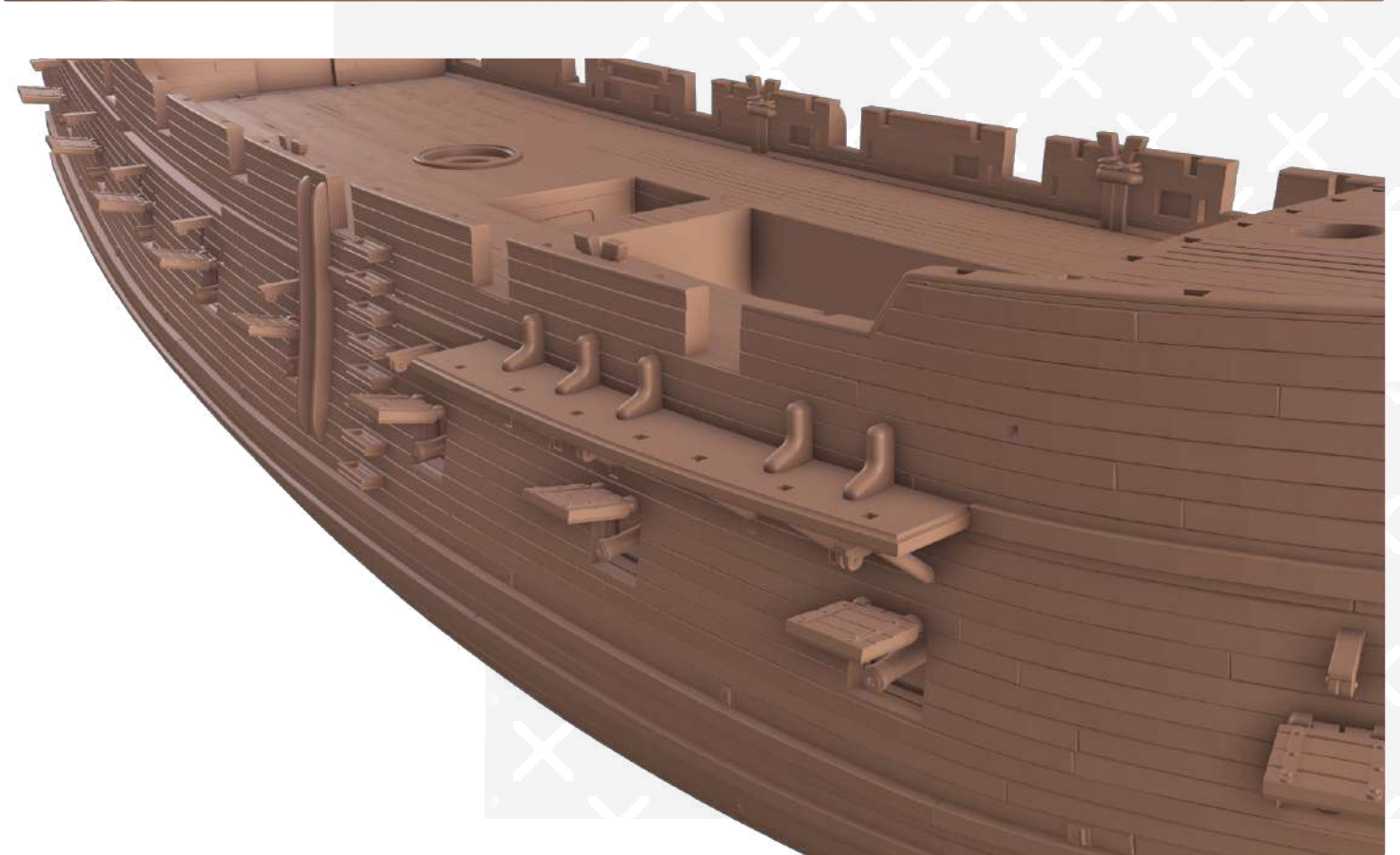
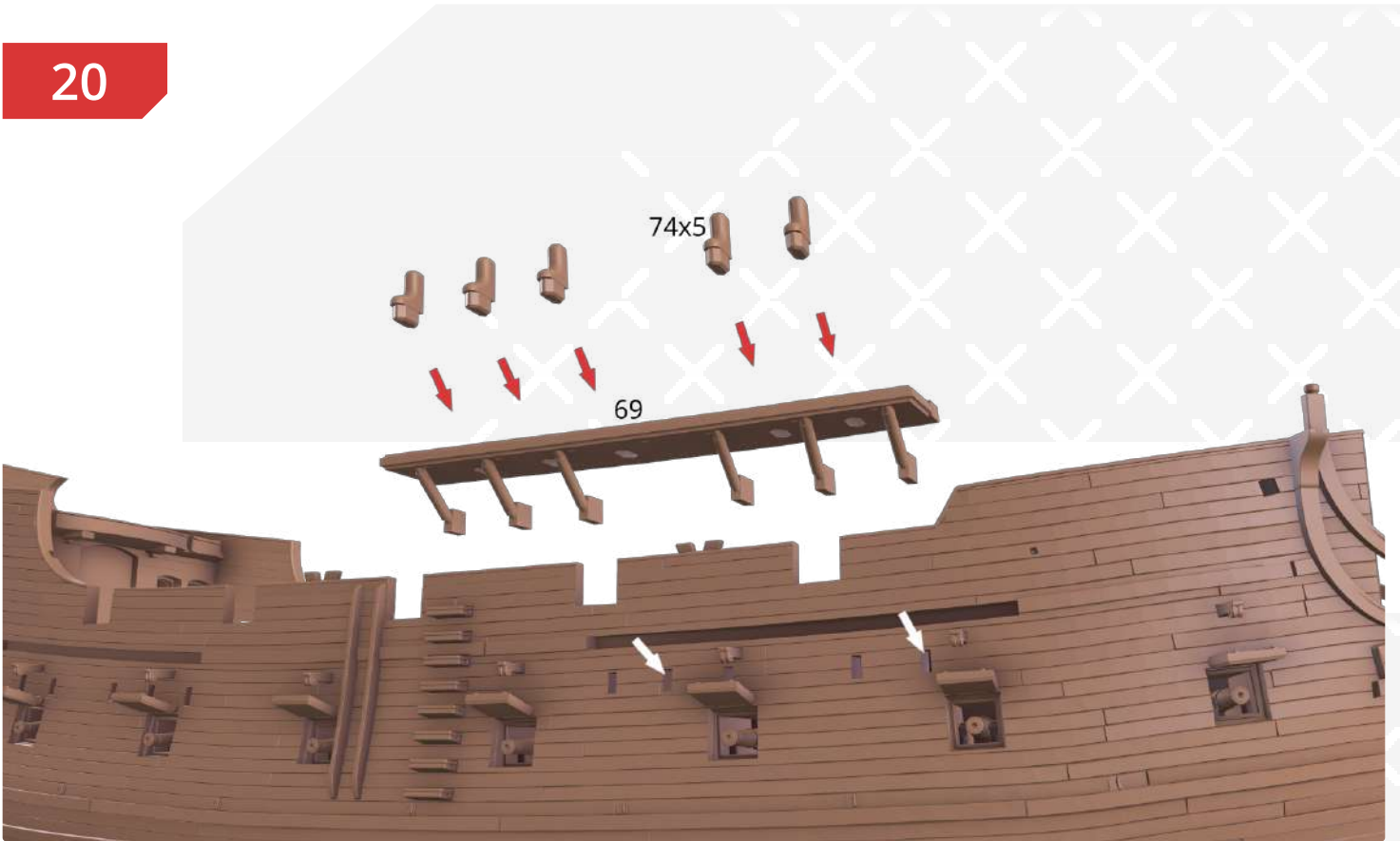
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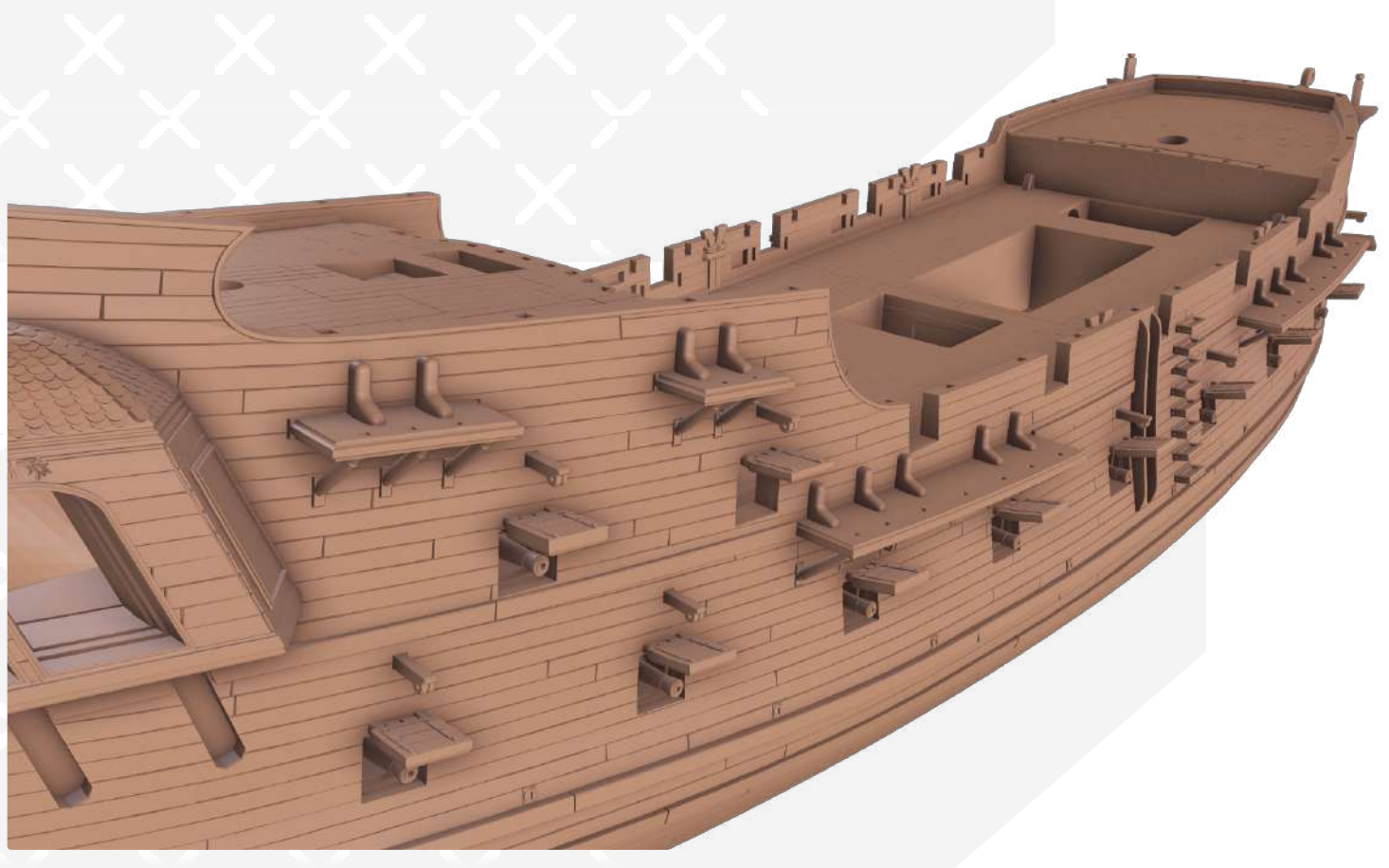
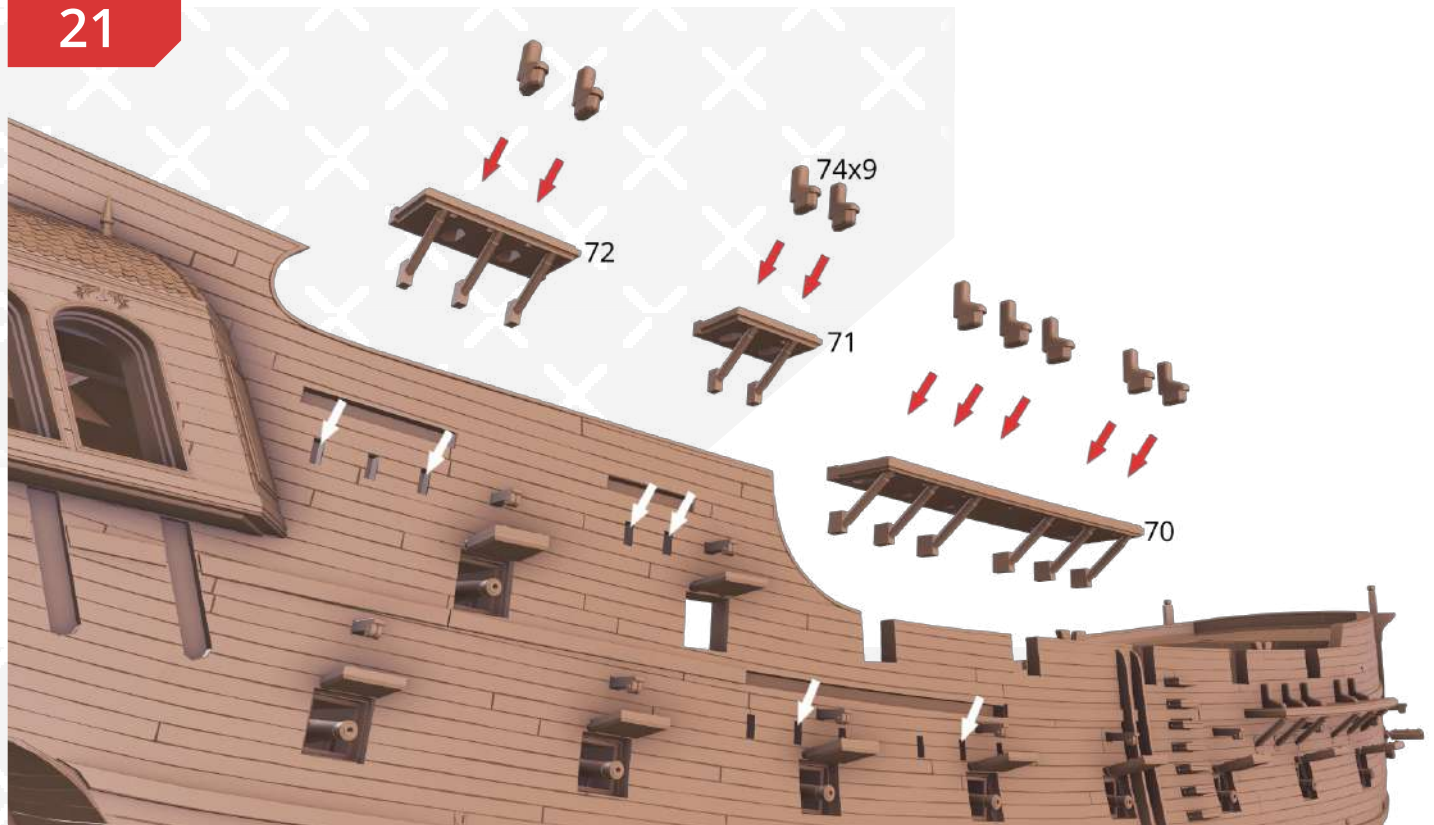
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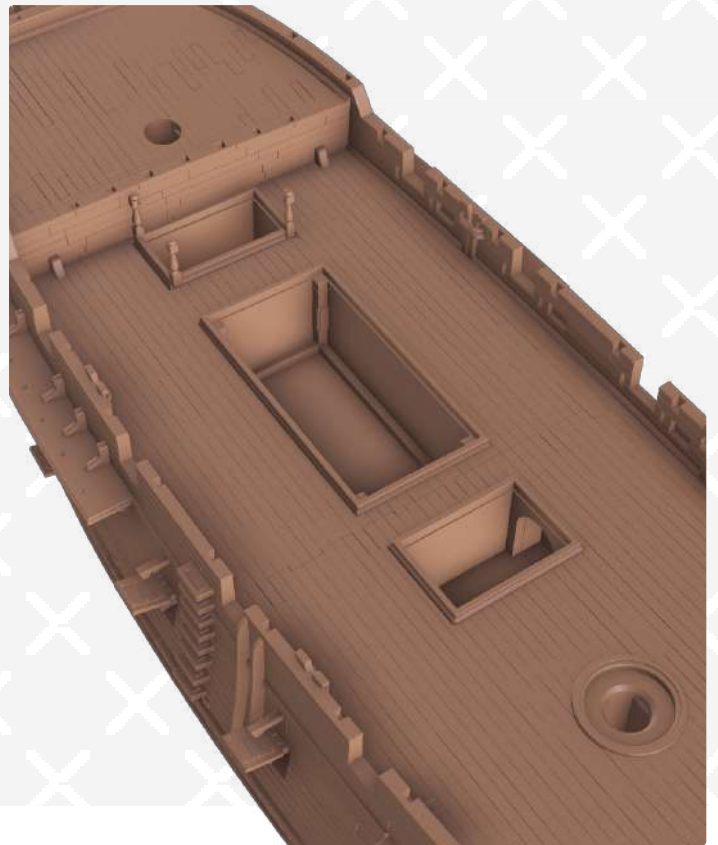
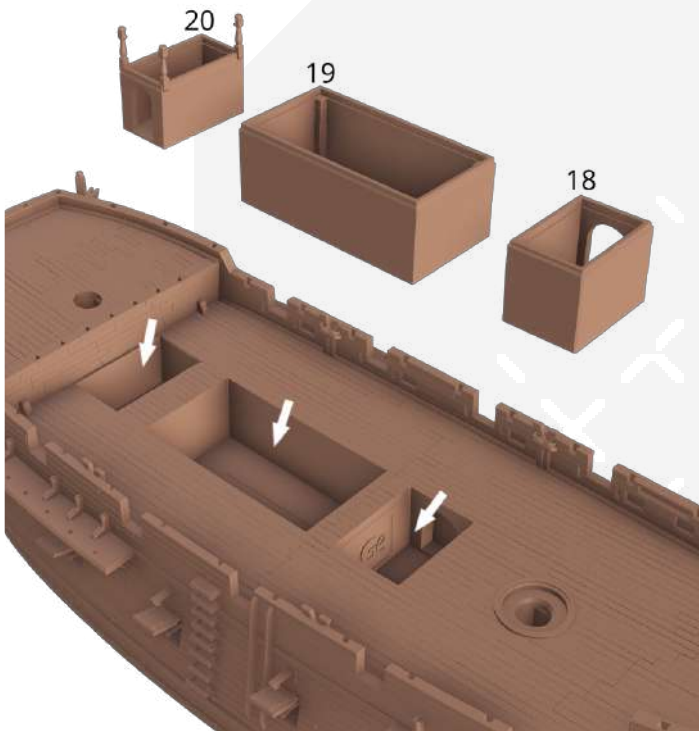
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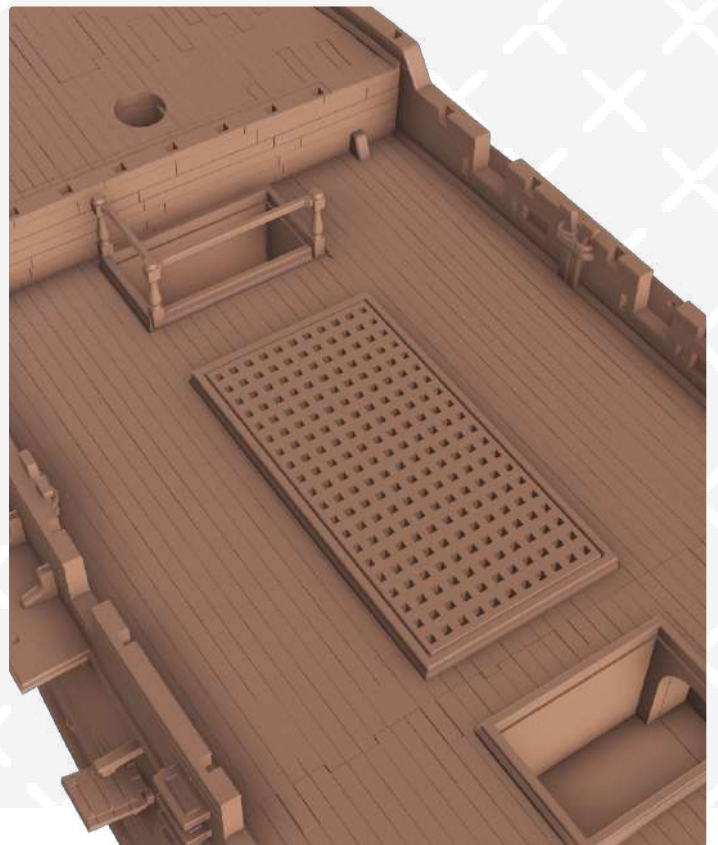
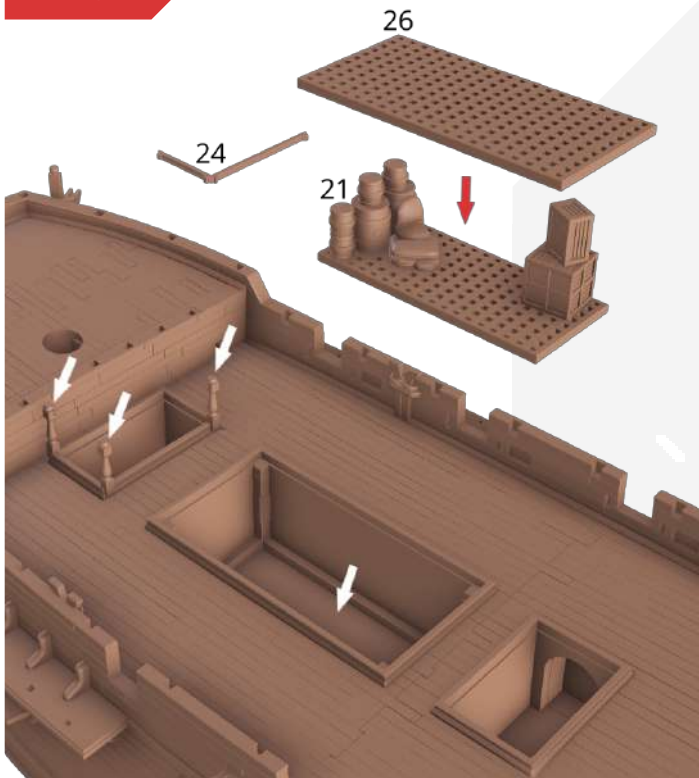
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22



23



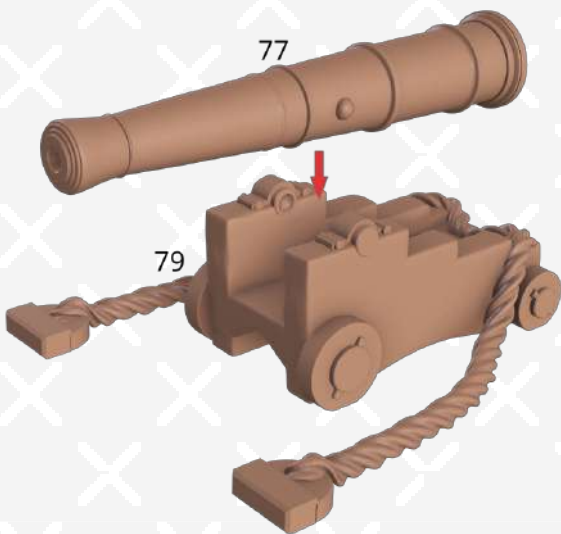
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REPEAT THIS STEP 1 MORE TIME

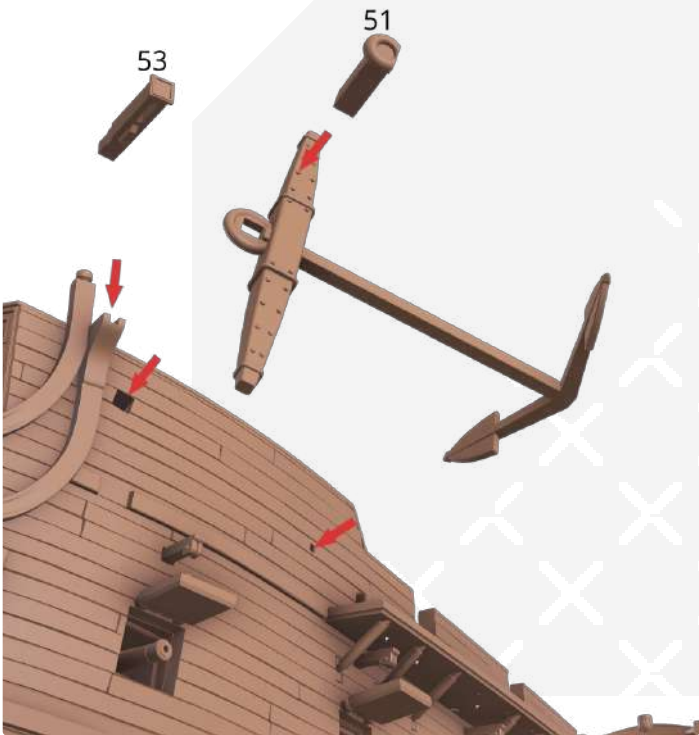


25

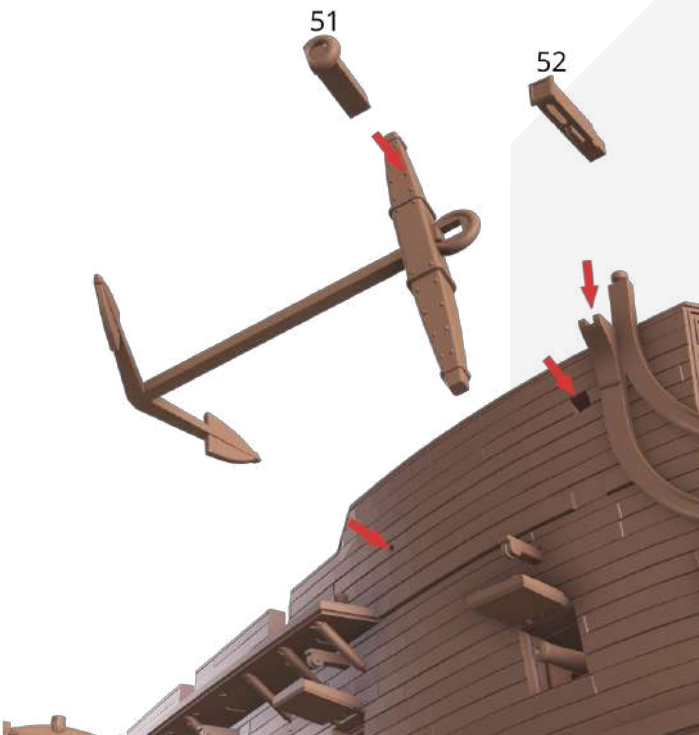
REPEAT THIS STEP 11 MORE TIMES



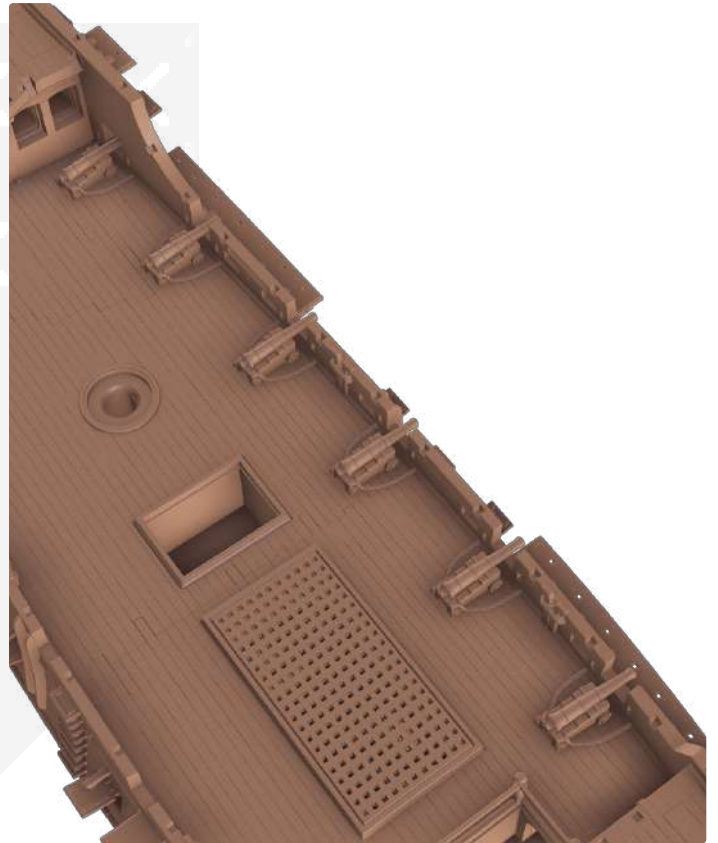
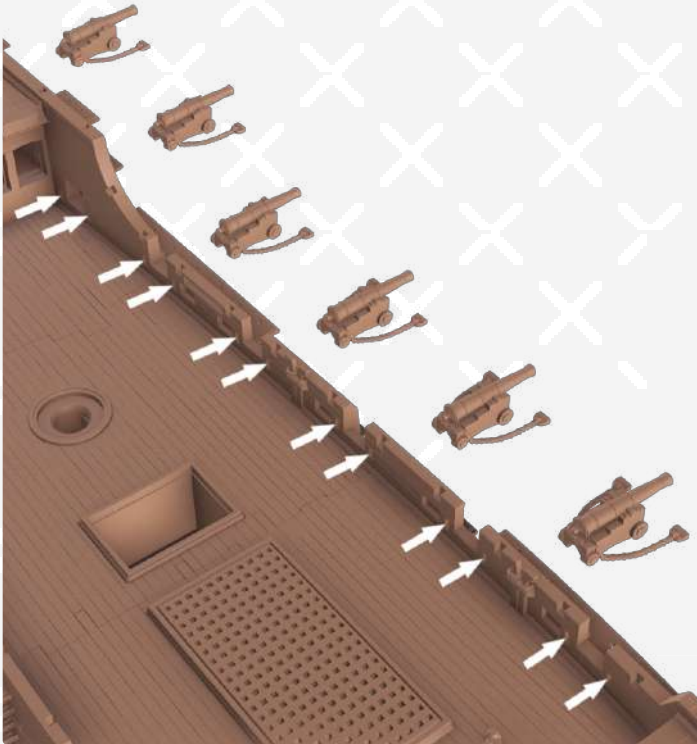
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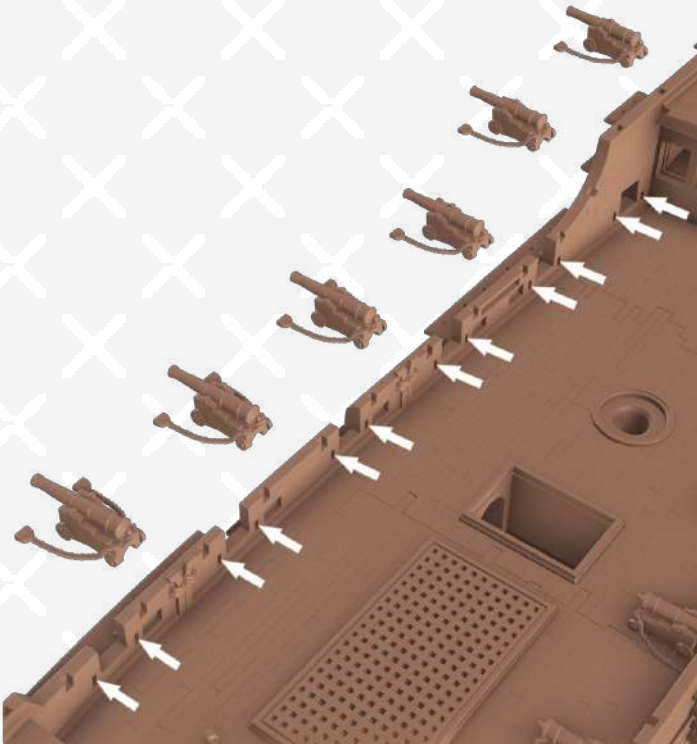
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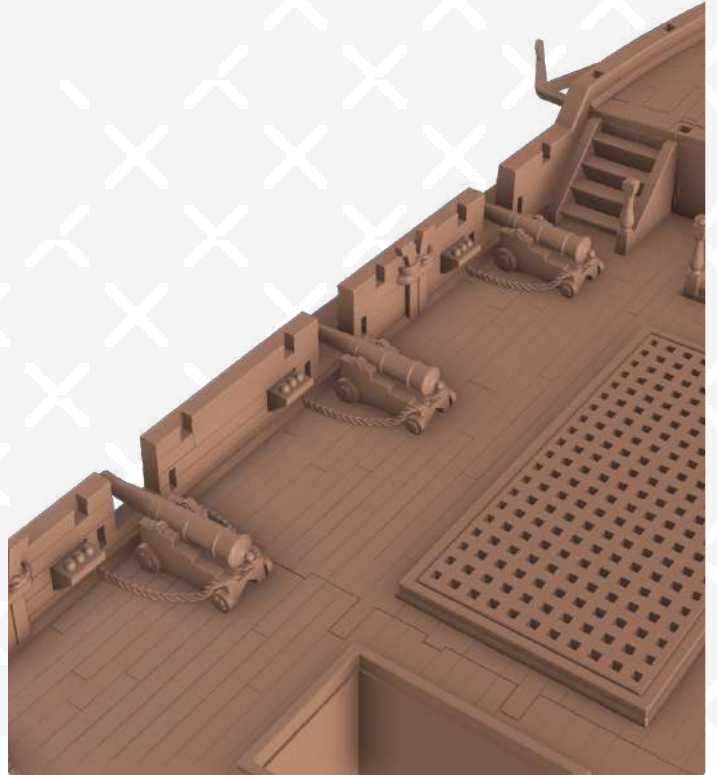
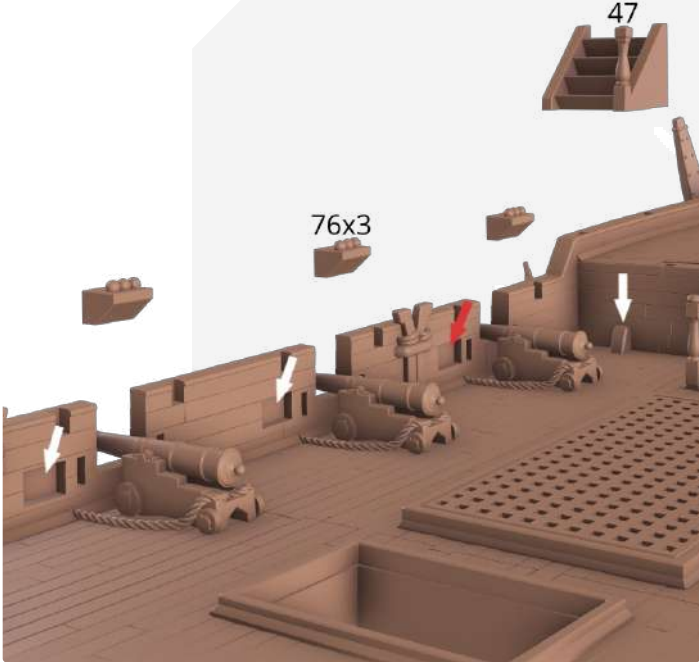
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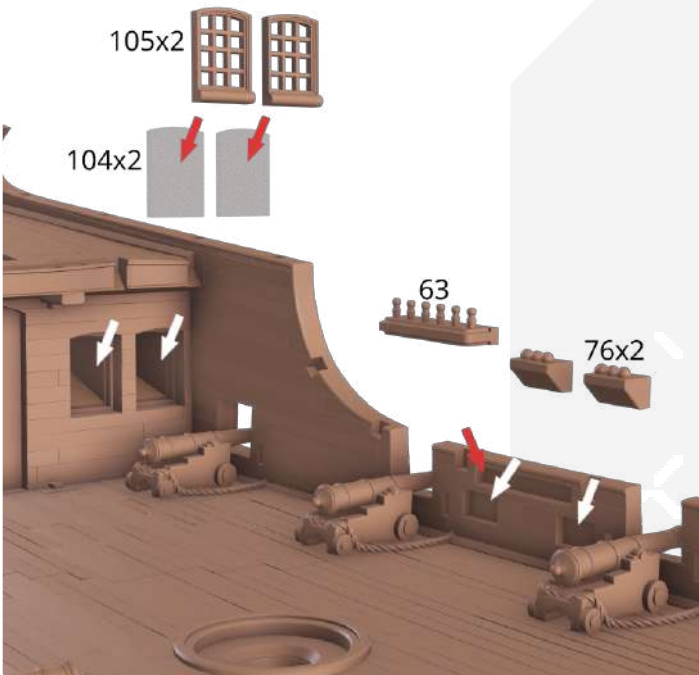
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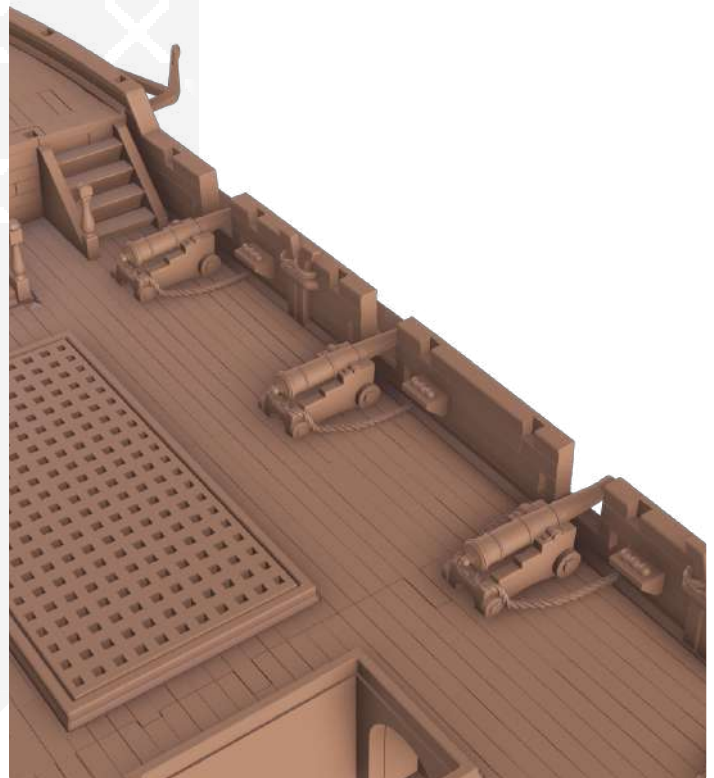
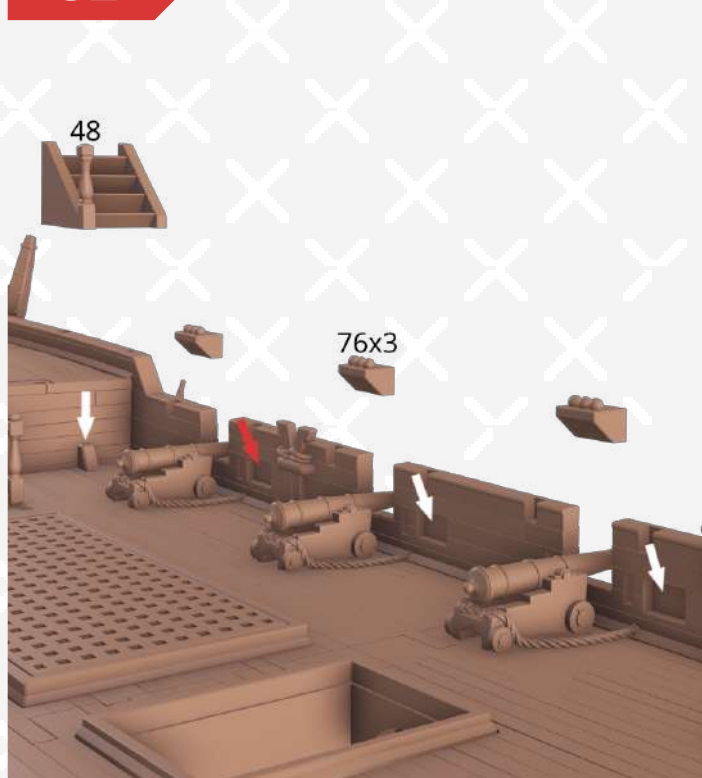
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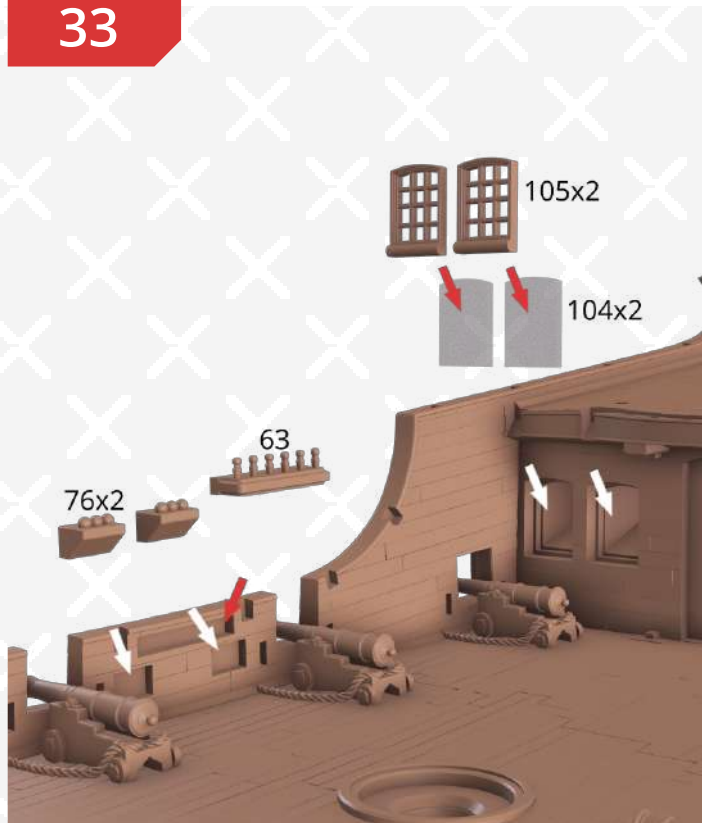
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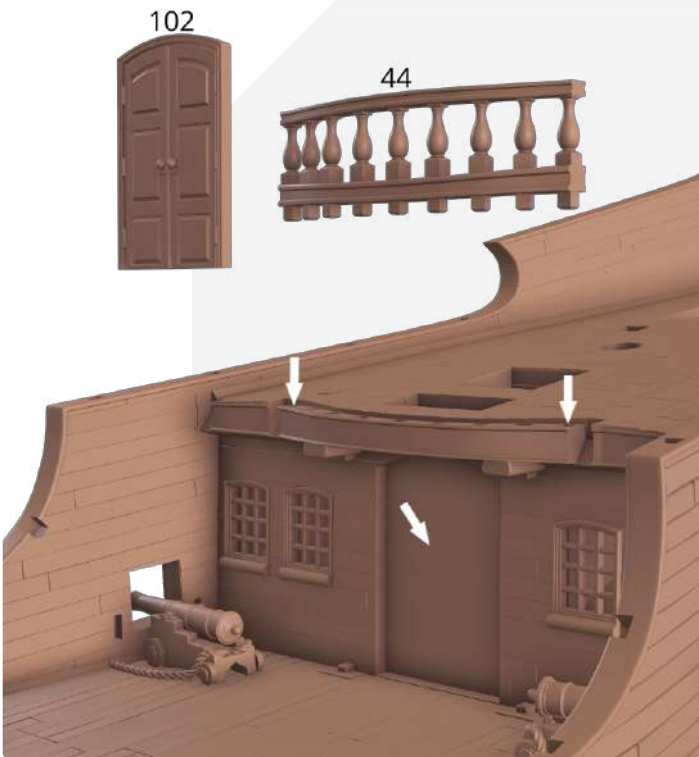
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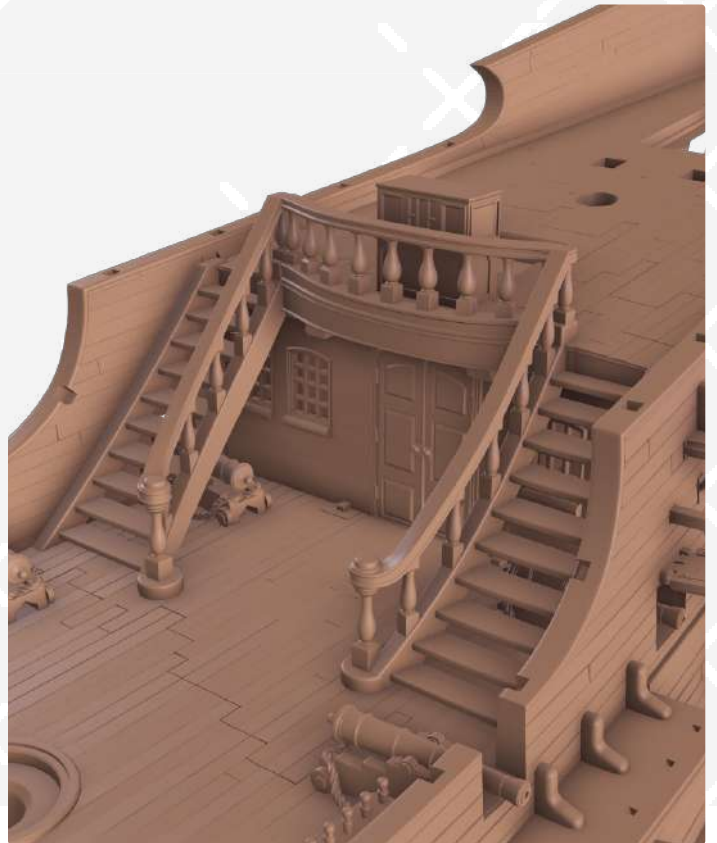
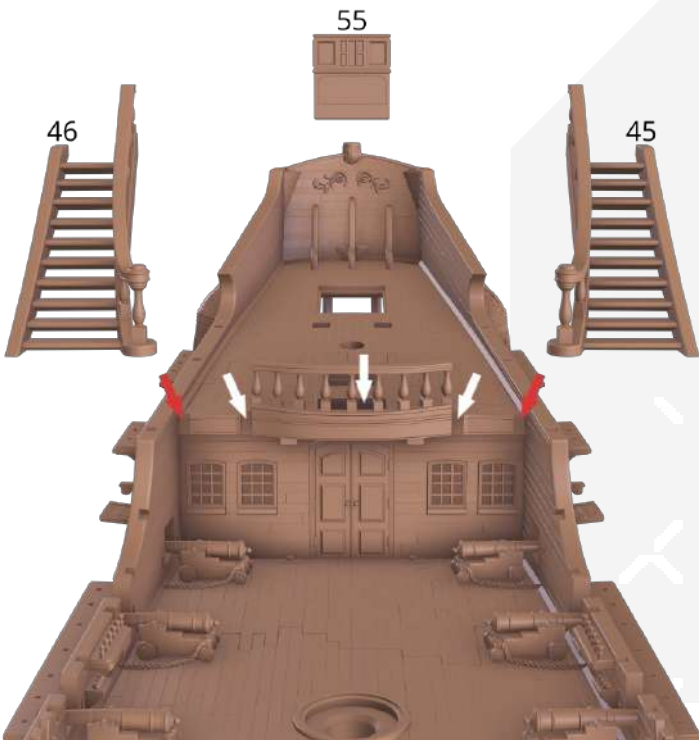
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34



35



36



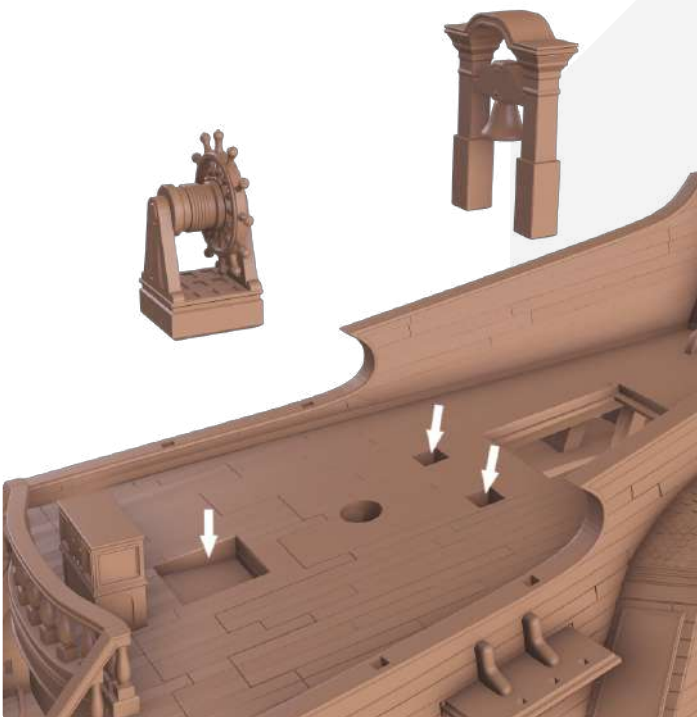
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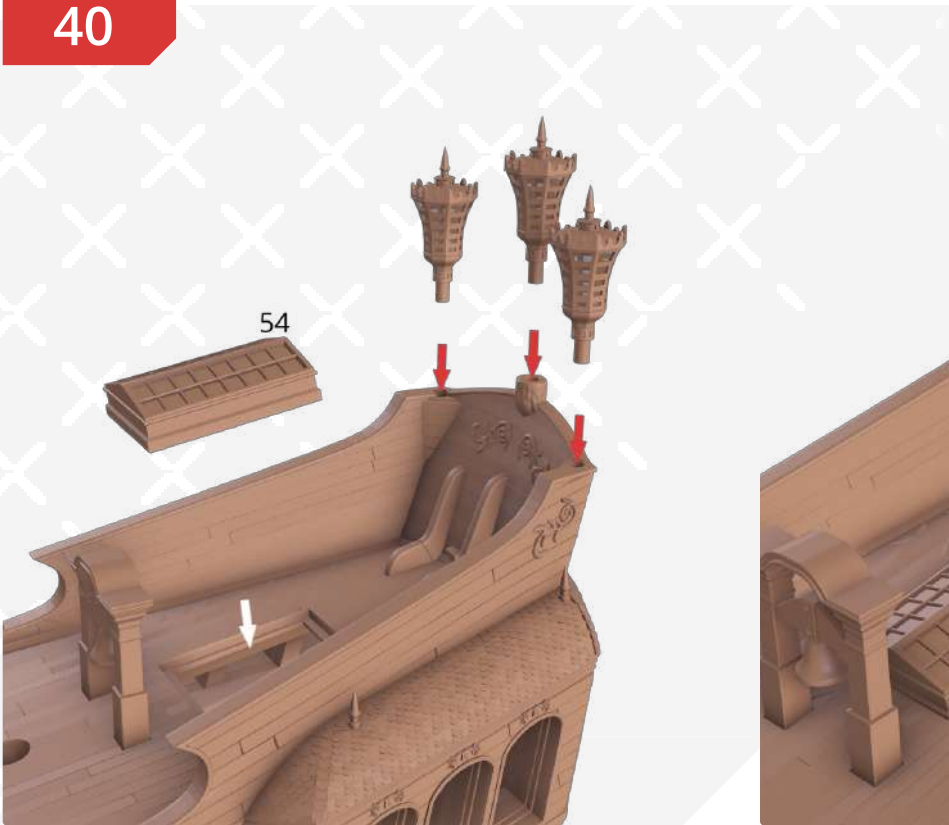
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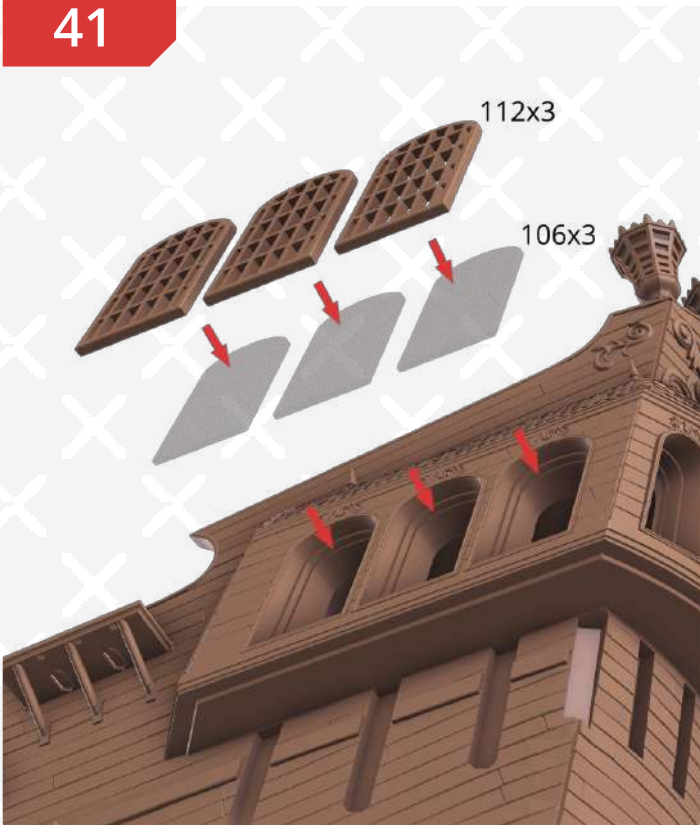
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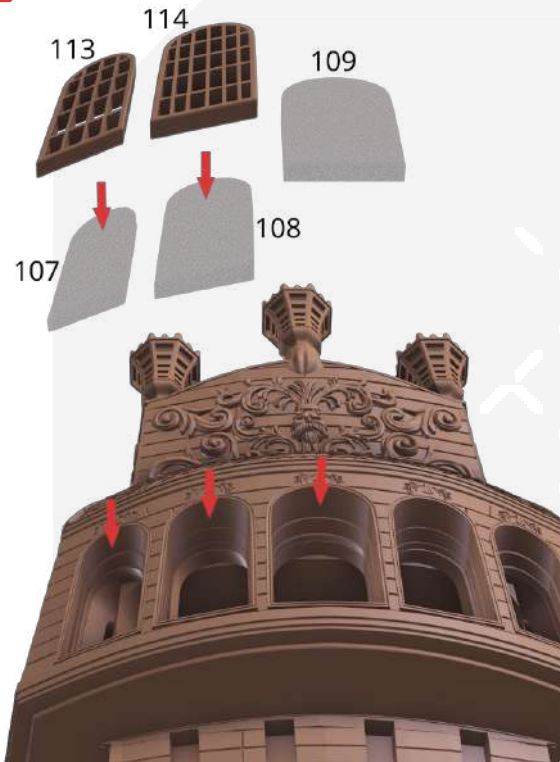
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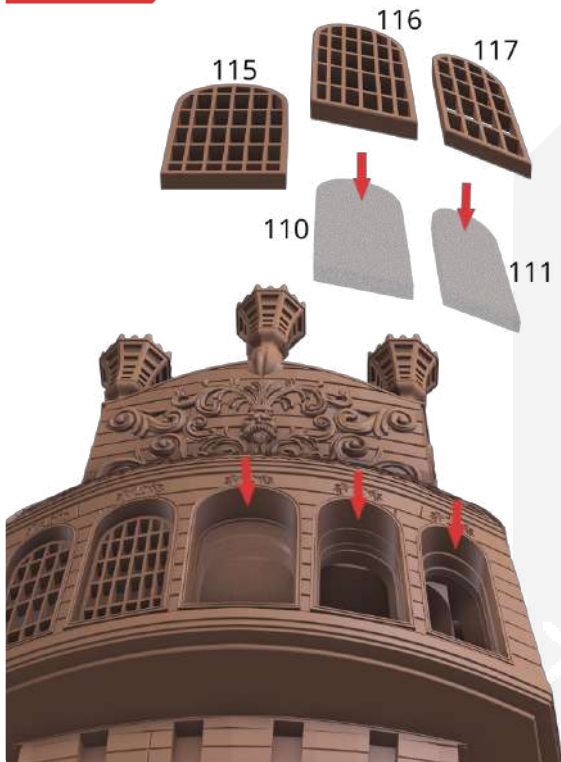
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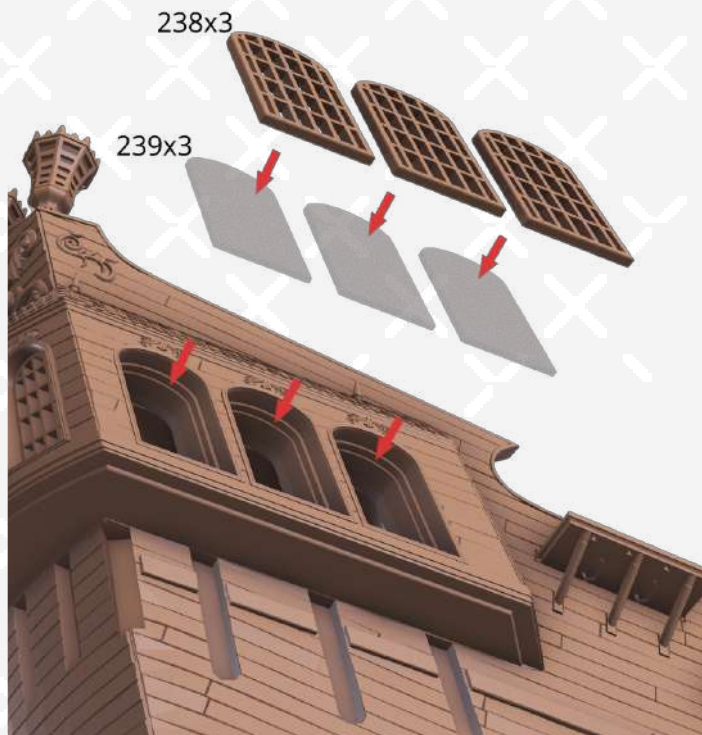
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43



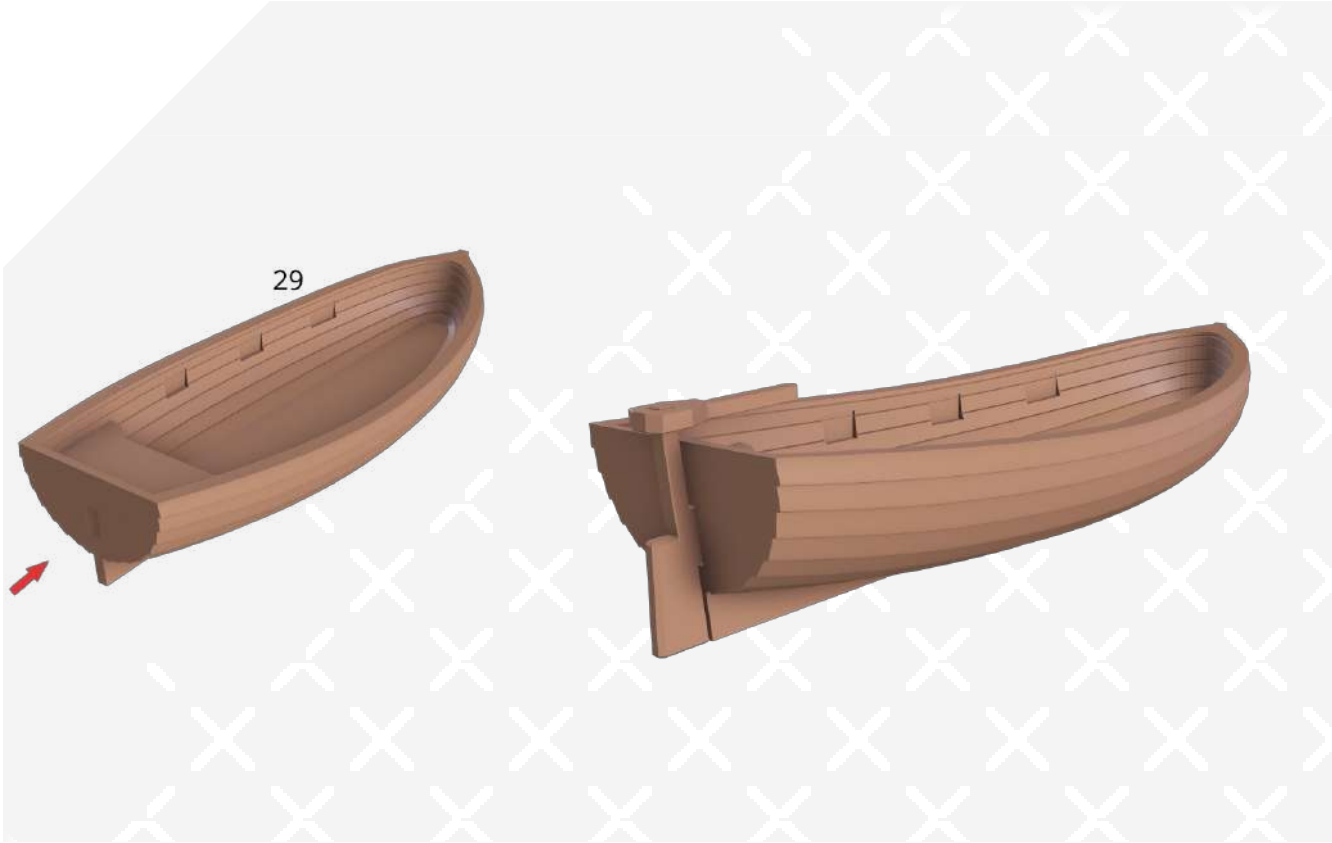
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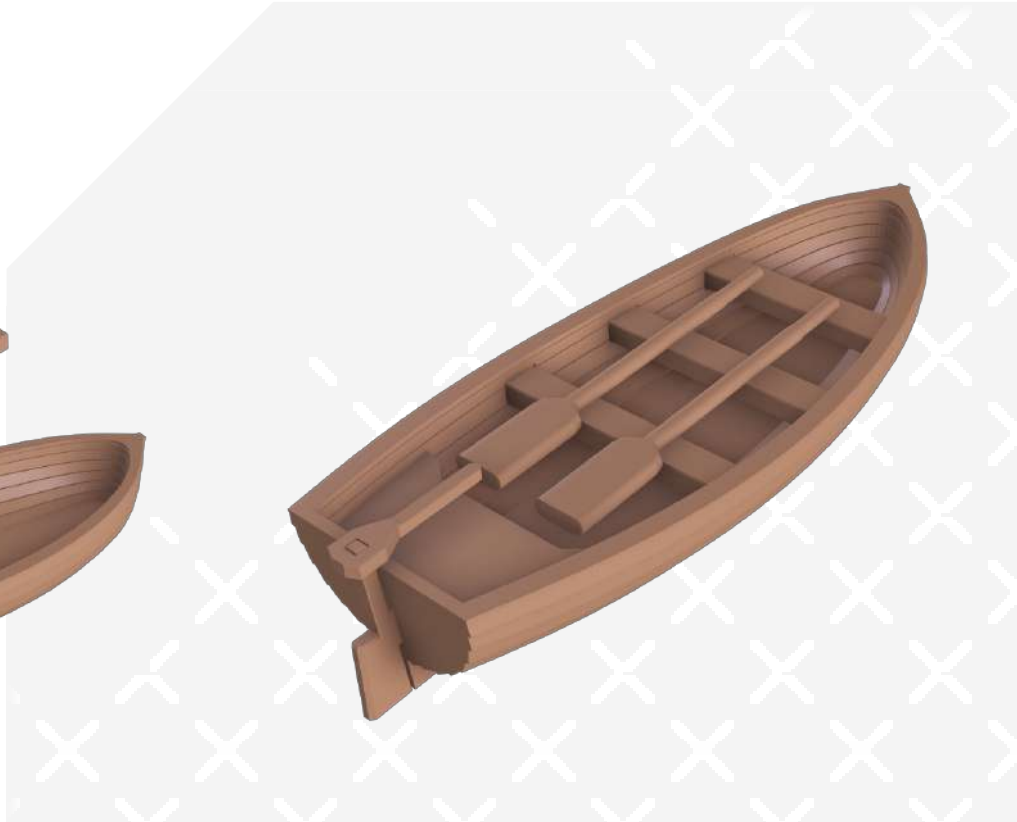
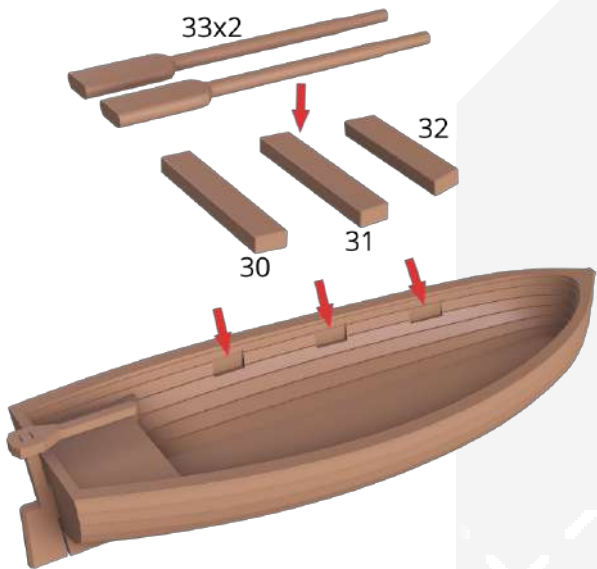
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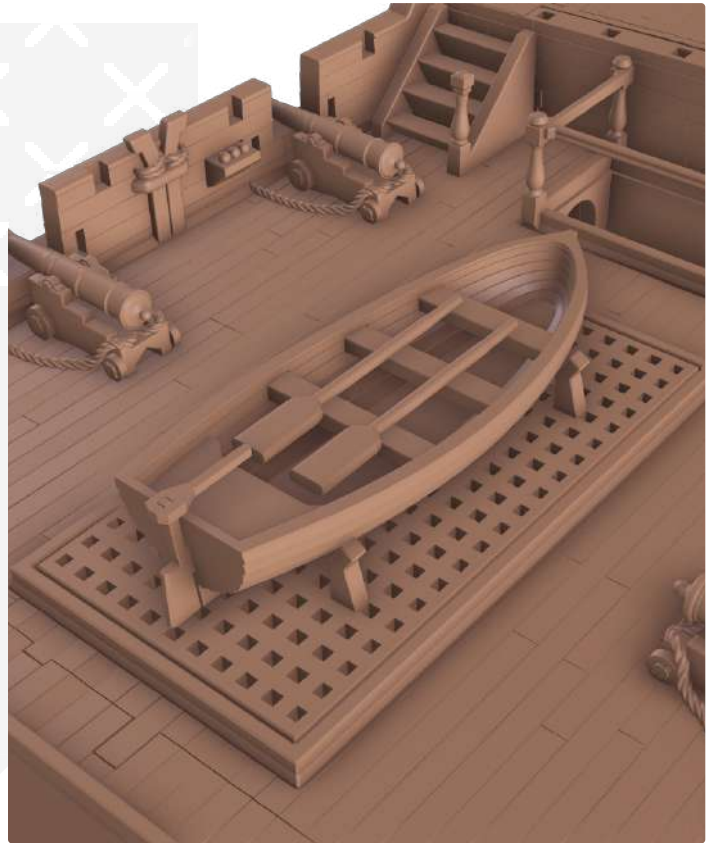
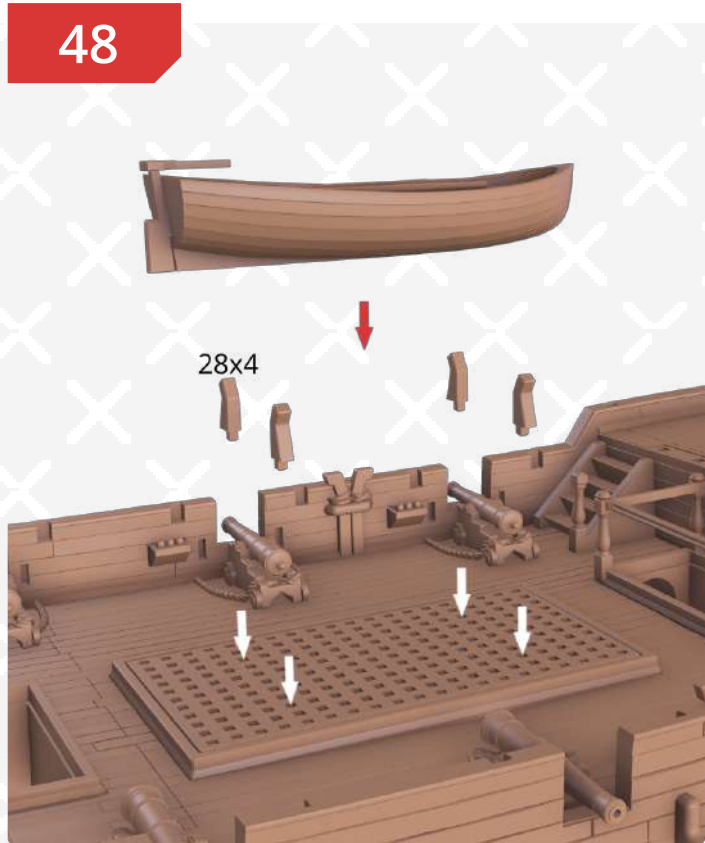
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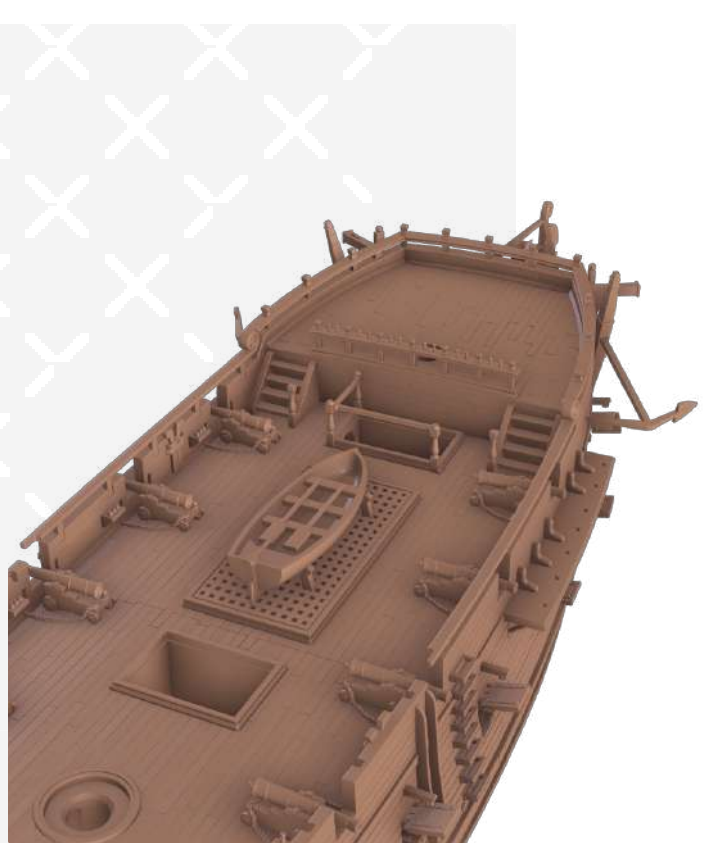
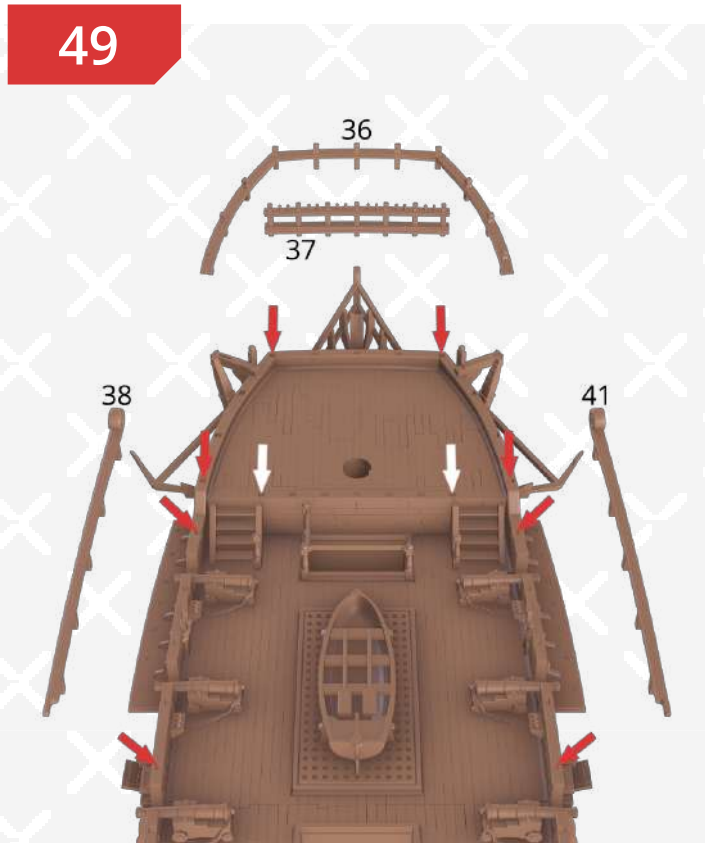
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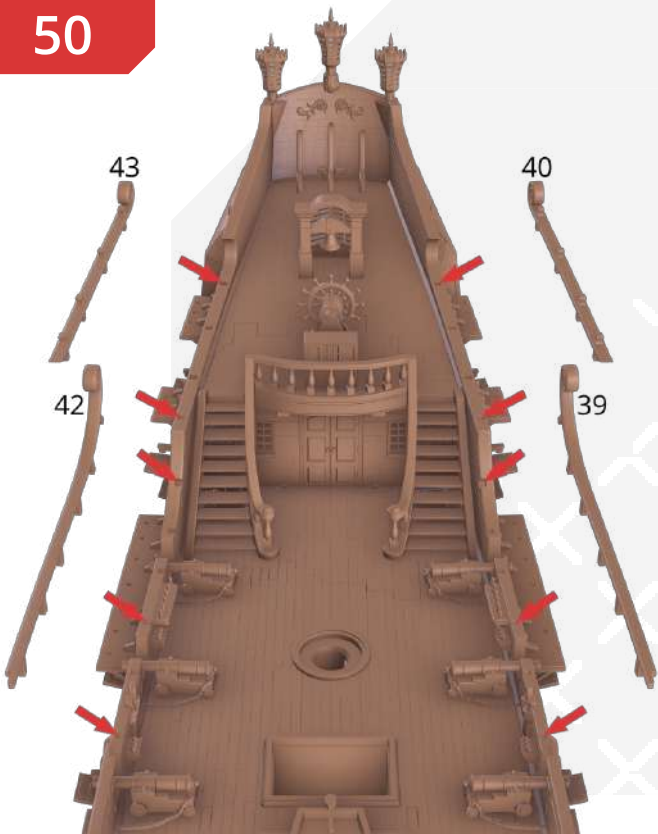
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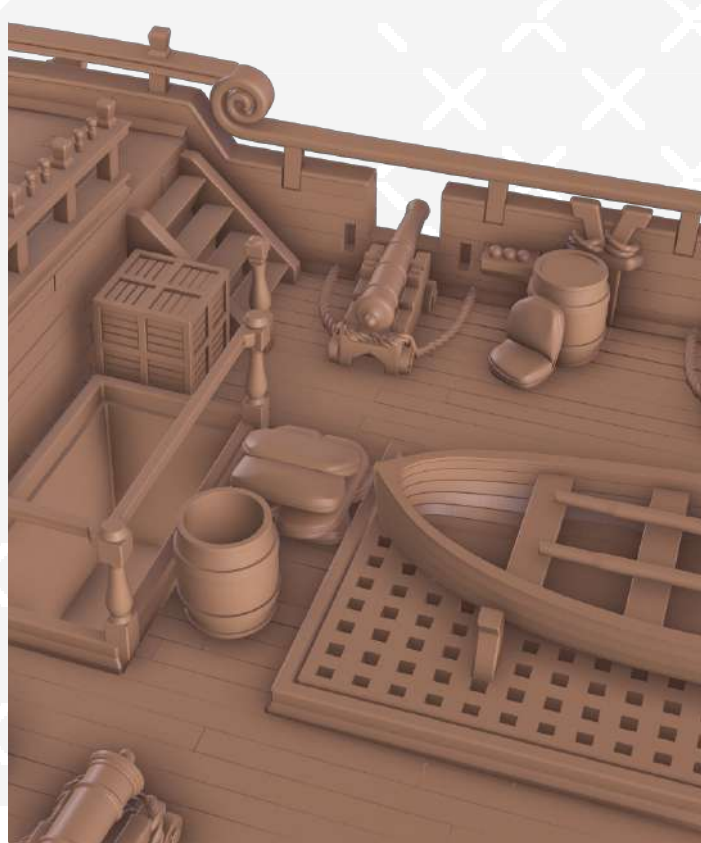
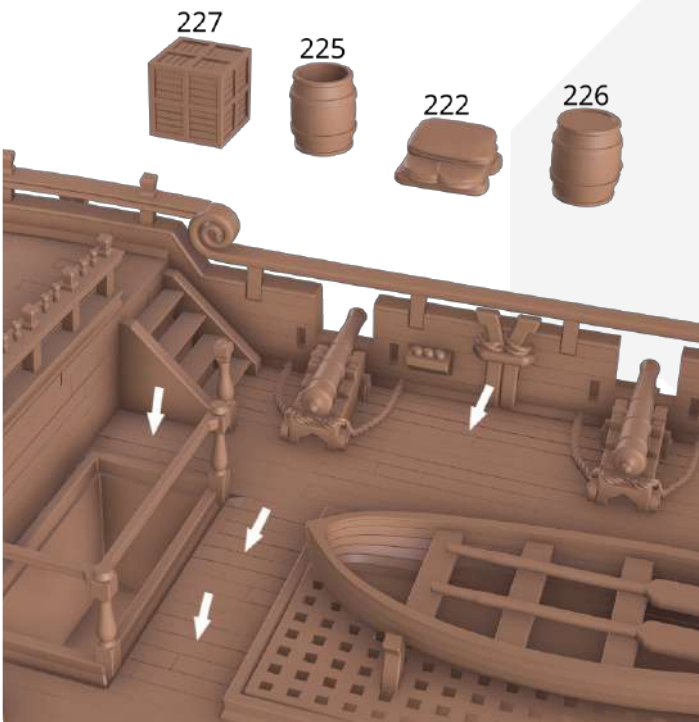
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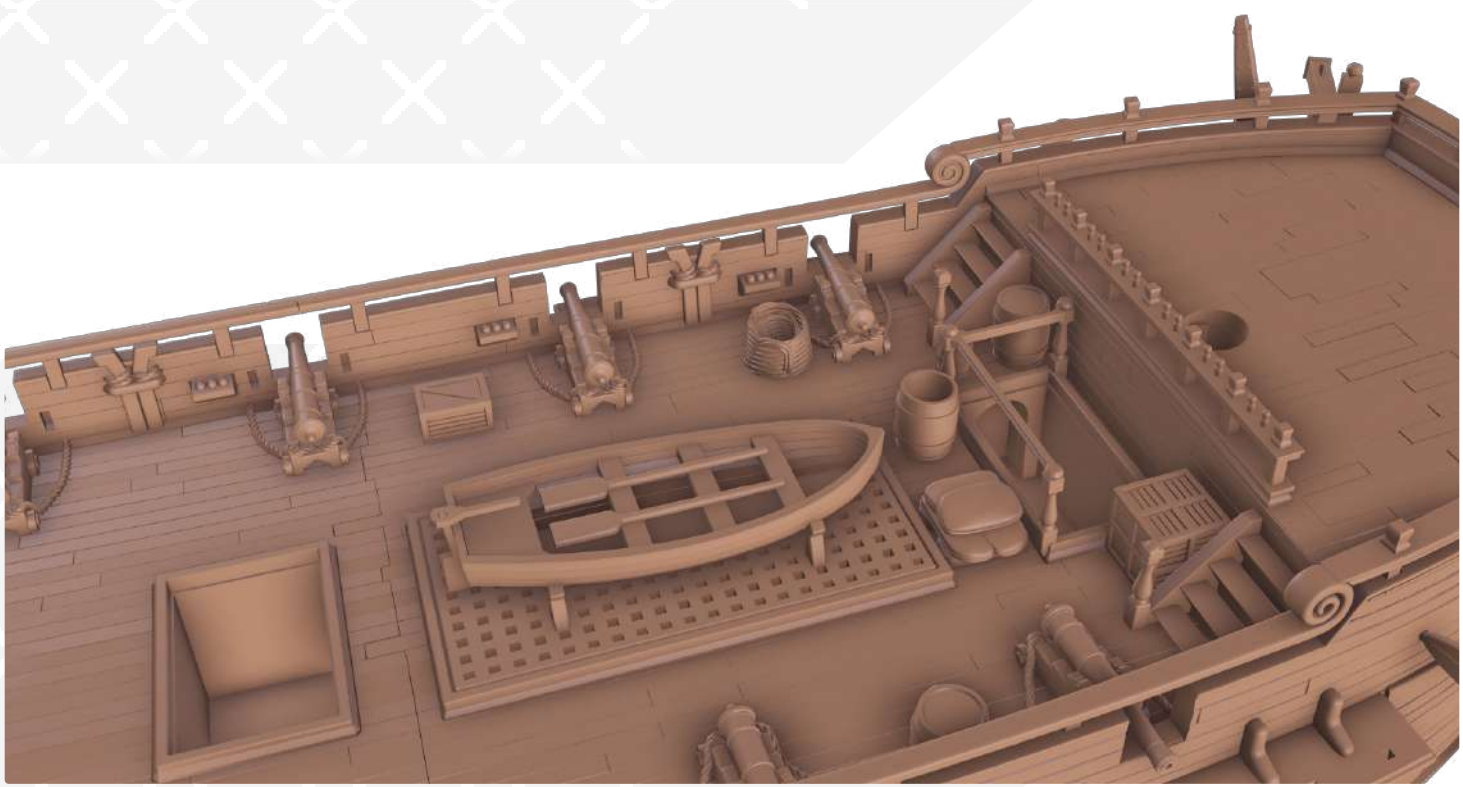
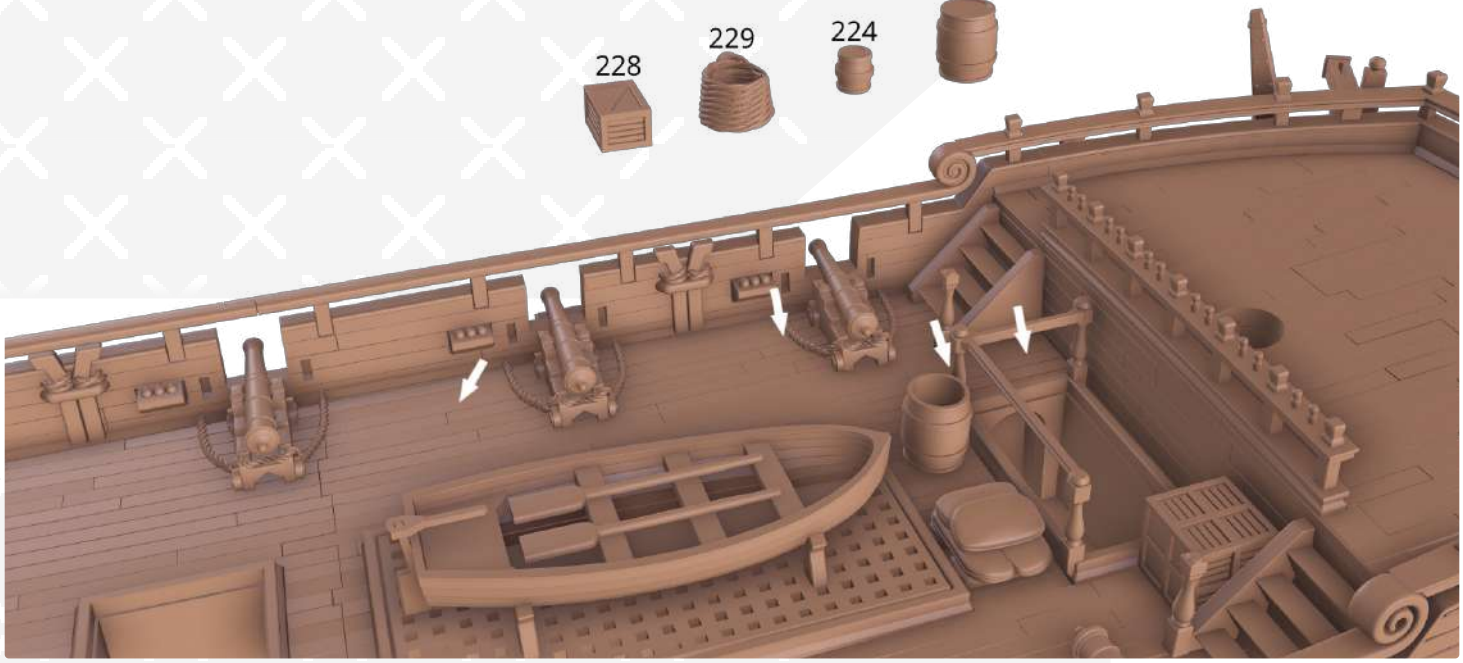
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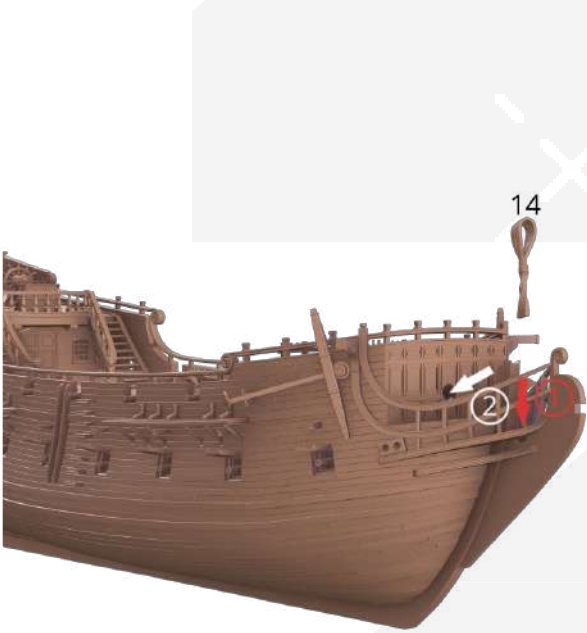
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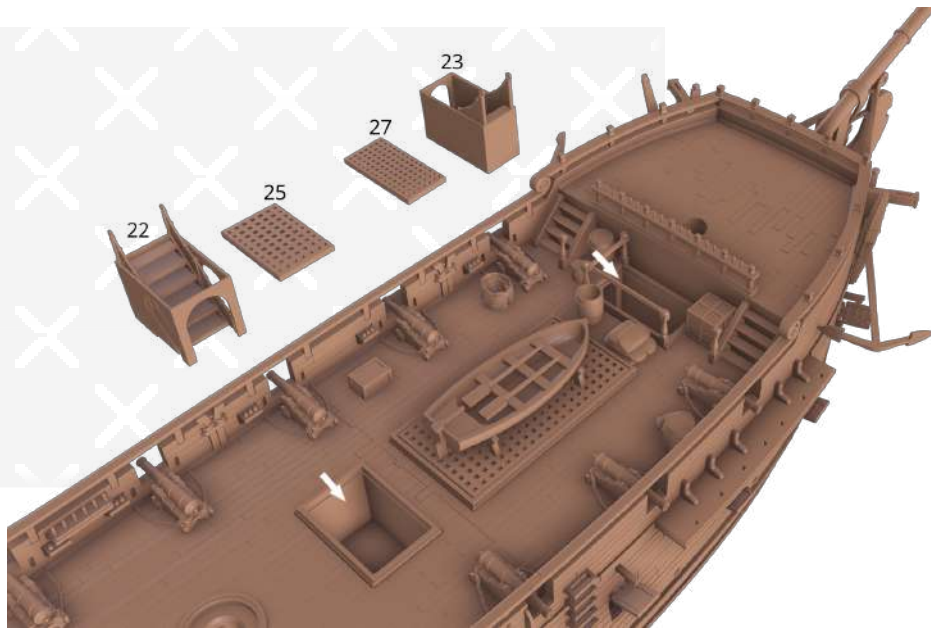
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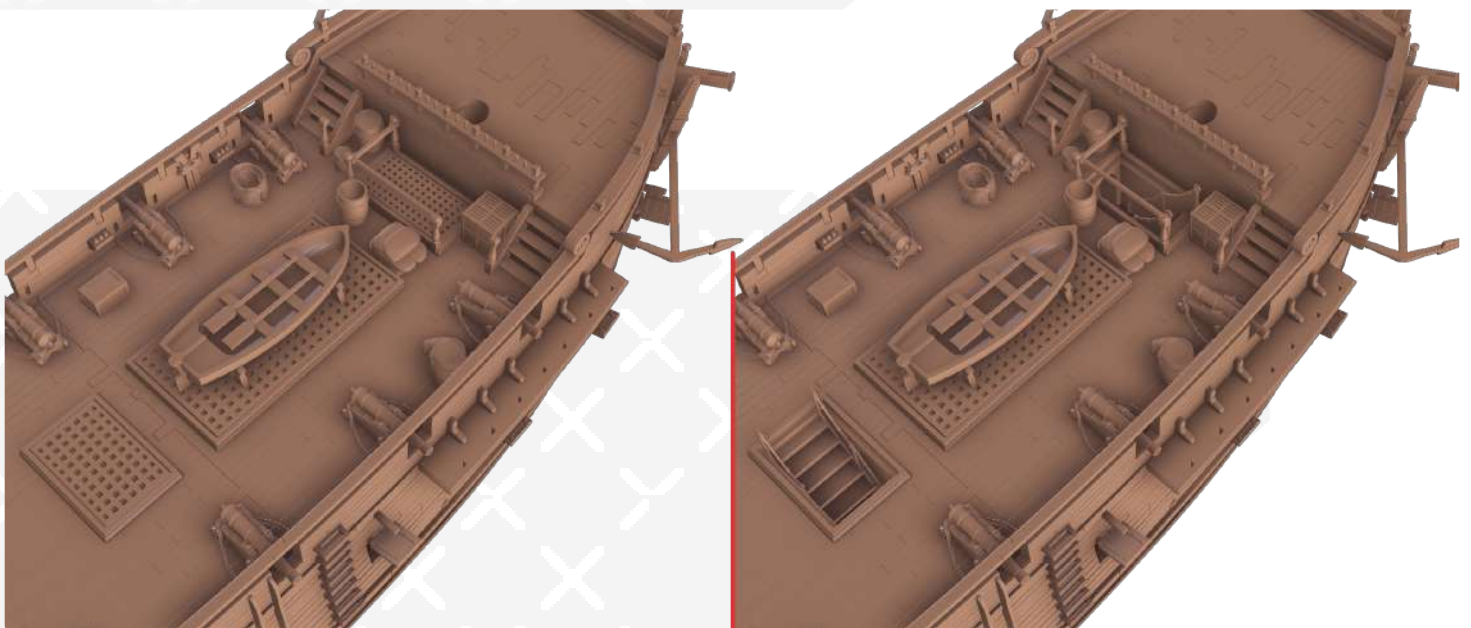
53



54



You can either batten down the hatches or leave them open and install the ladders.



55



There are two versions of the corbels: a simplified version for FDM printing (parts #126-133) and an original version for SLA printing (parts #118-125).



56

126/118 x3



57

122/130

121/129

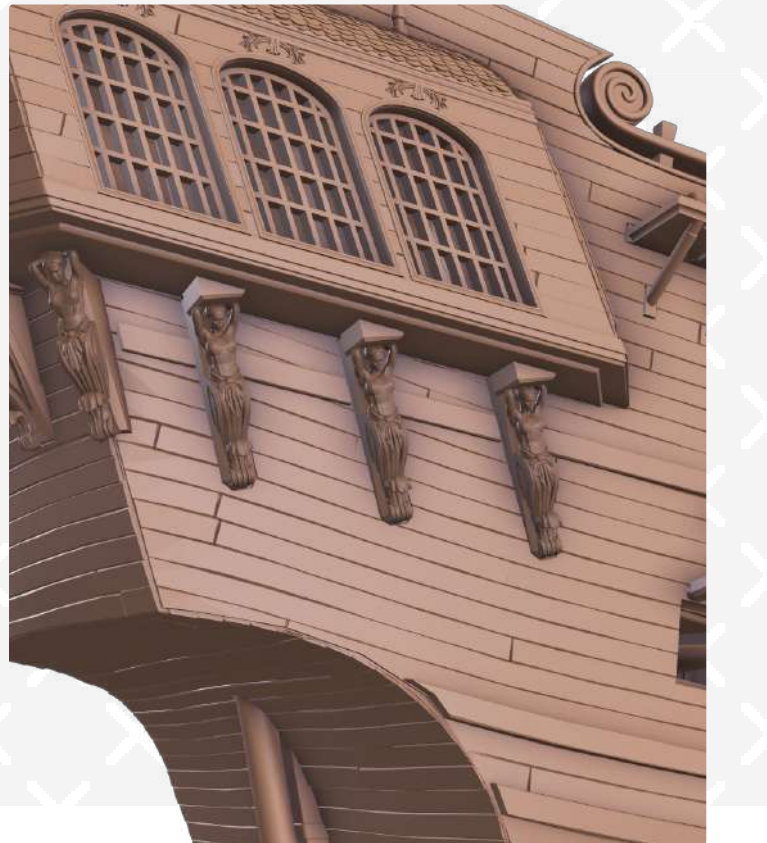
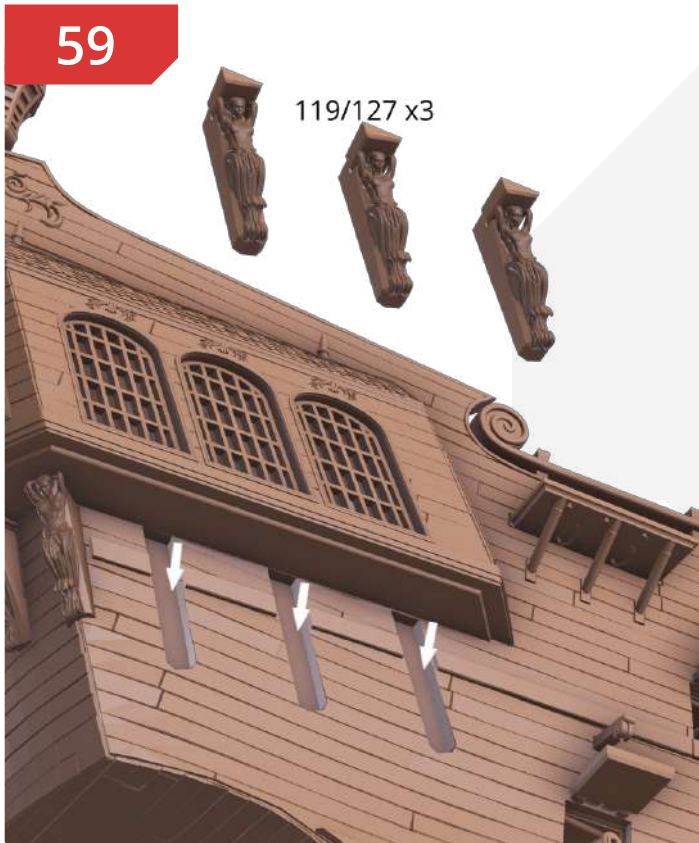
120/128



58



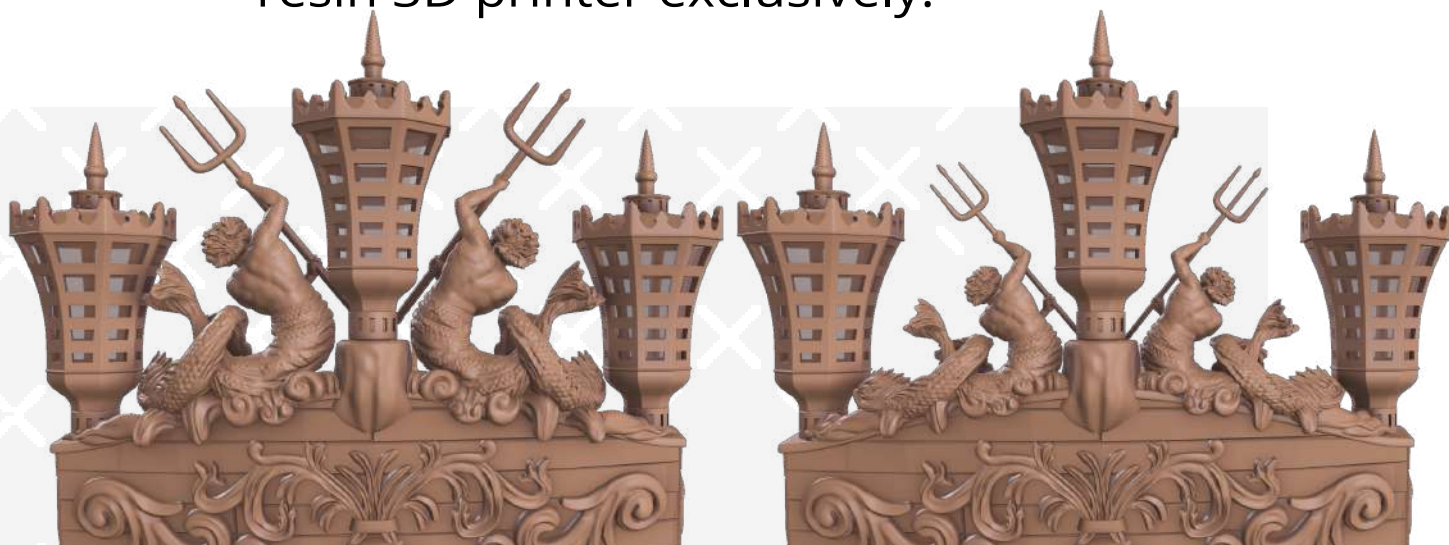
59



60



The statues of Triton on the stern of the ship are of two sizes: the original size (parts #134-135) and the large size (parts #235-236) recommended for printing by Gambody. The statues of Triton should be printed using a resin 3D printer exclusively.

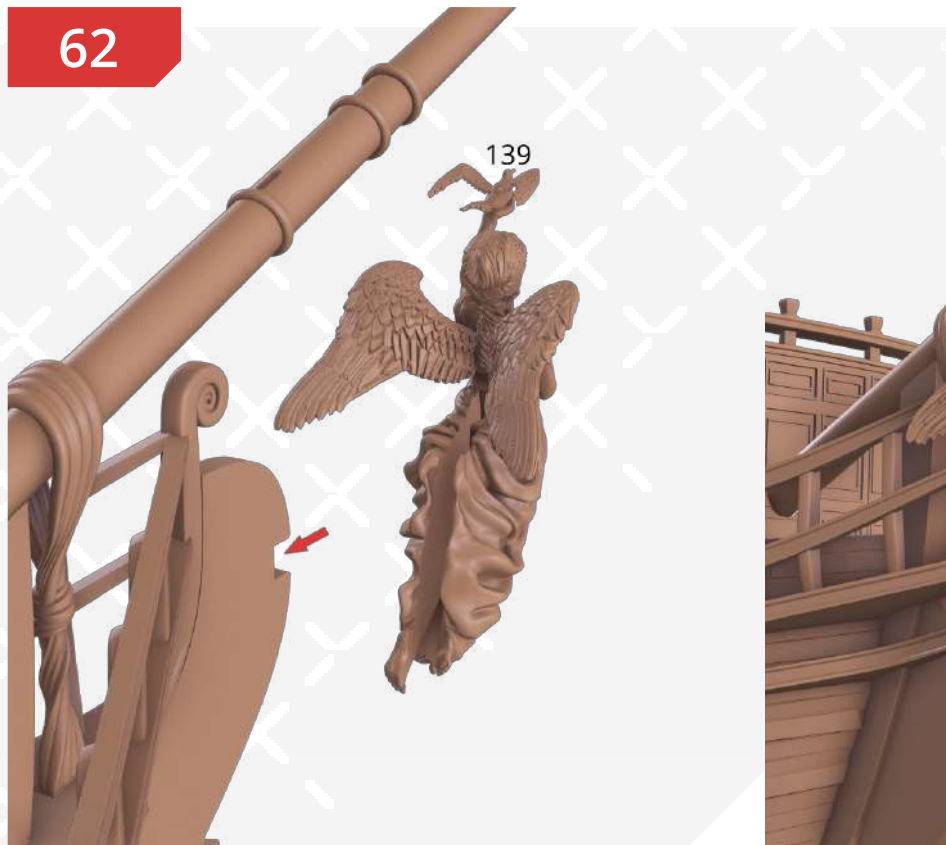


61



The figurehead (part #139) and the caryatids (part #103) can be printed both on FDM and SLA 3D printers. You will find the recommended printing settings in the “Description” tab.

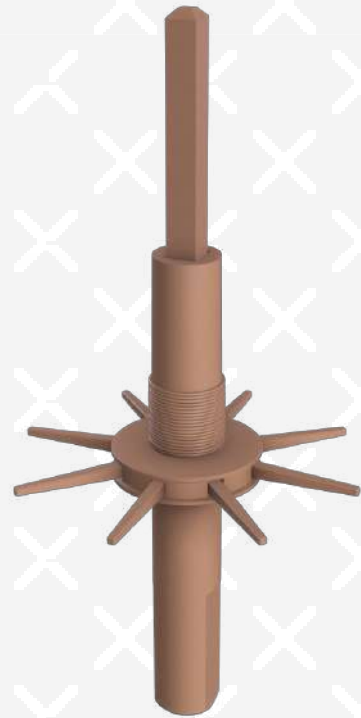
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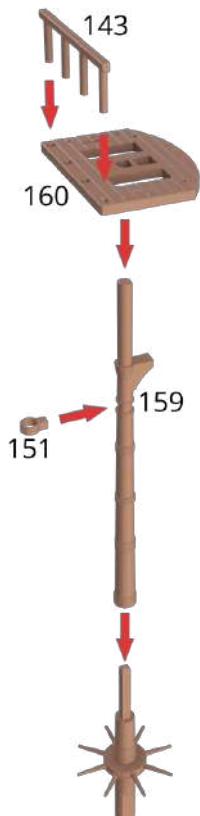
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64



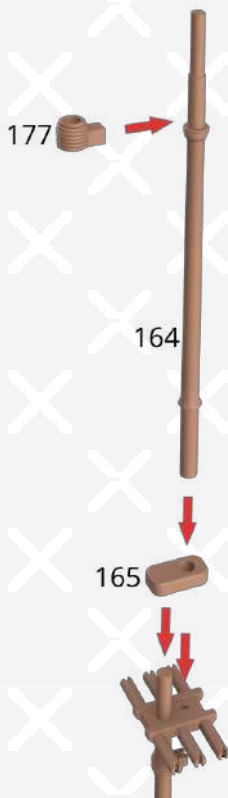
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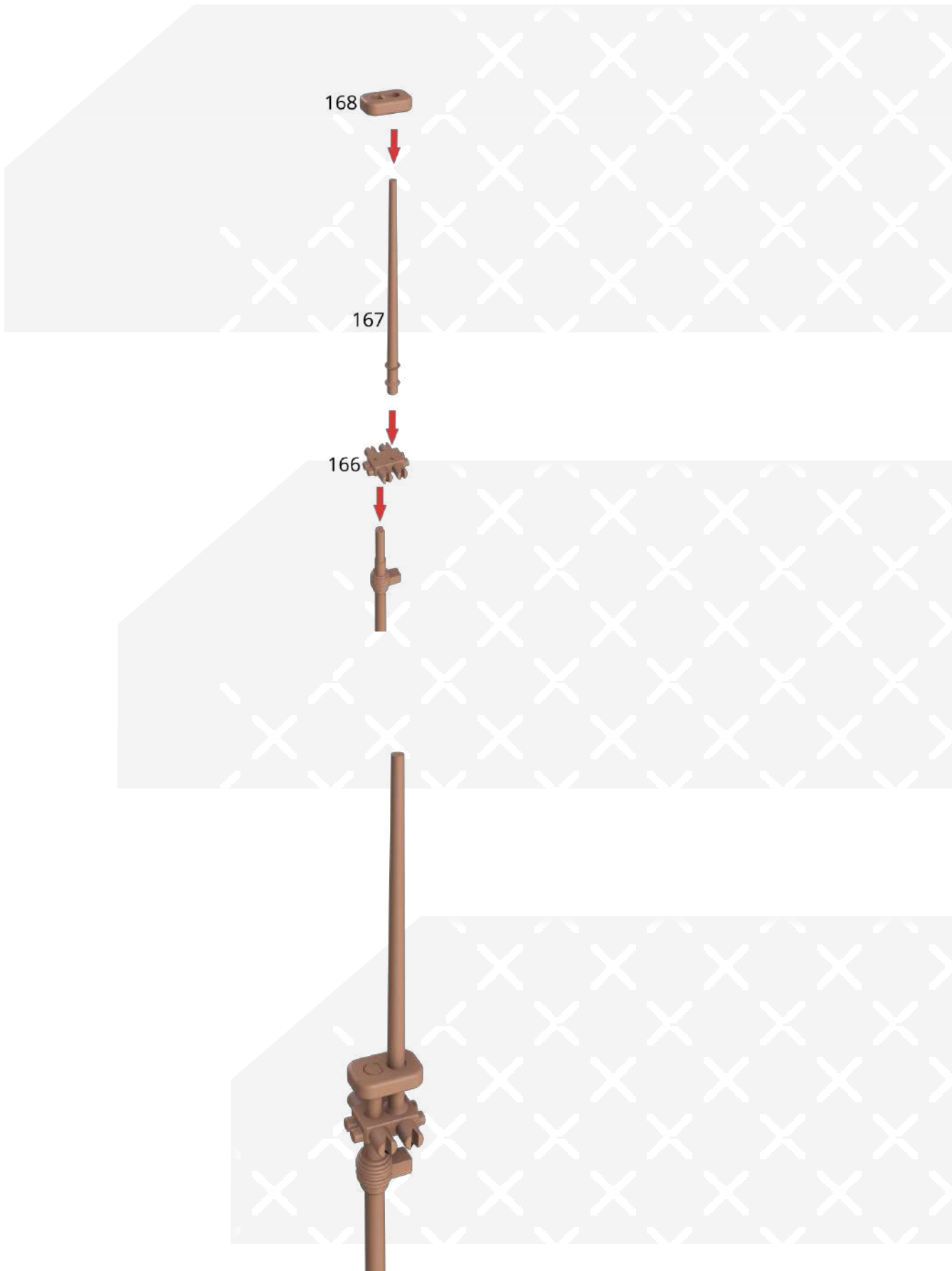
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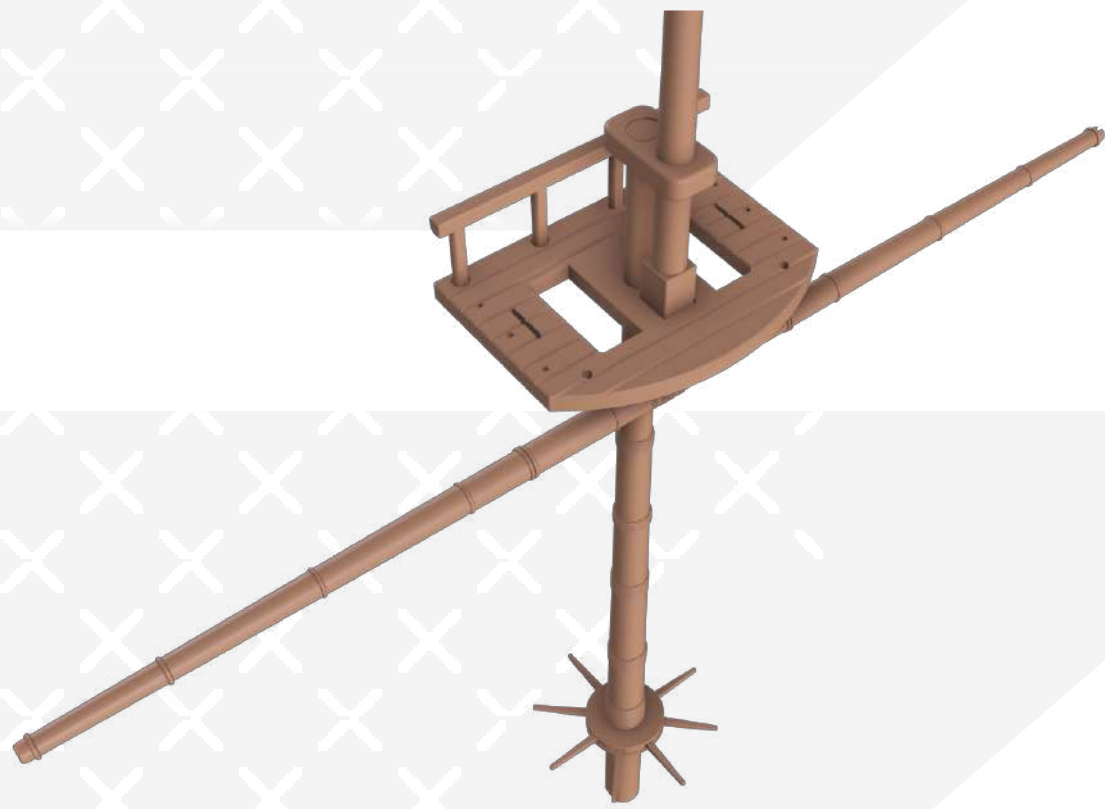
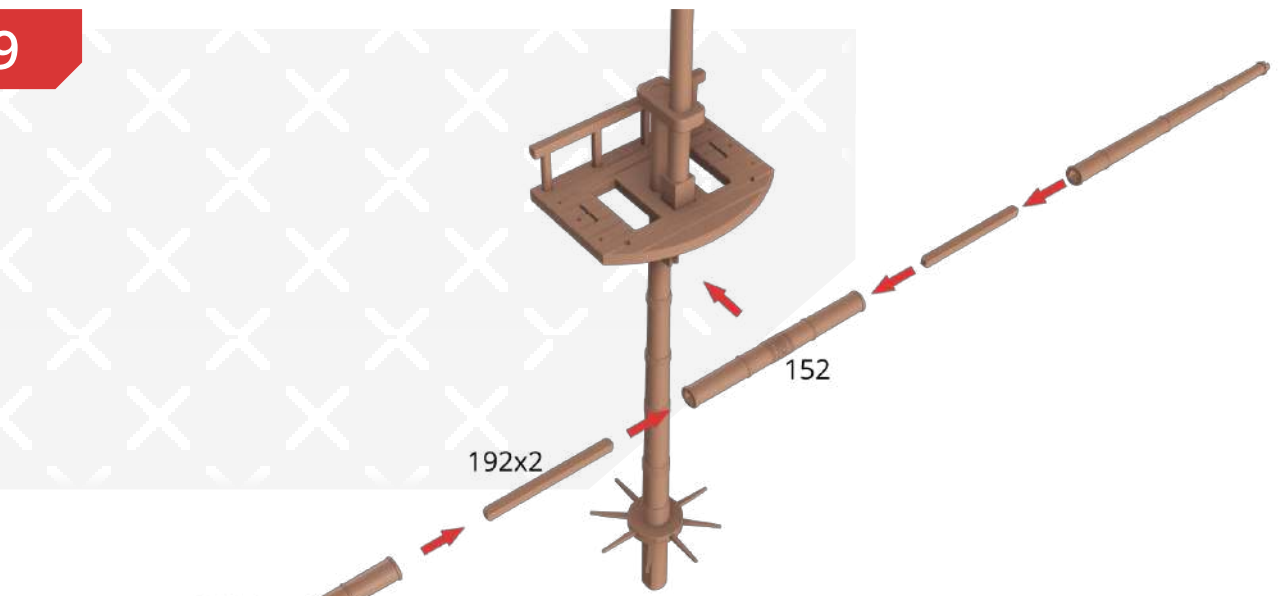
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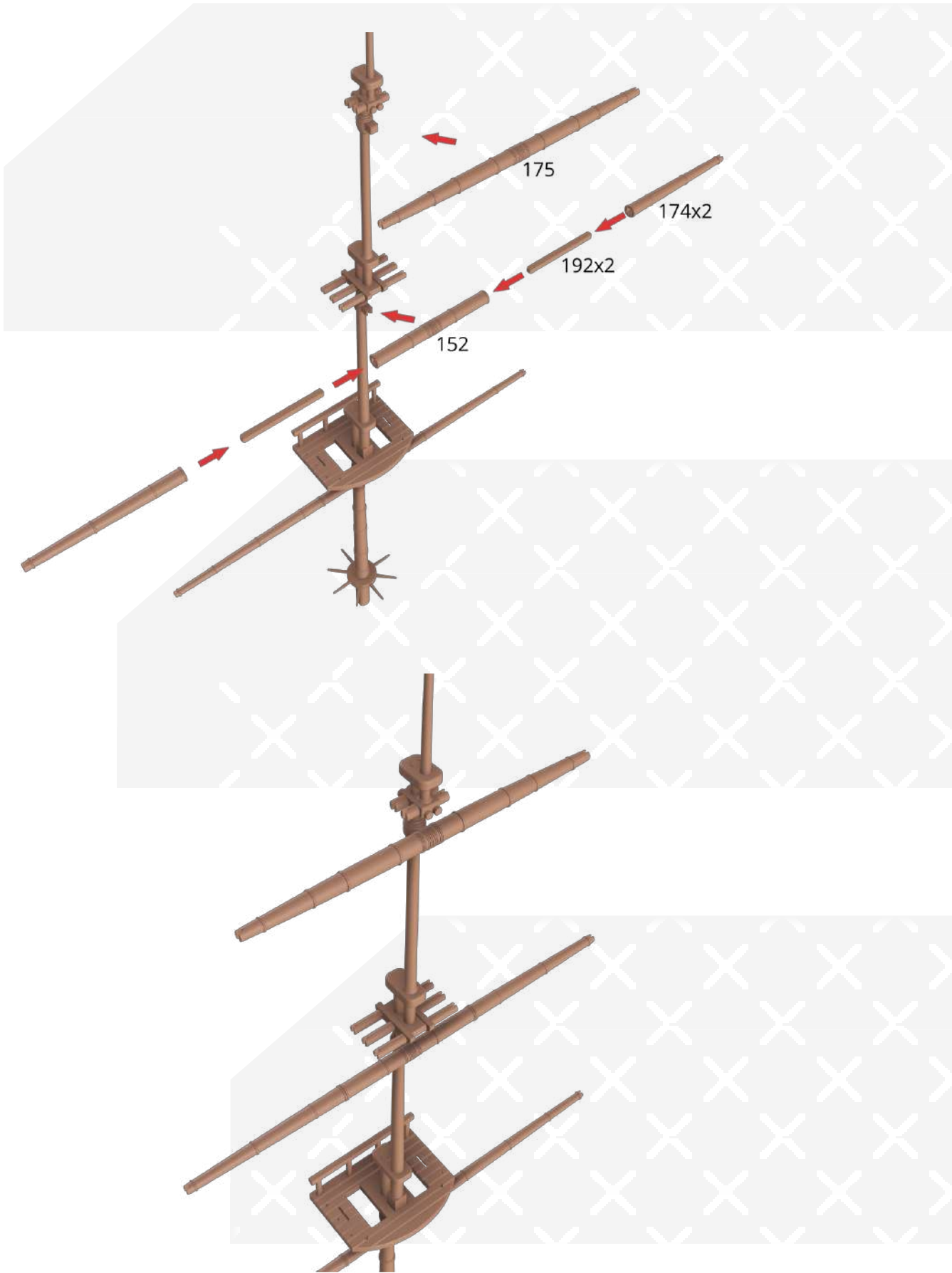
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69



70



71



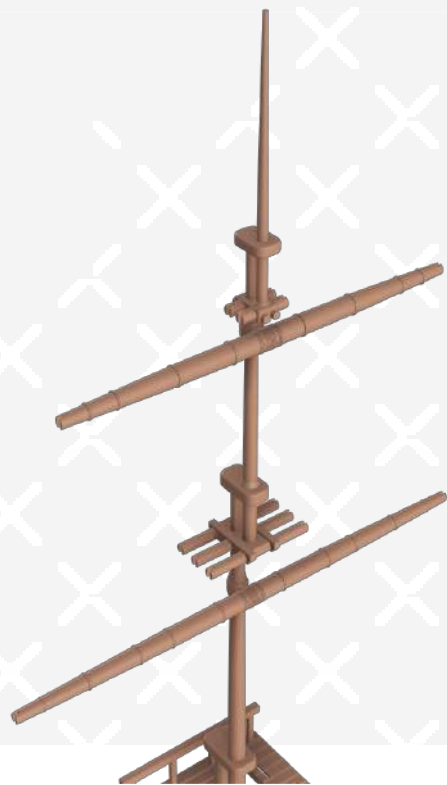
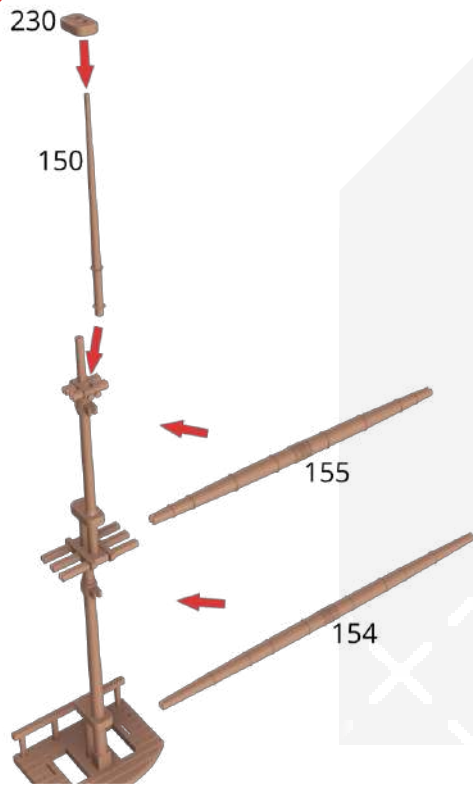
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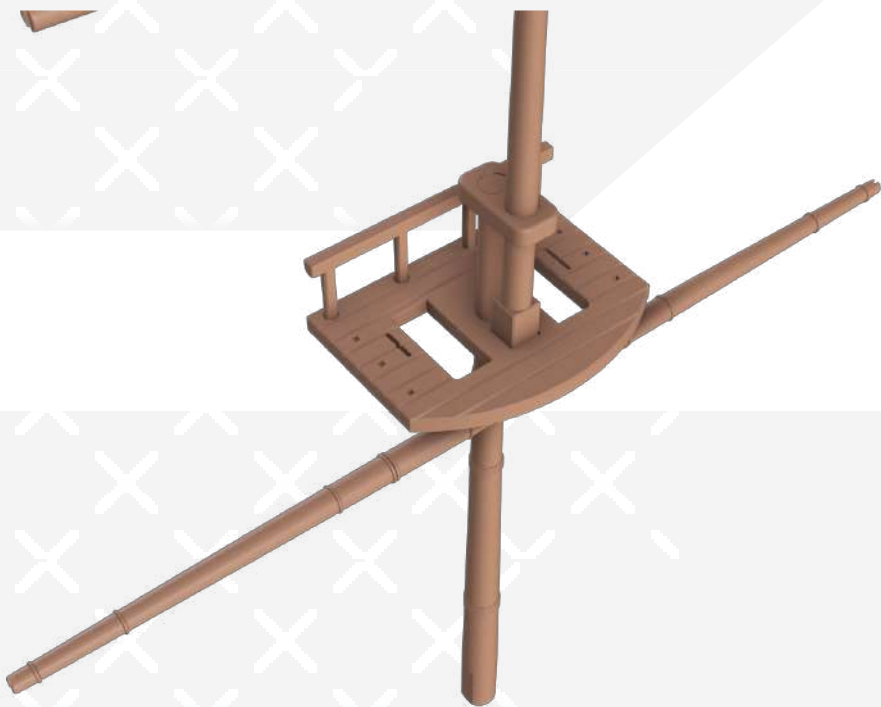
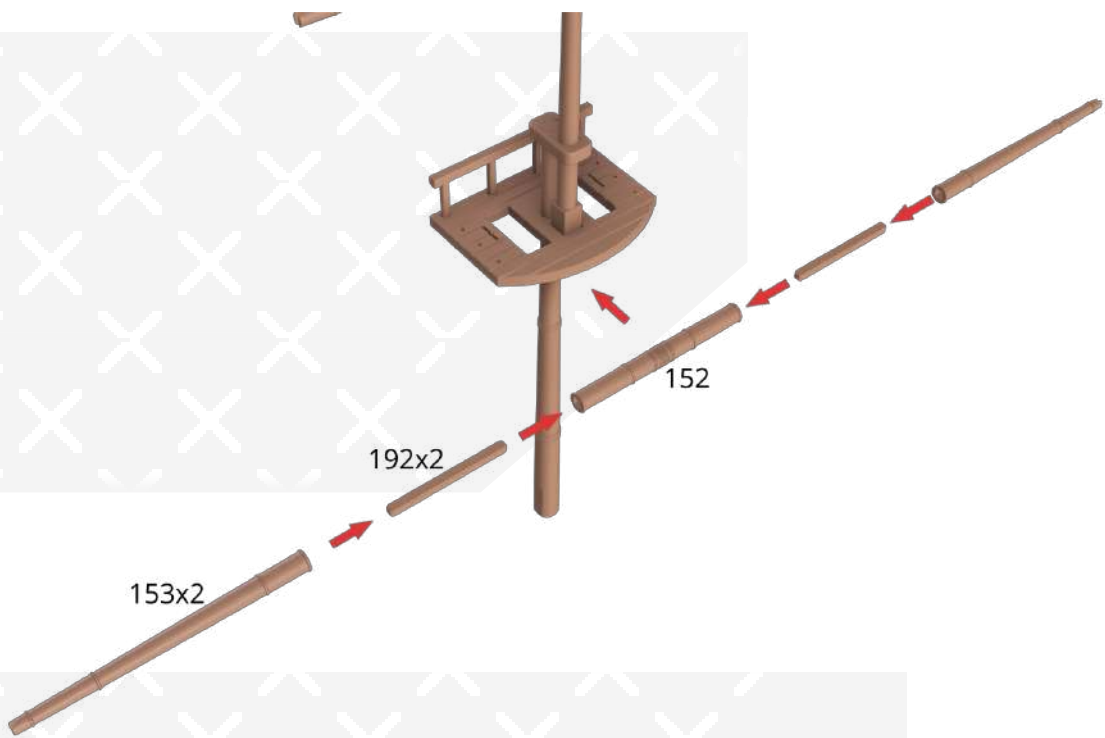
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74



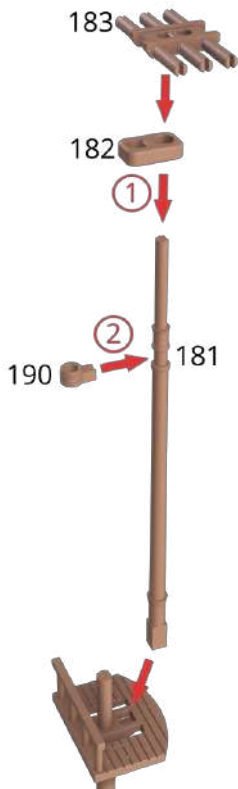
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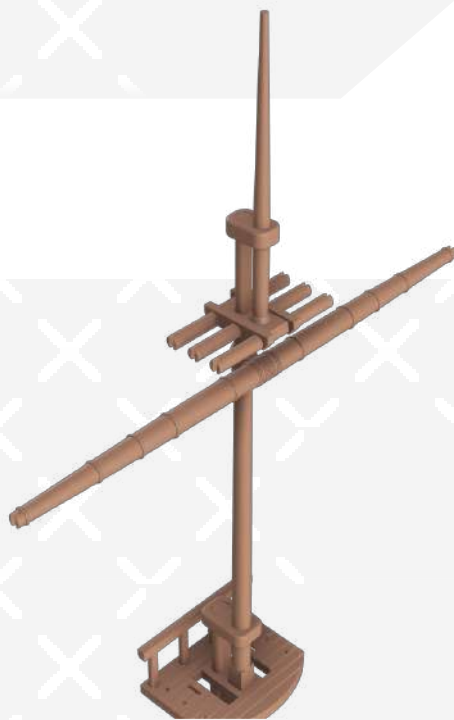
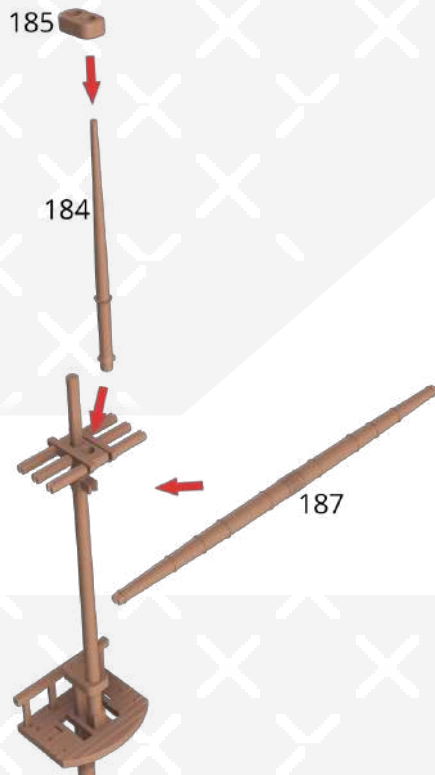
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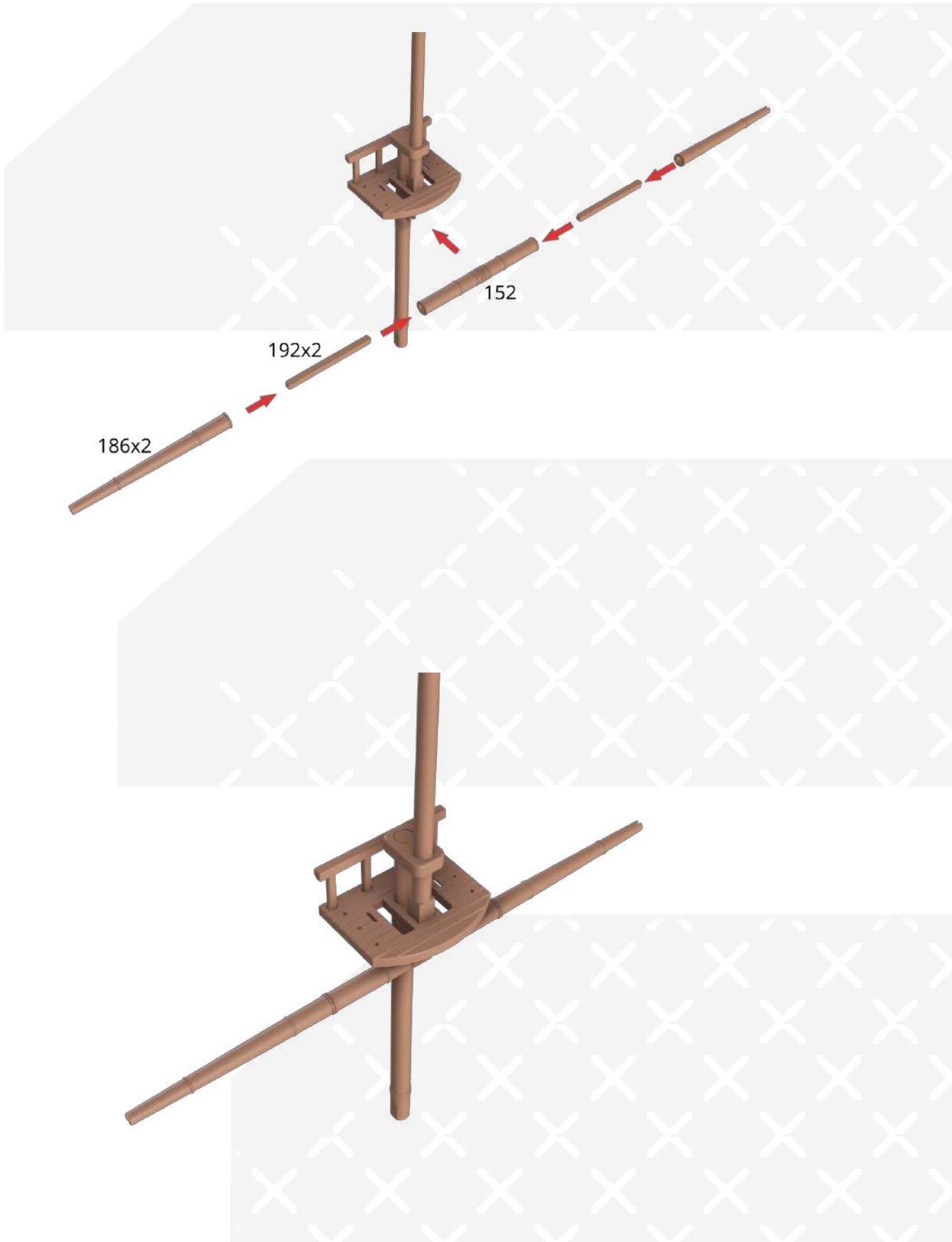
77



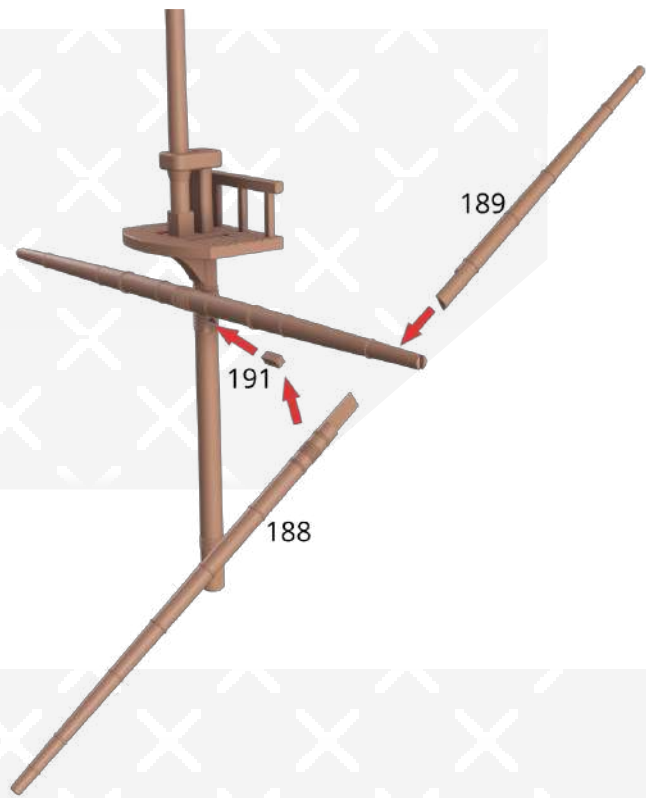
78



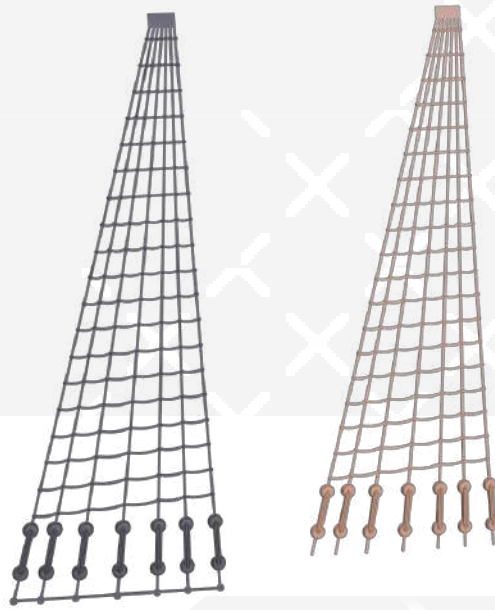
79



80



81



The connectors at the foot of the rope ladders serve to ease the printing. Remove the connectors to proceed with the installation. You can knit the rope ladders for greater realism.

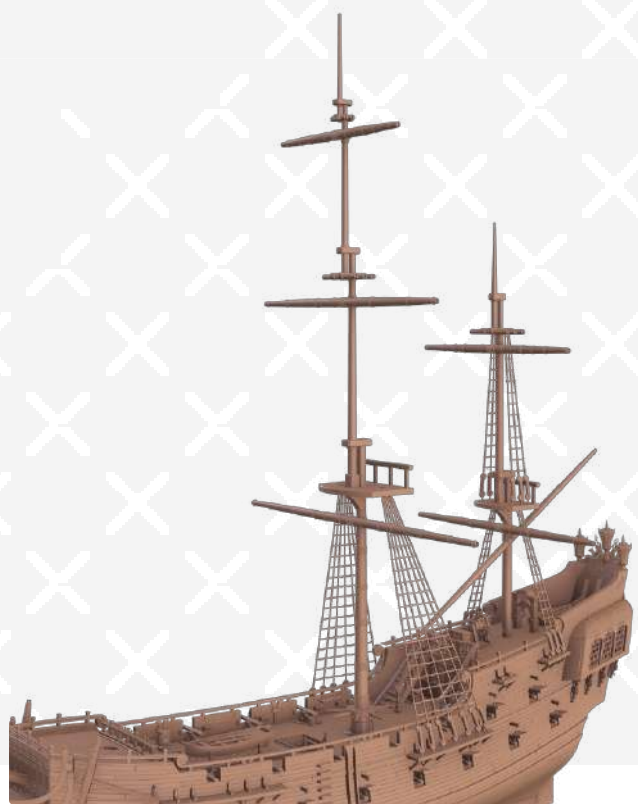
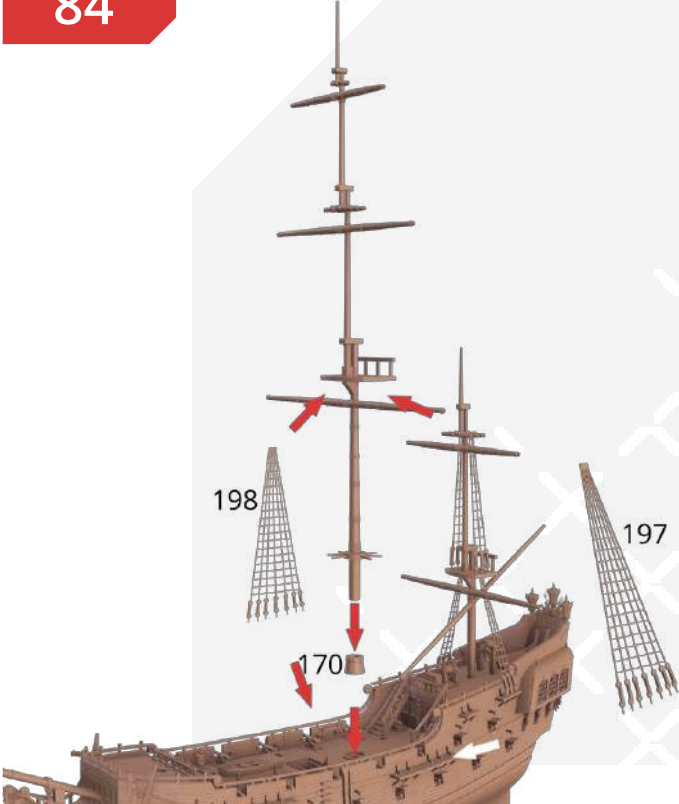
82



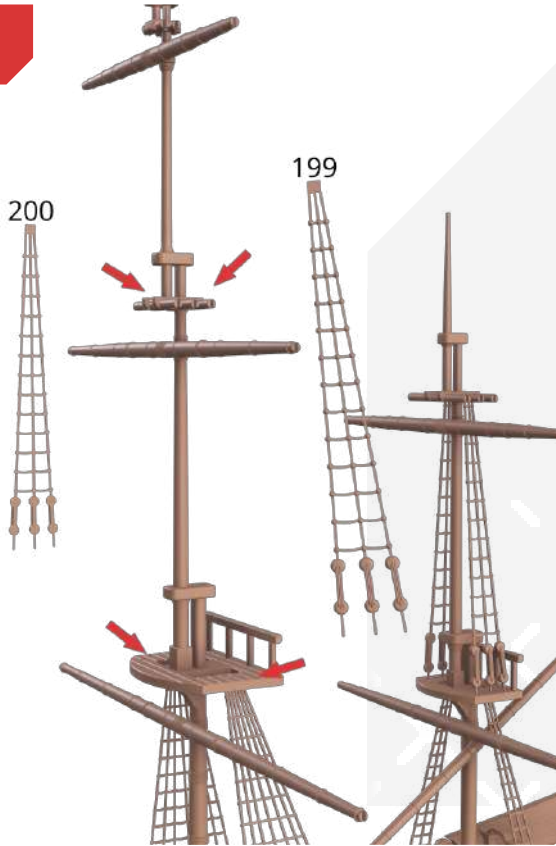
83



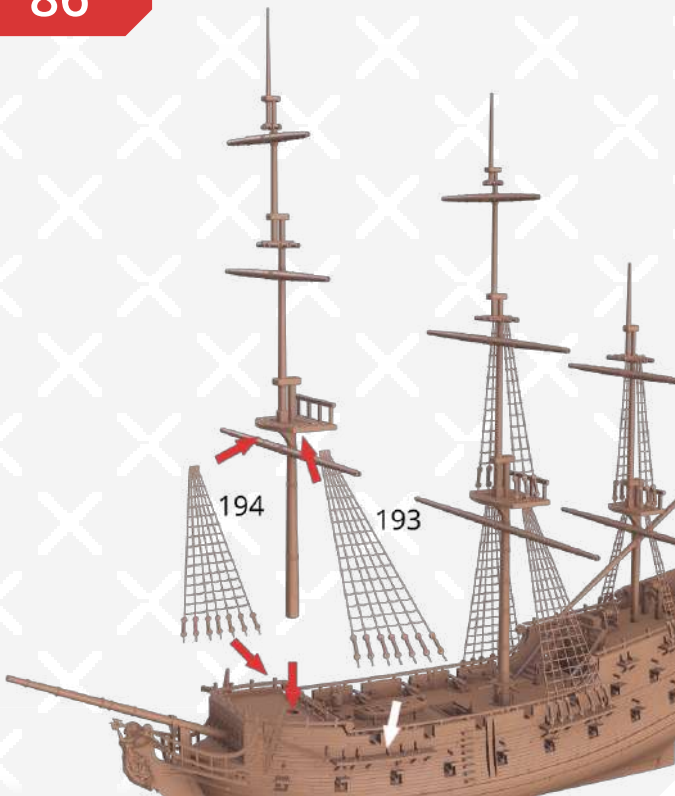
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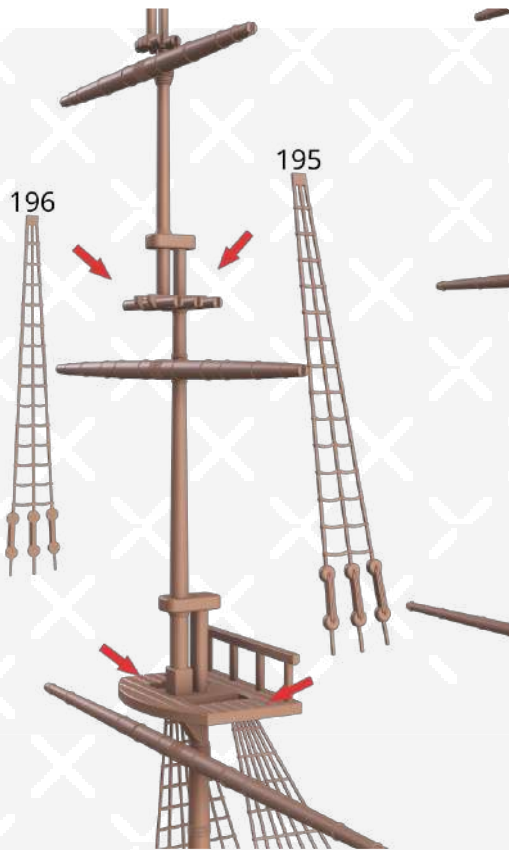
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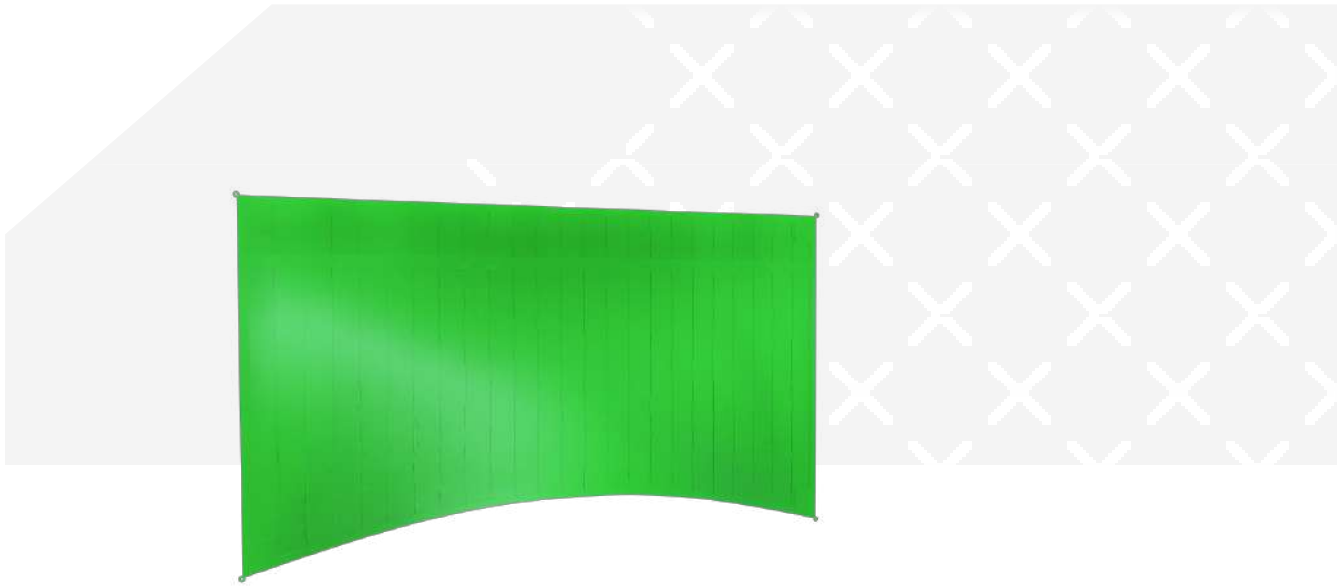
86



87



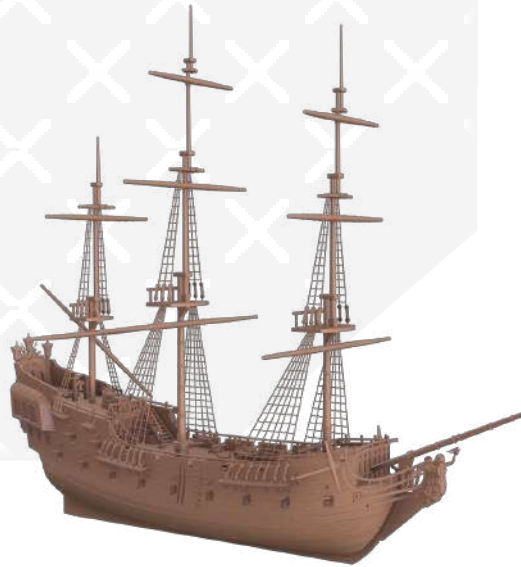
88



We recommend that you print the sails horizontally, increase the bed temperature (100°) and give the shape to the sails while they are flexible. Also you can sew the sails for greater realism.



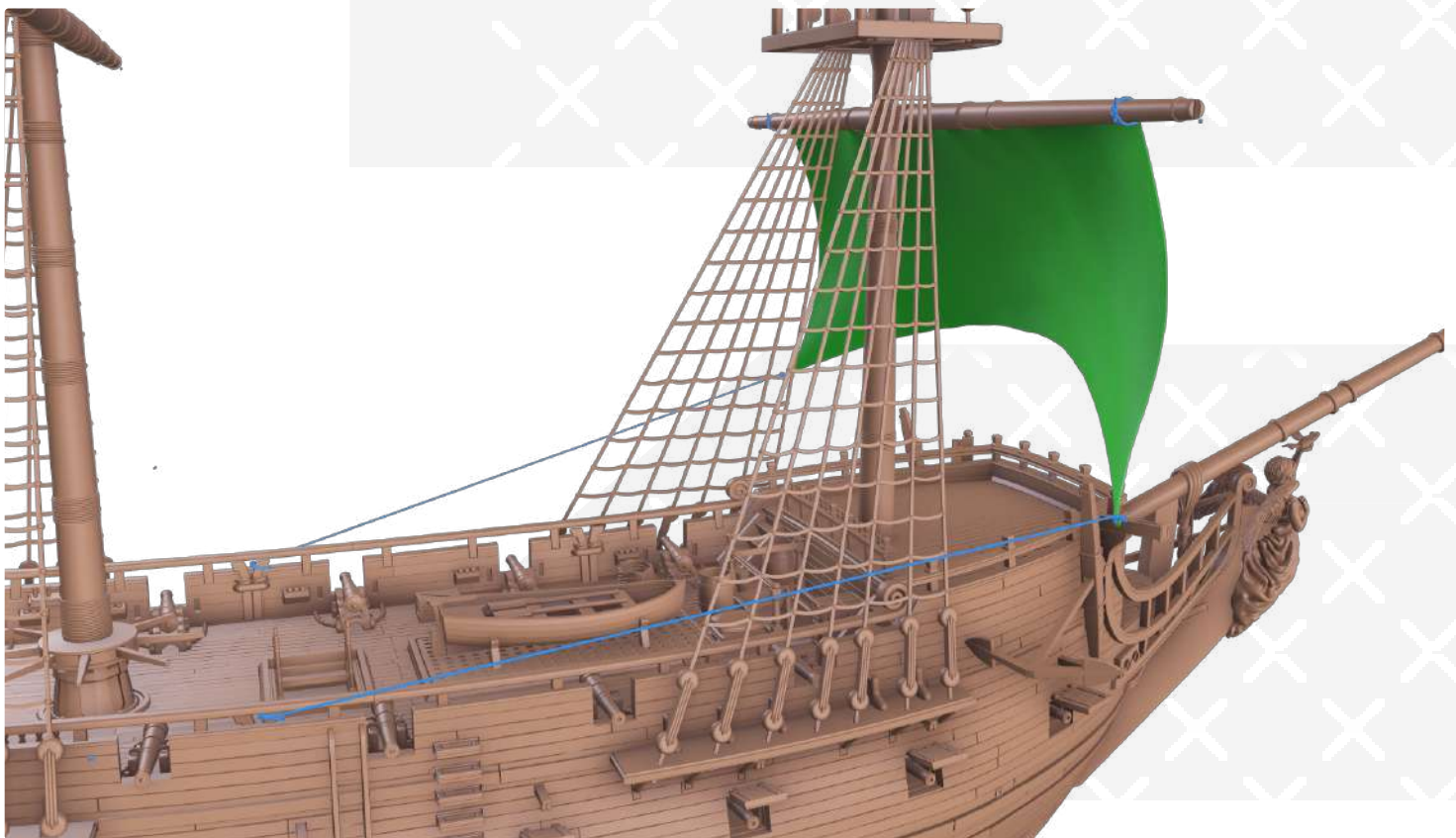
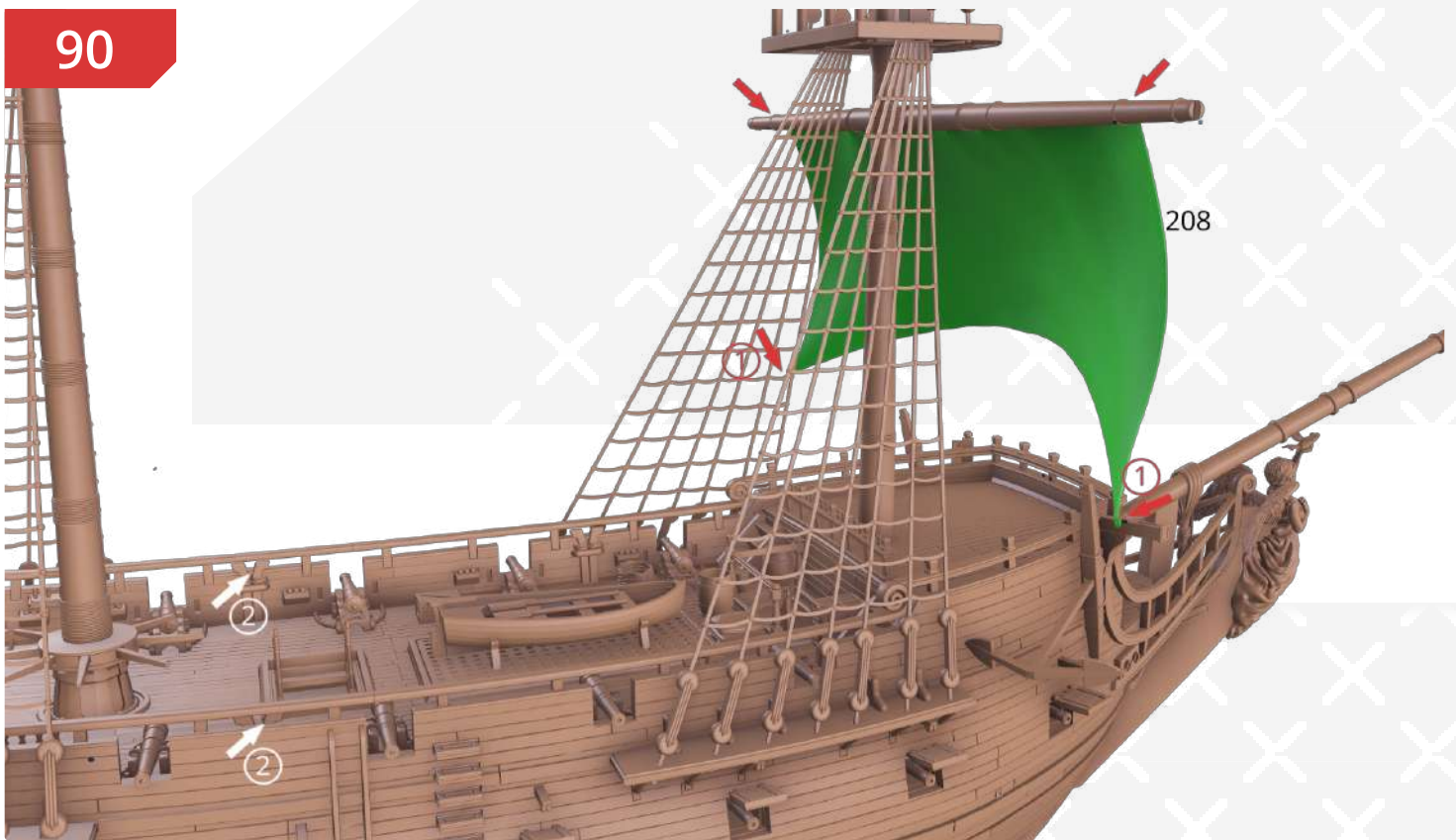
89



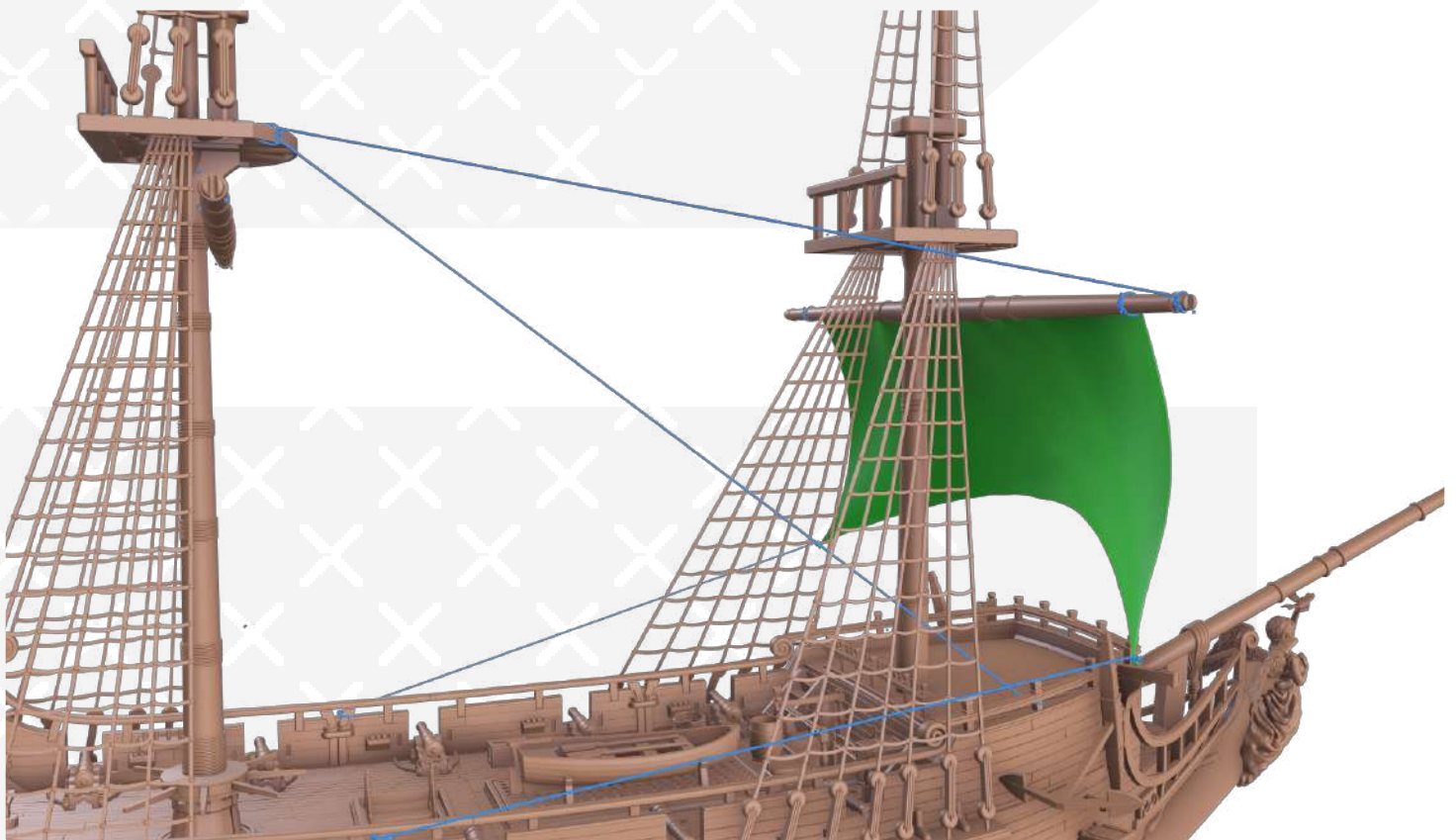
The ropes are not included in the files and have to be knit.



90



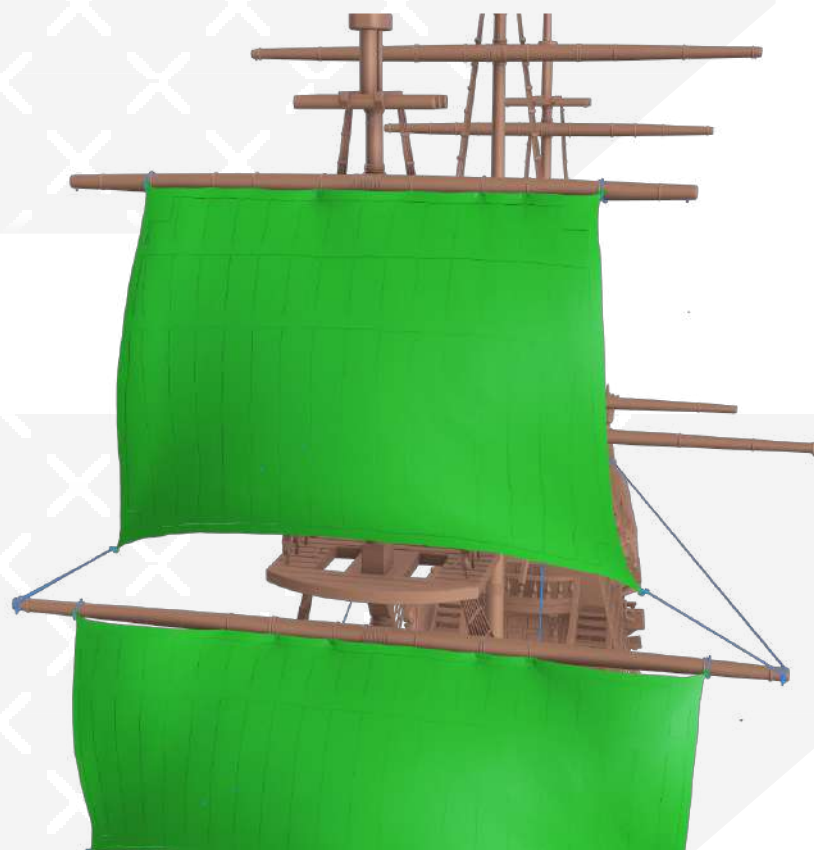
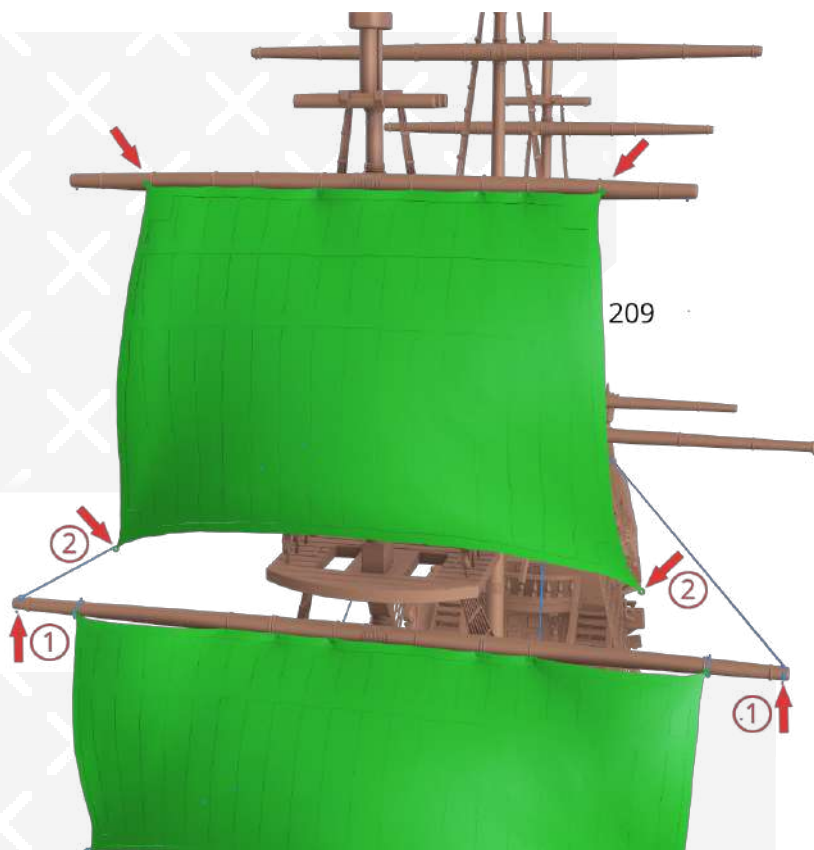
91



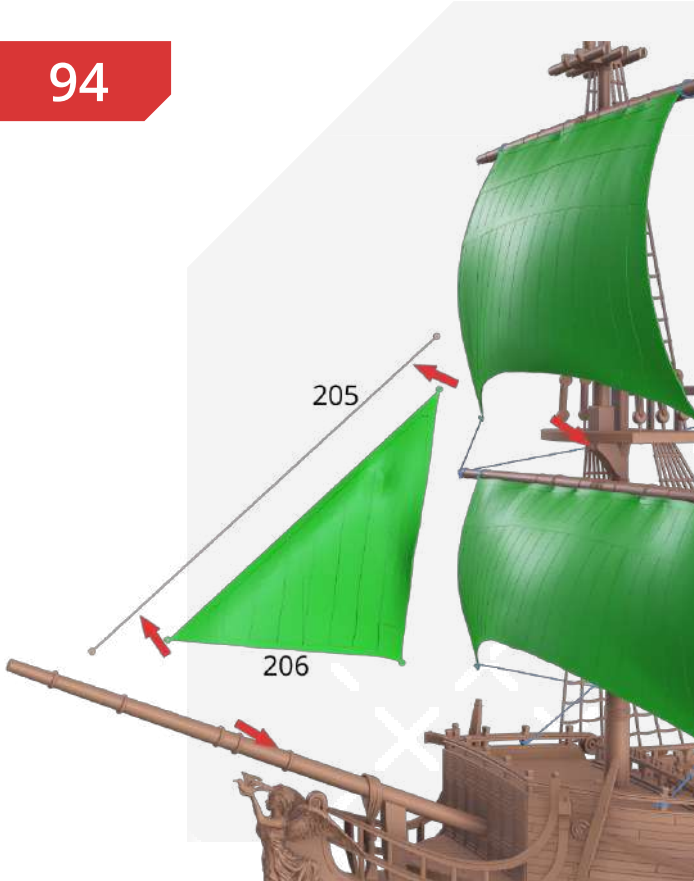
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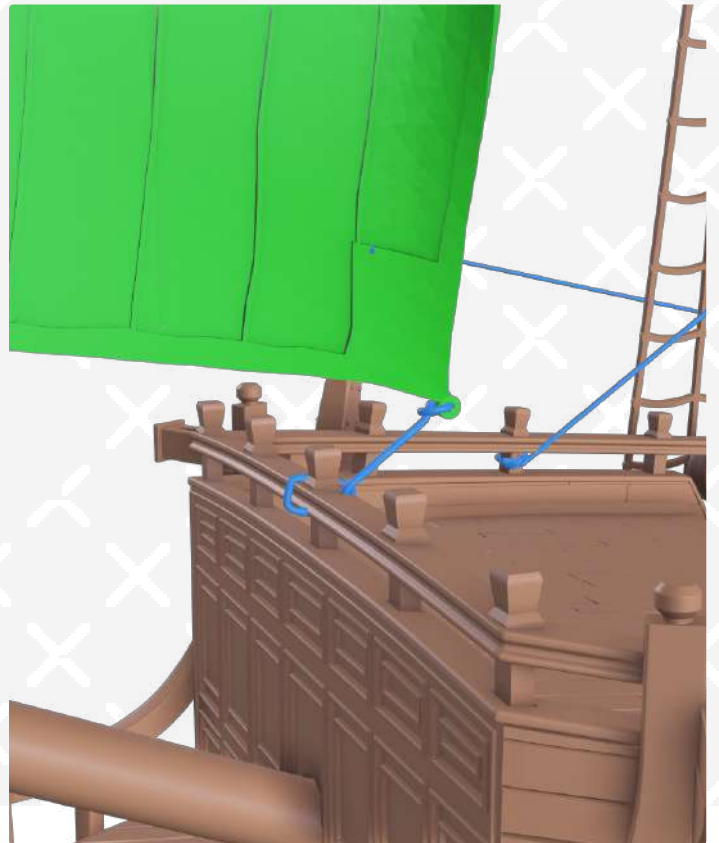
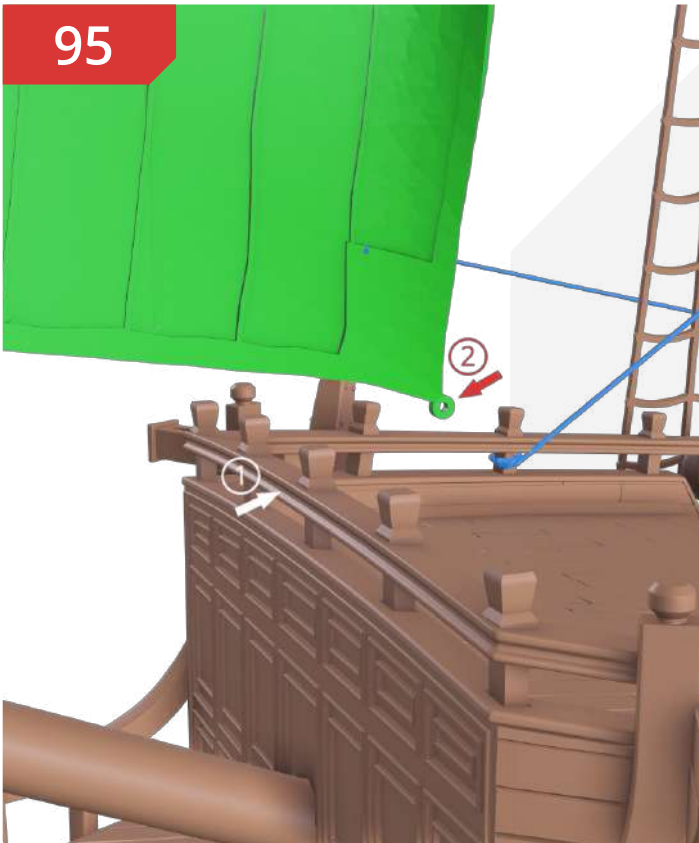
93



94



95



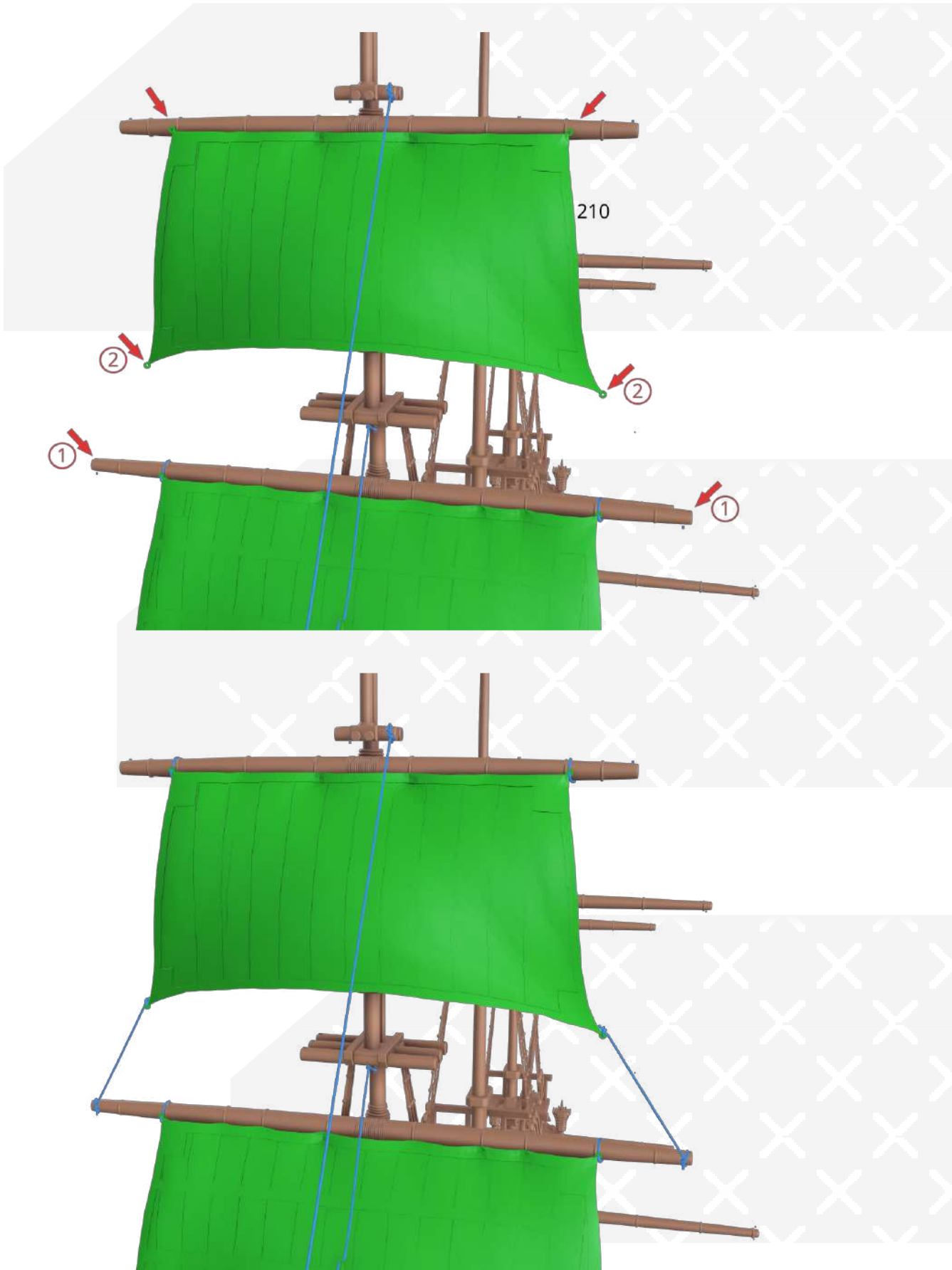
96



97



98



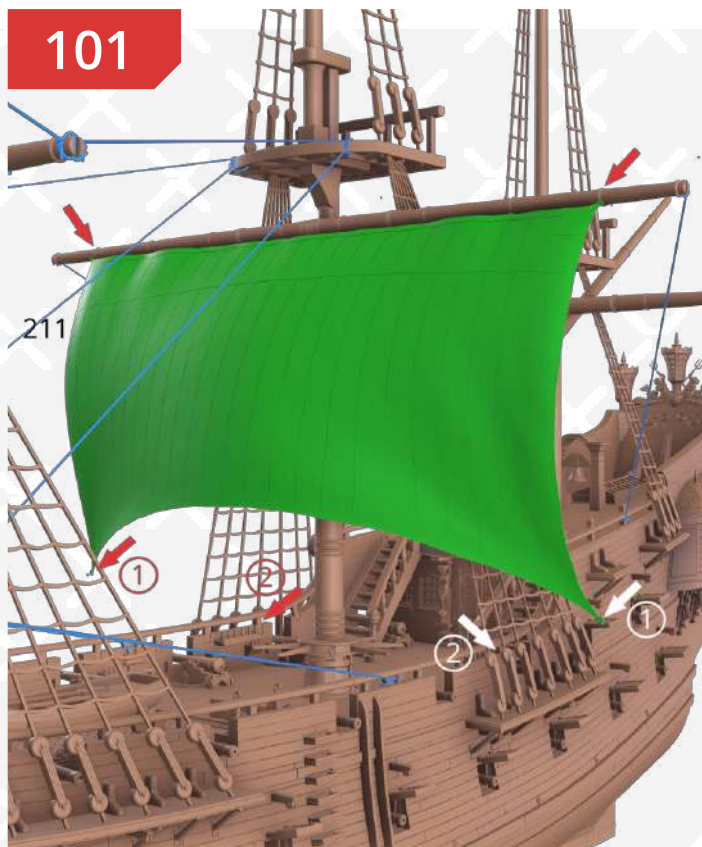
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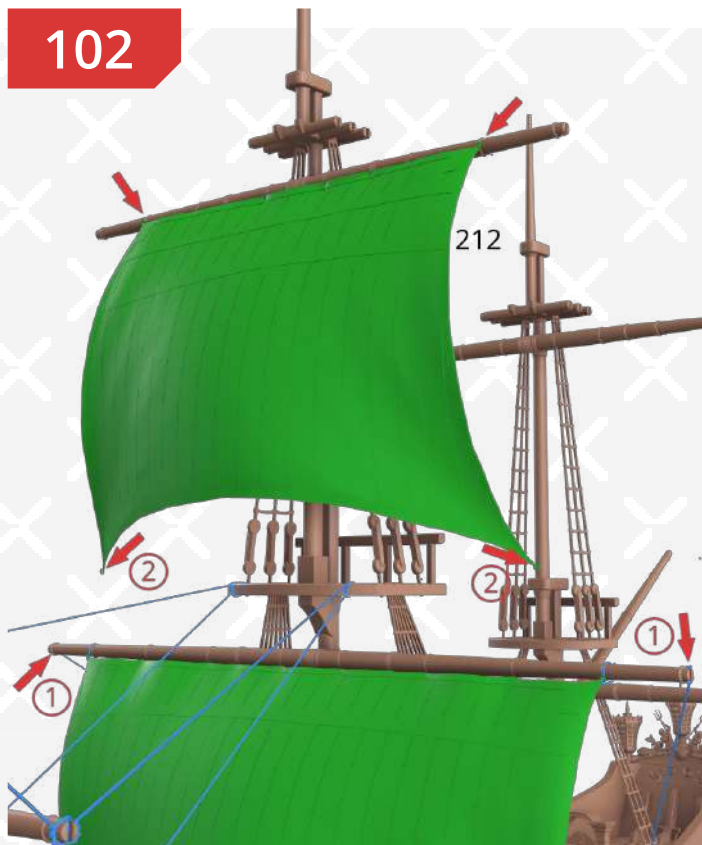
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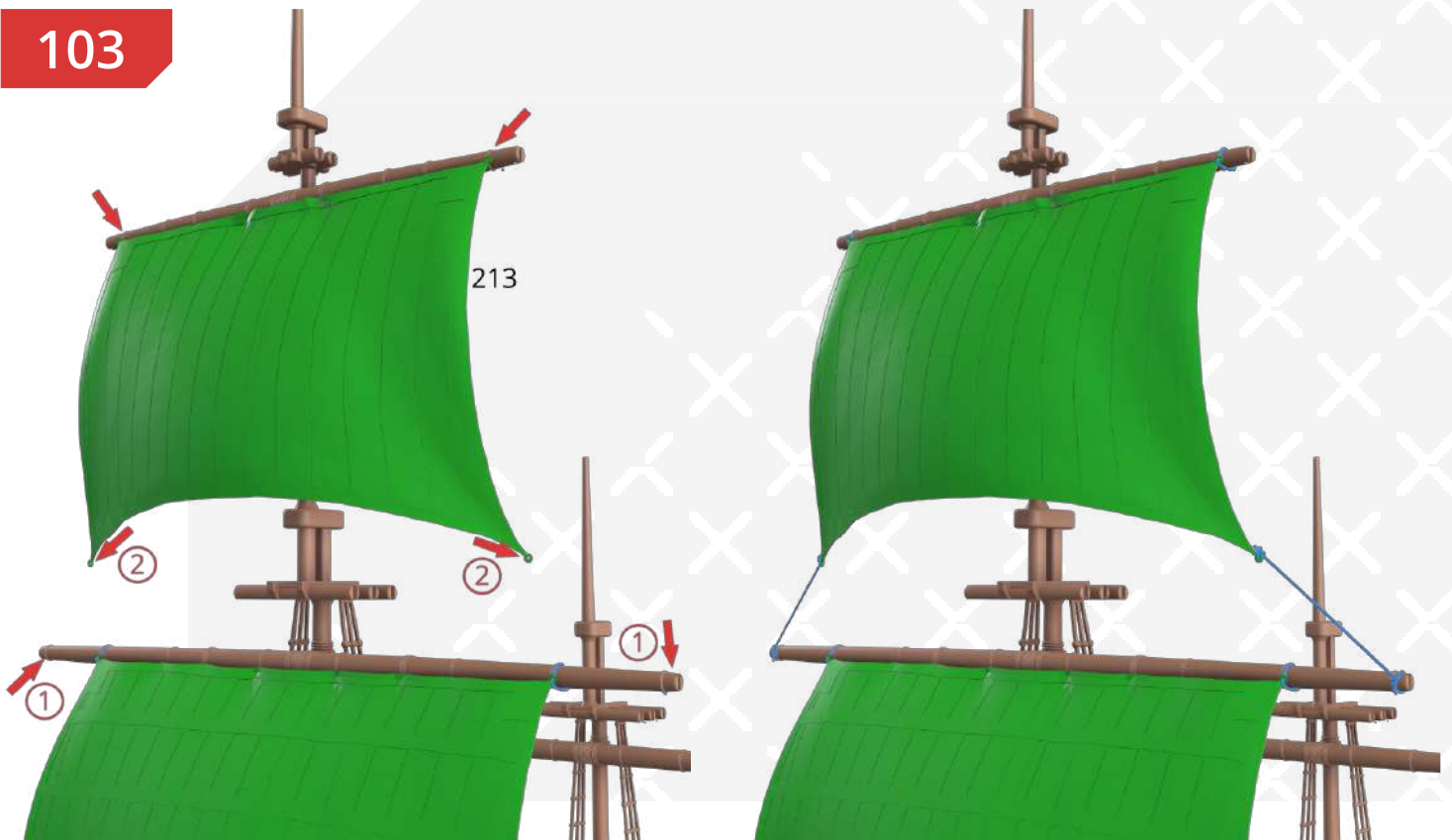
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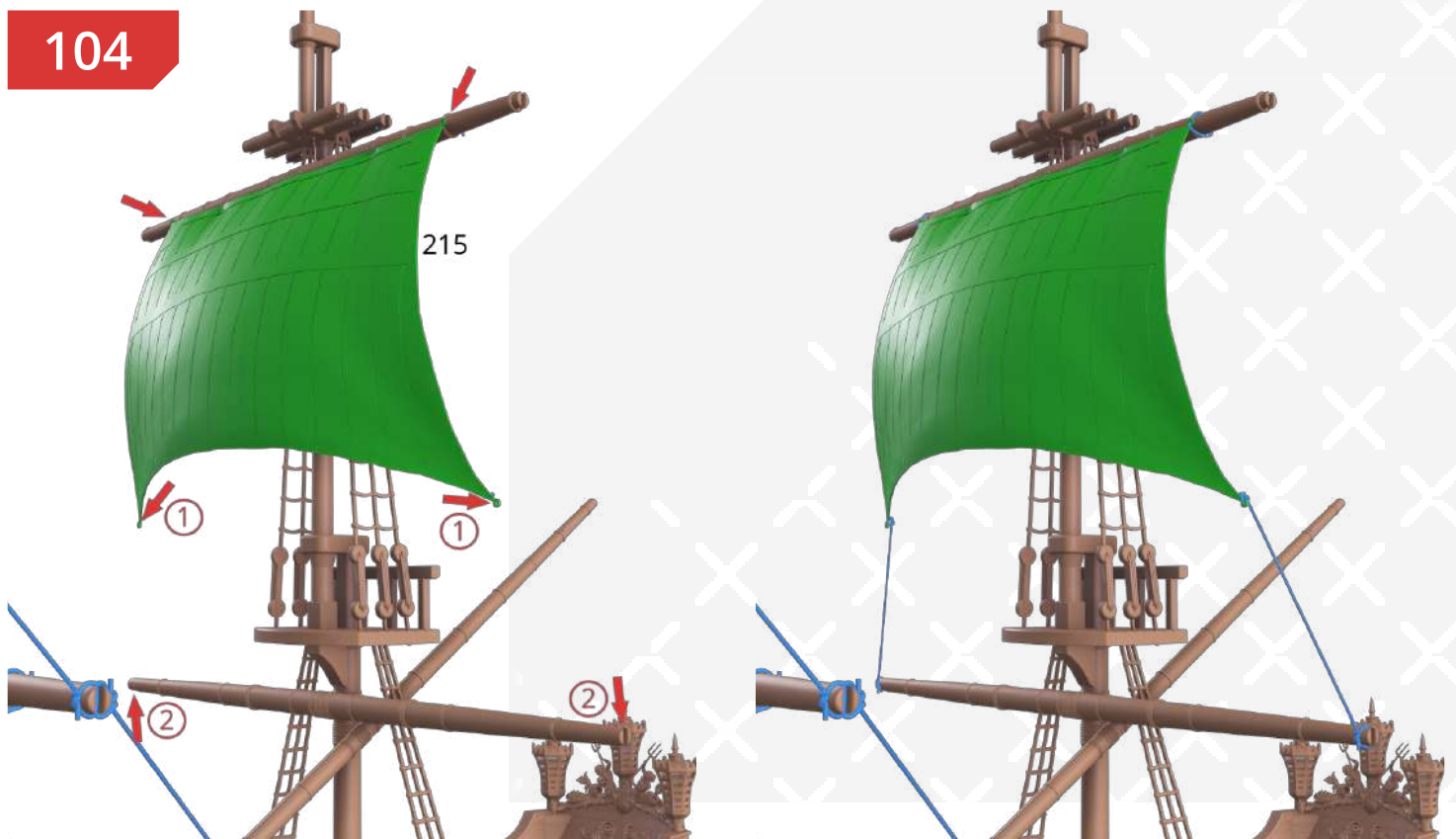
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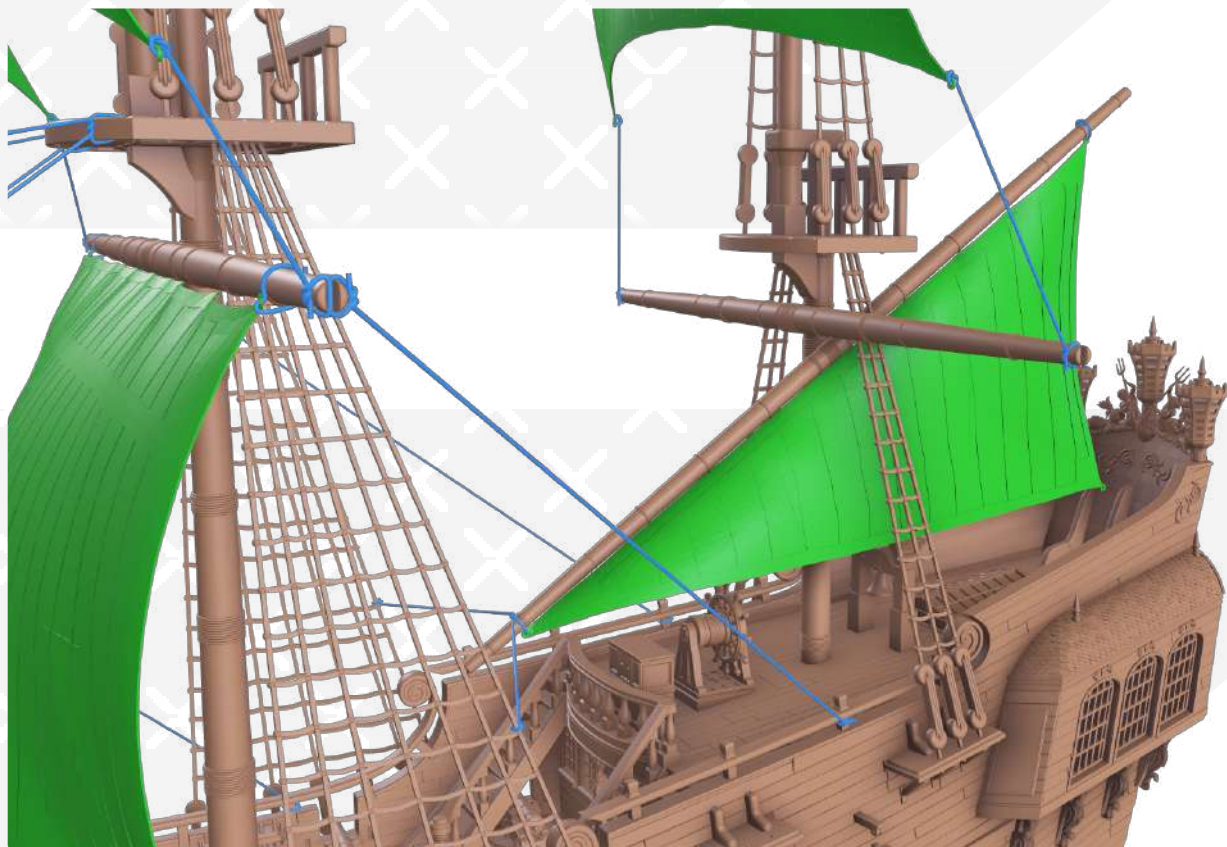
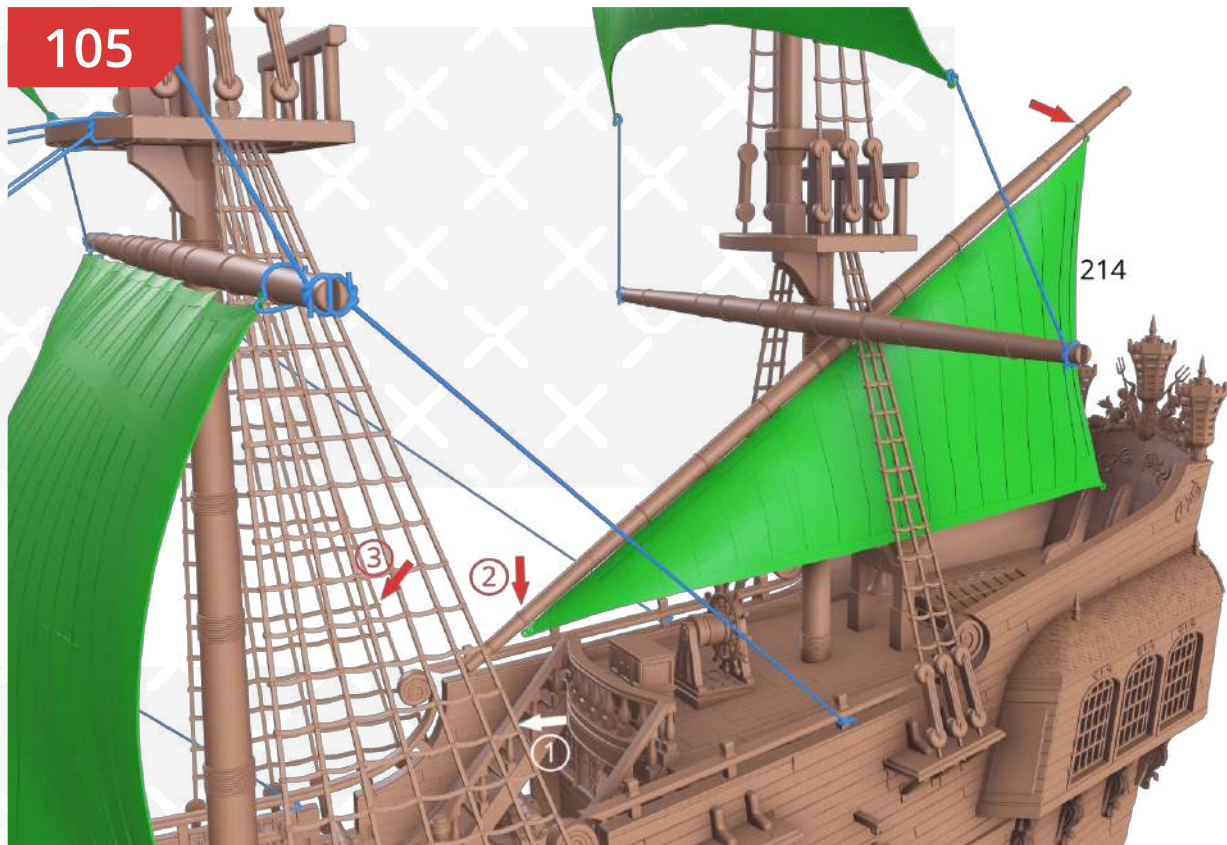
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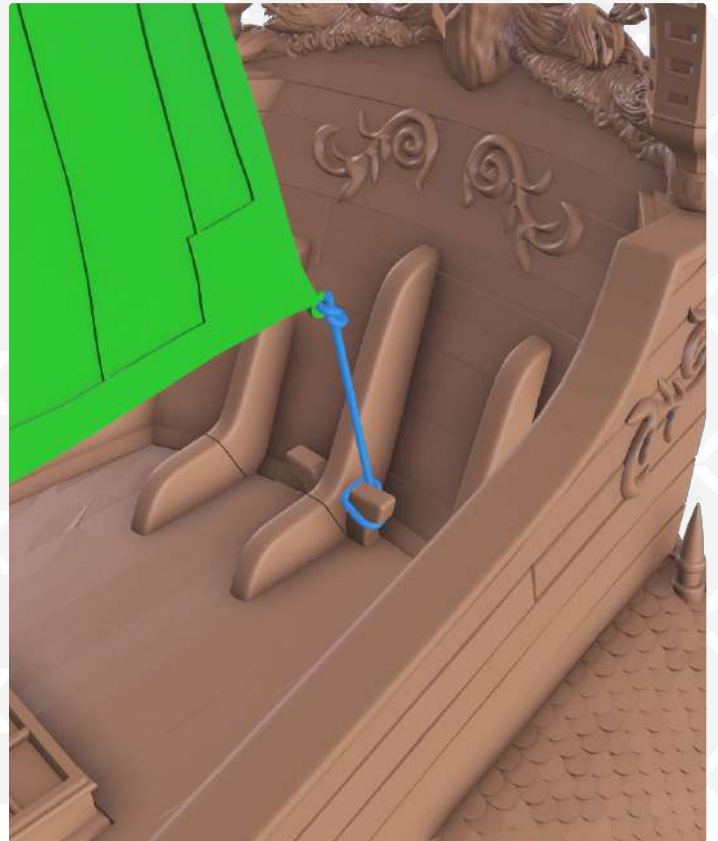
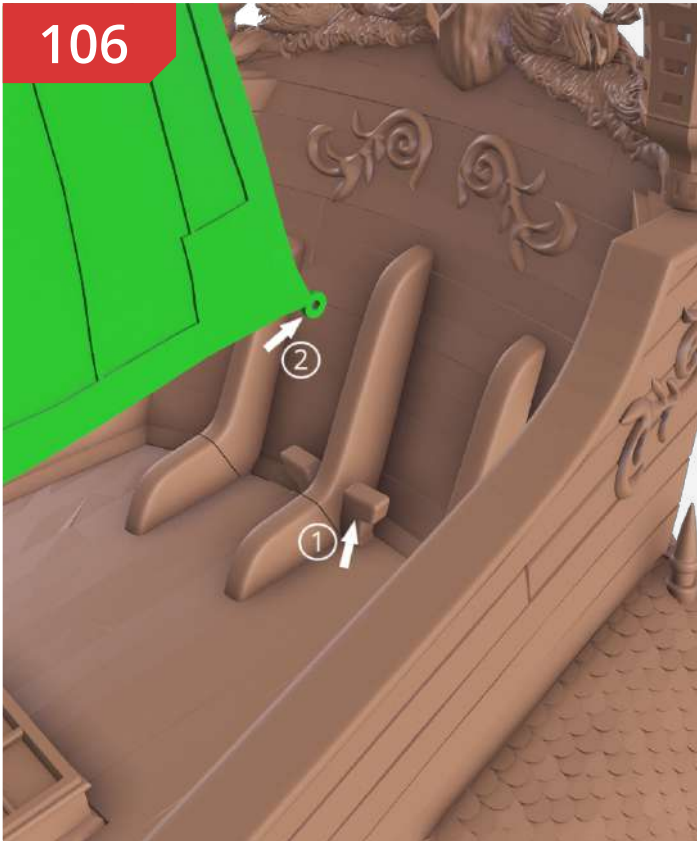
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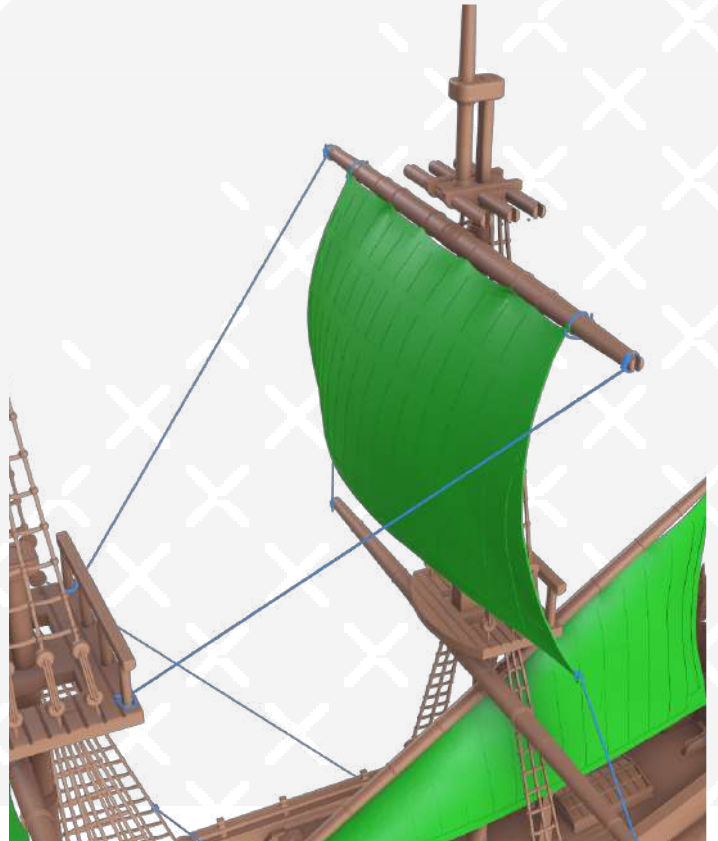
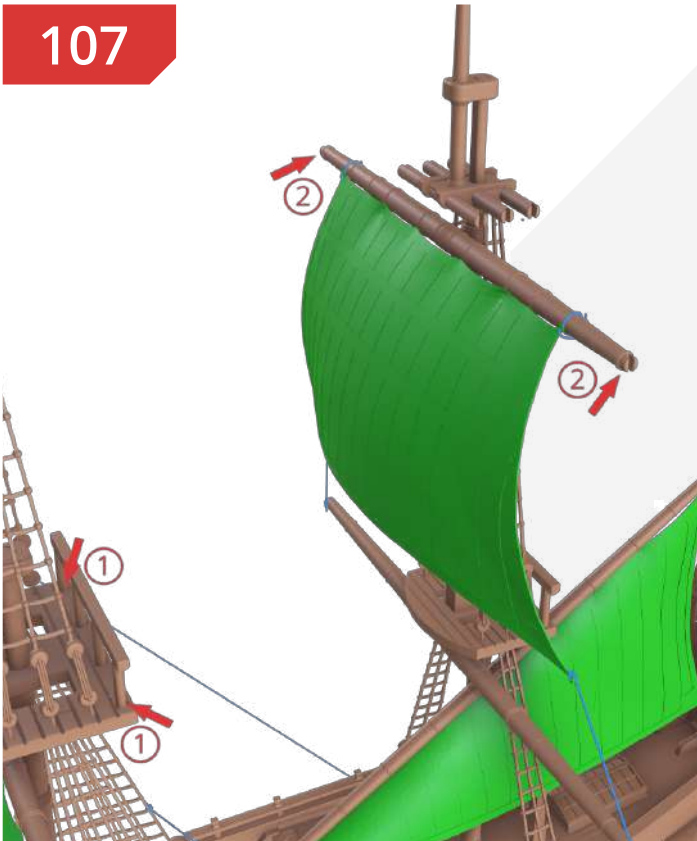
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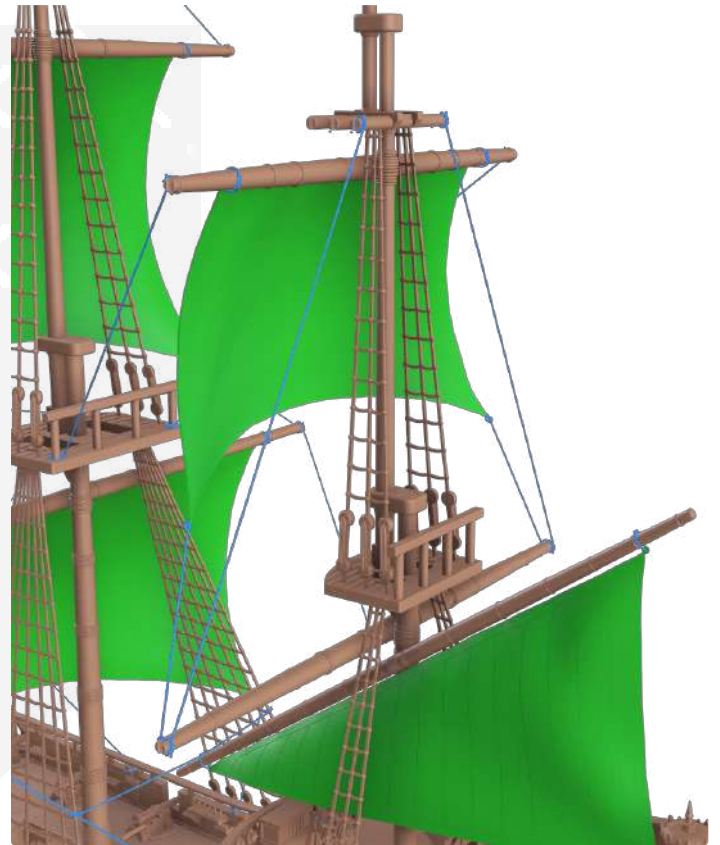
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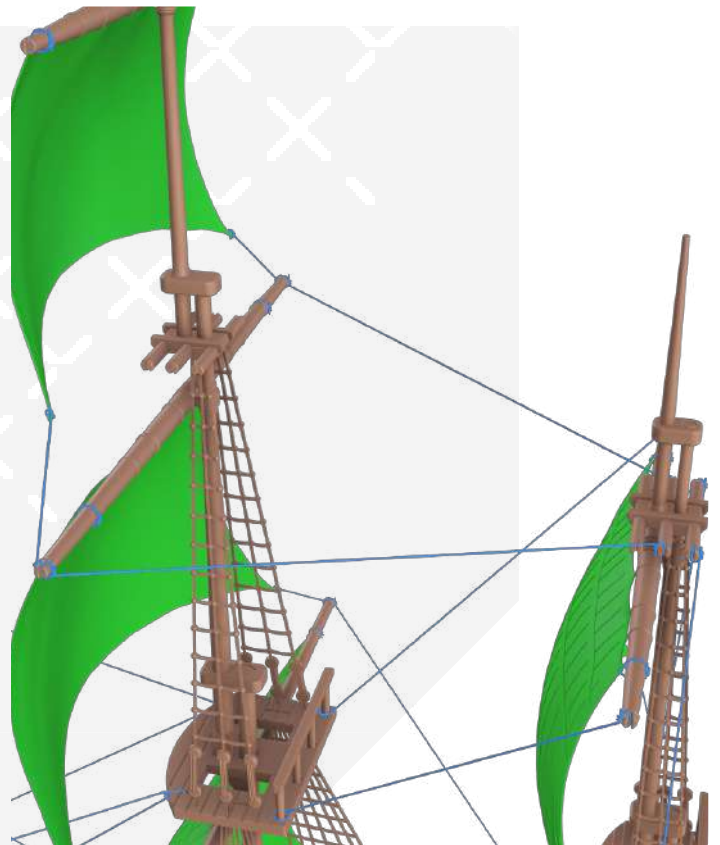
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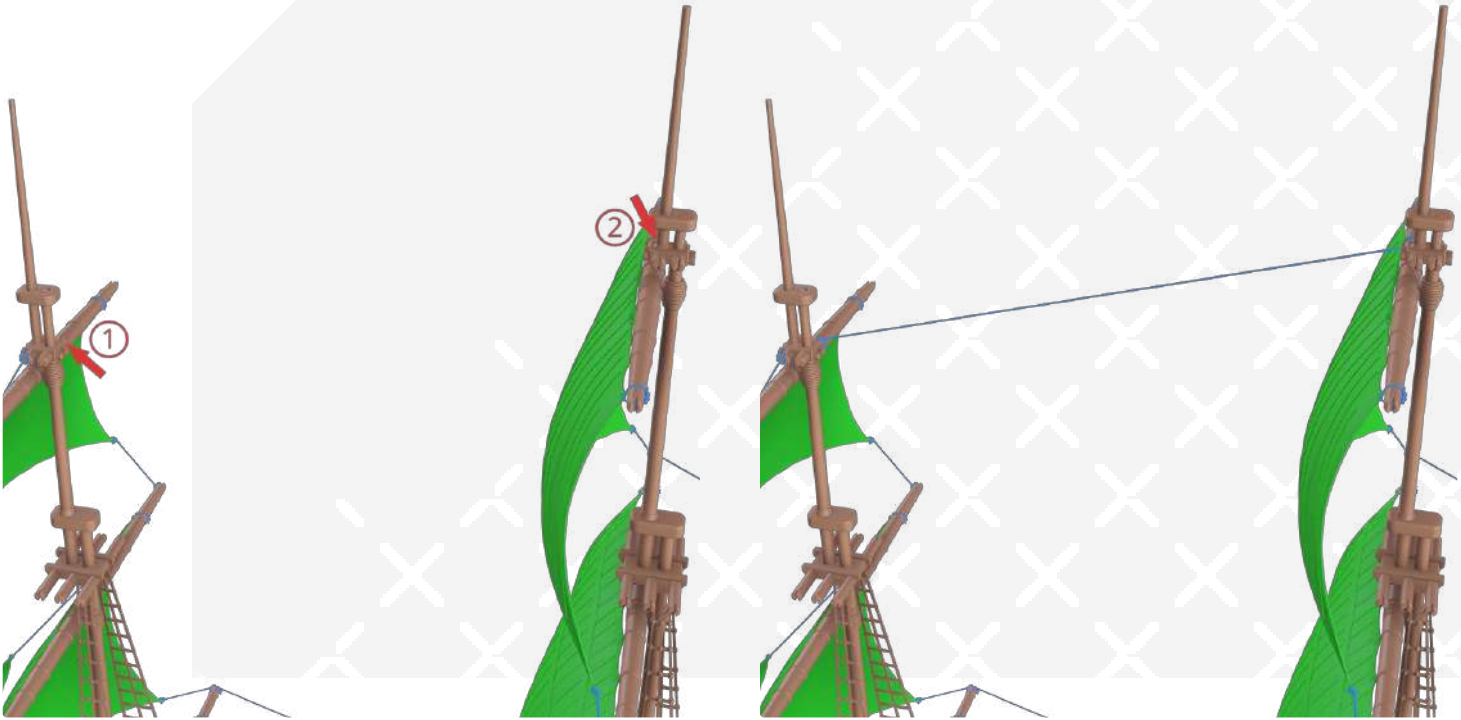
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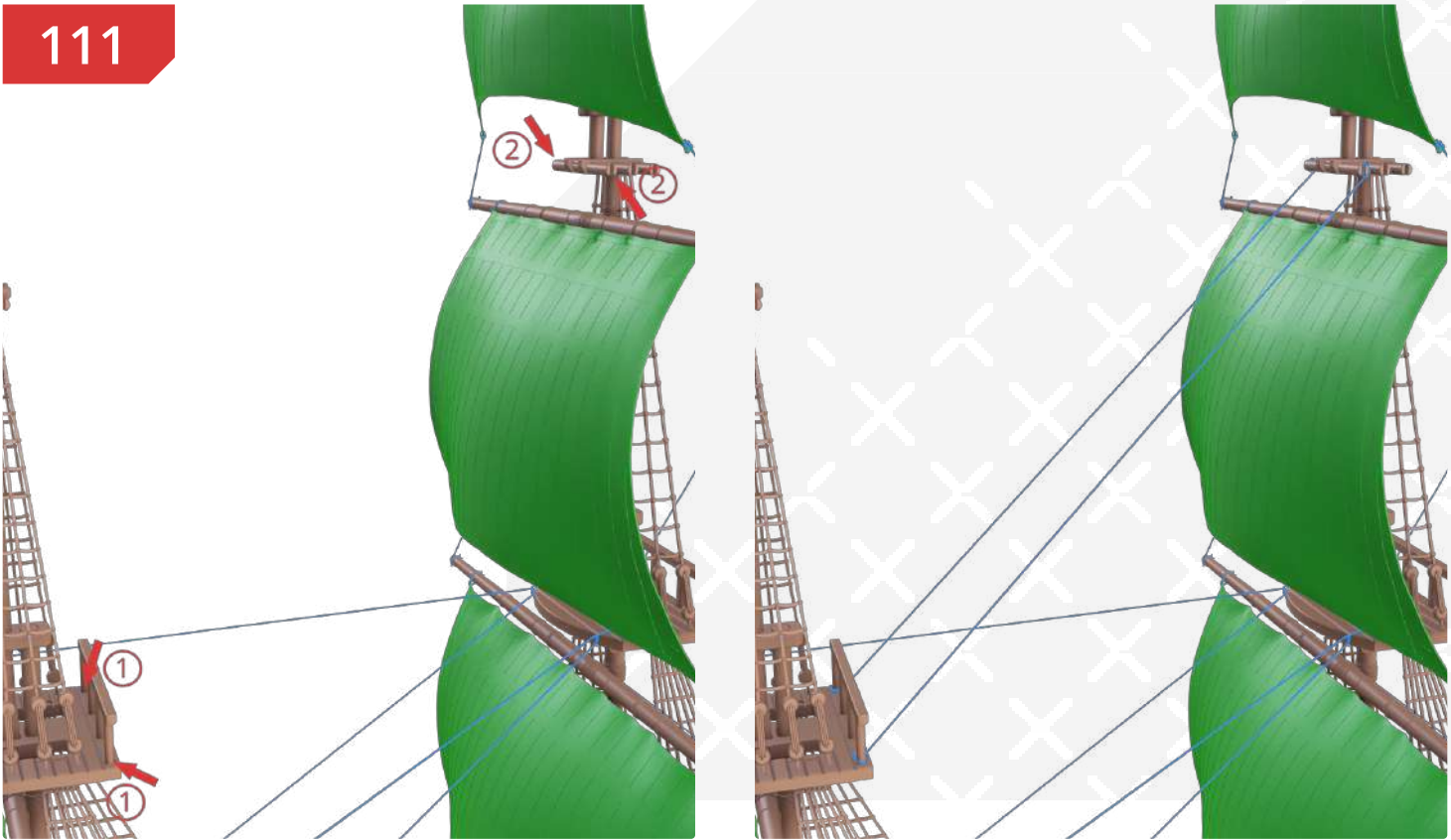
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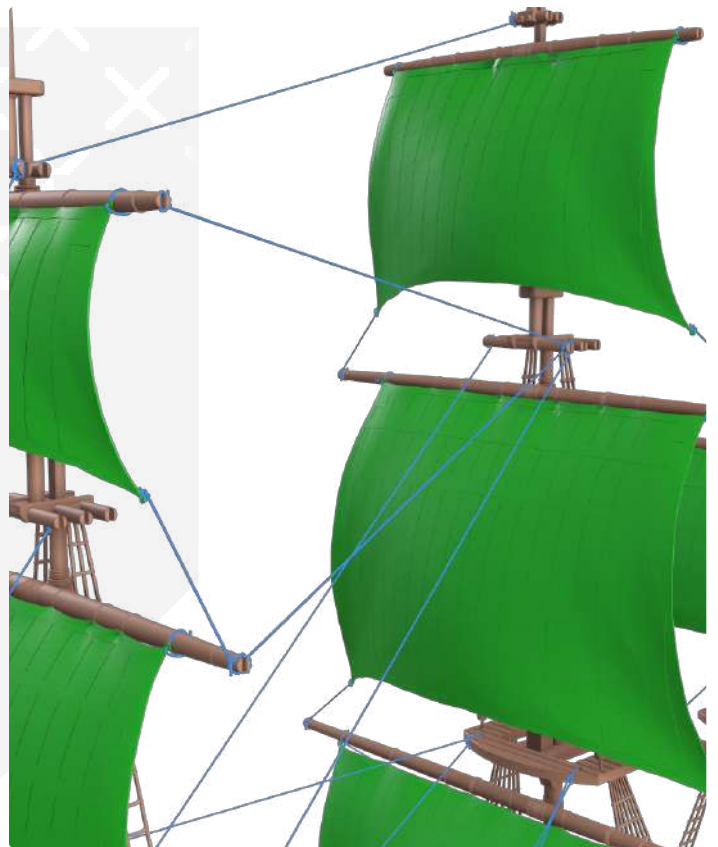
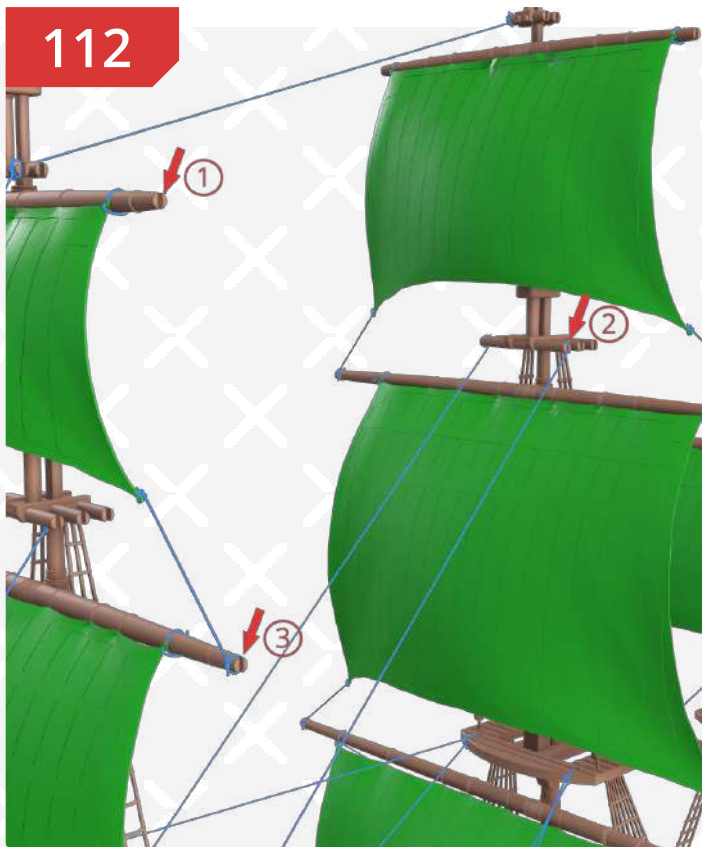
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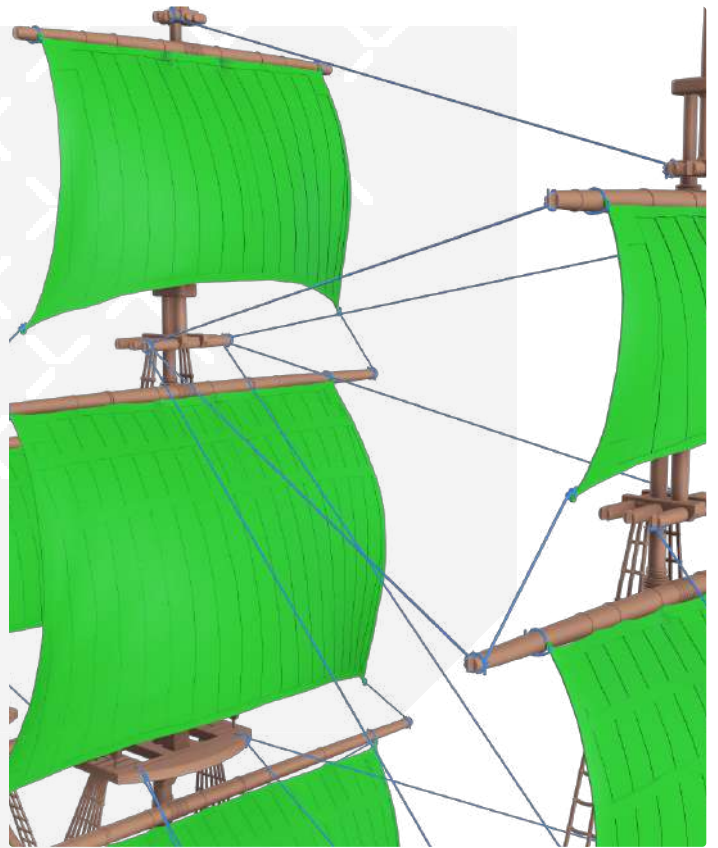
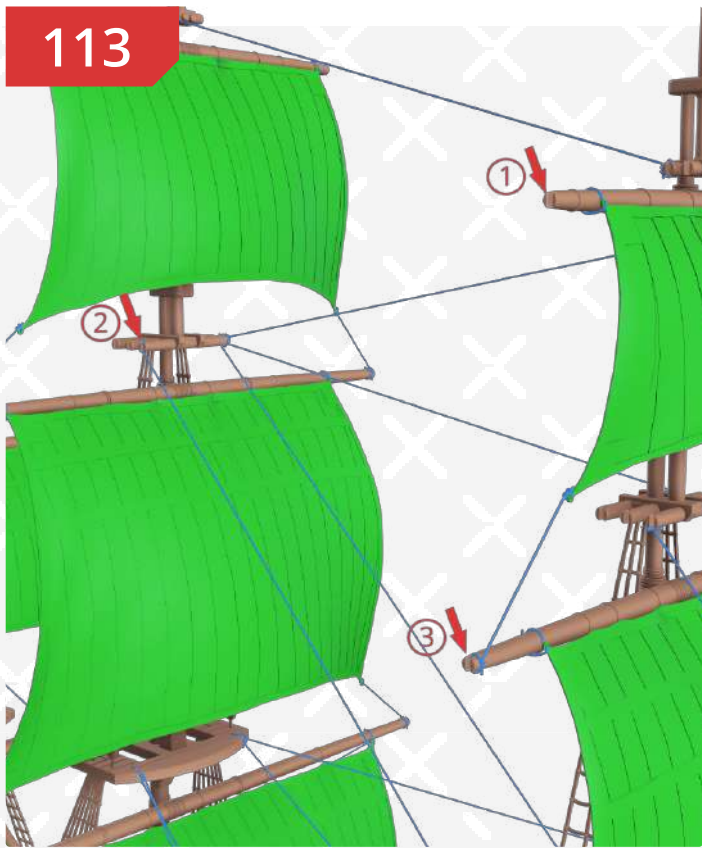
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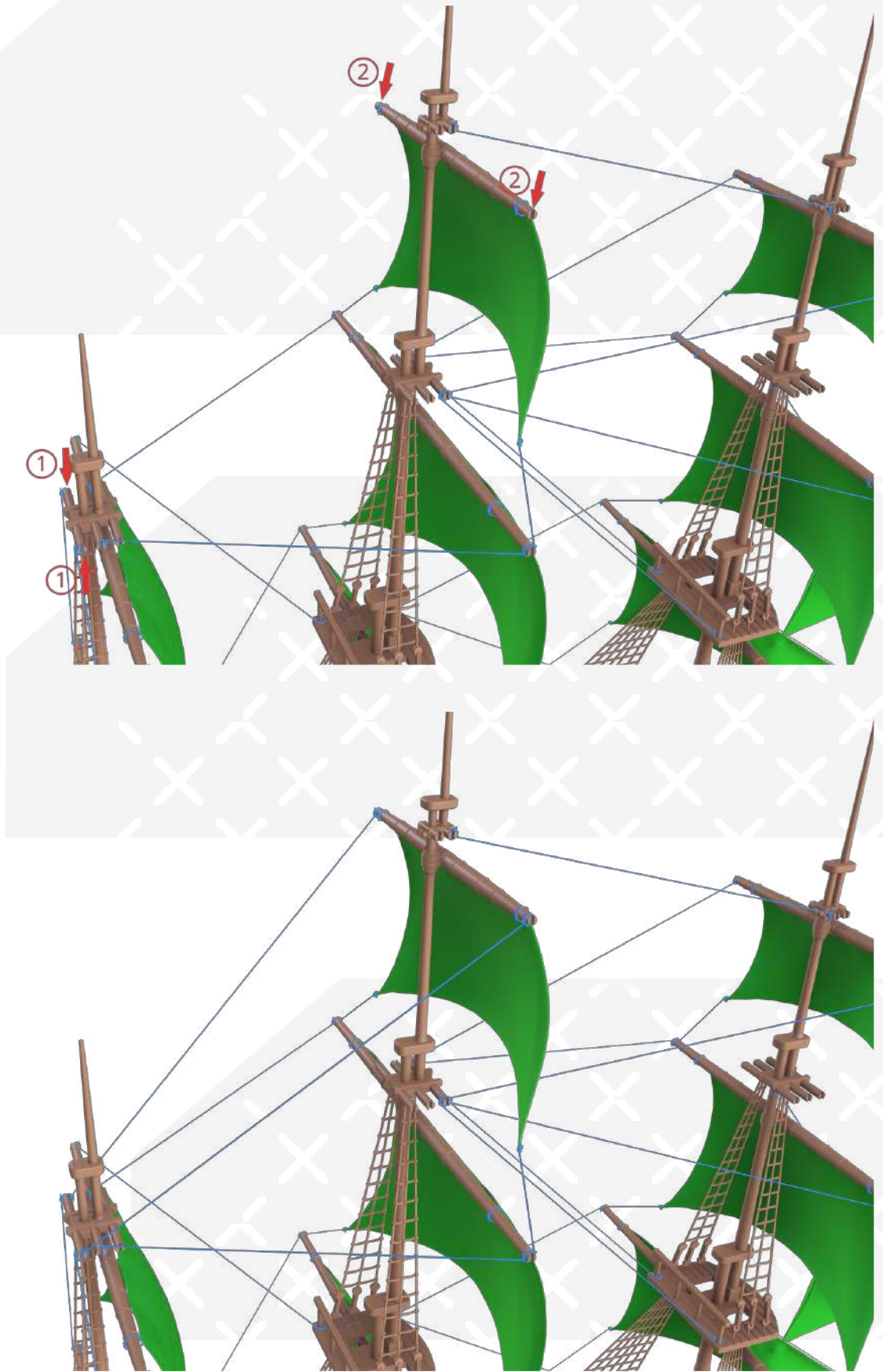
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113



114



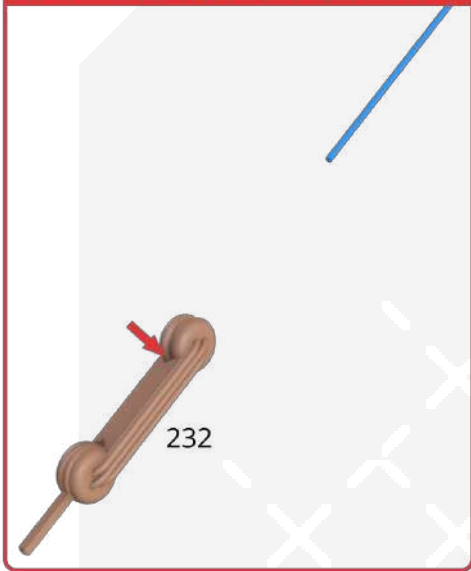
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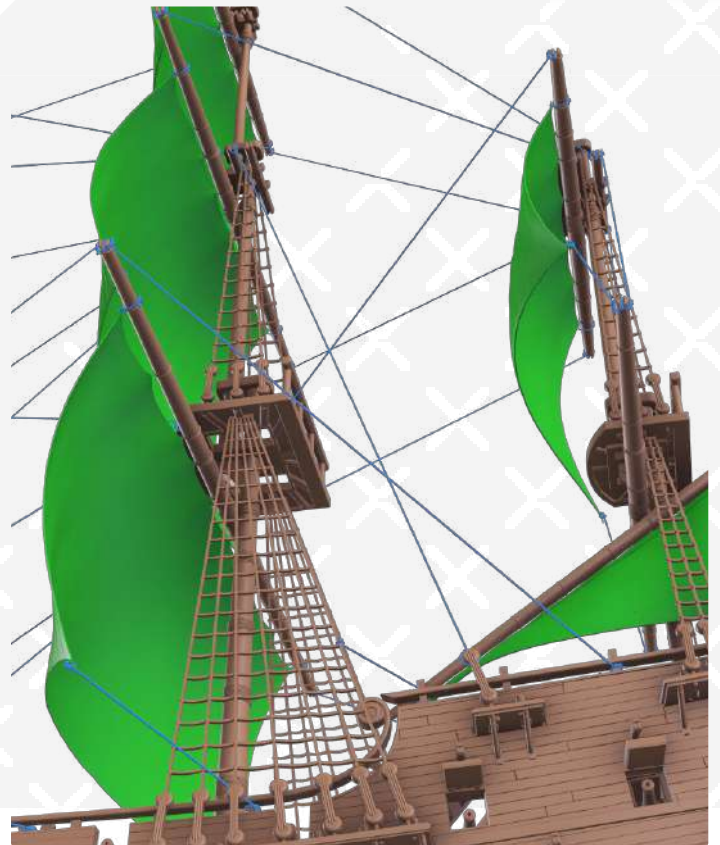
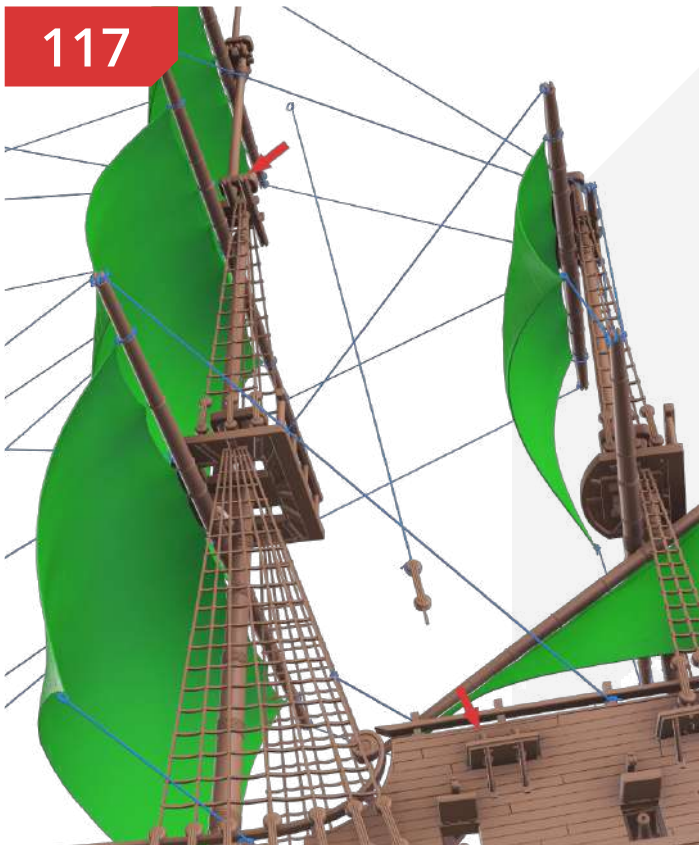
4 types of shrouds.

116

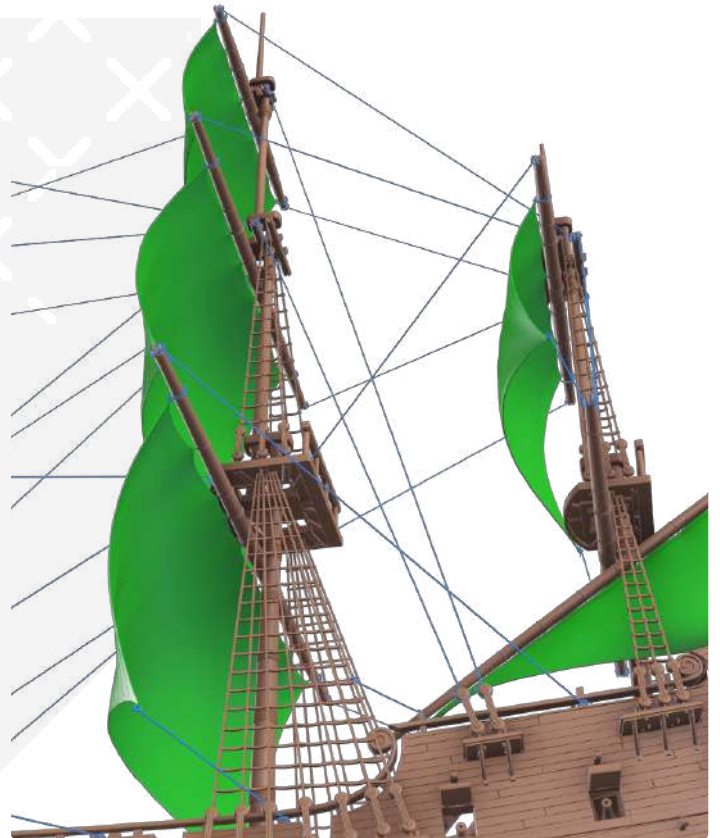
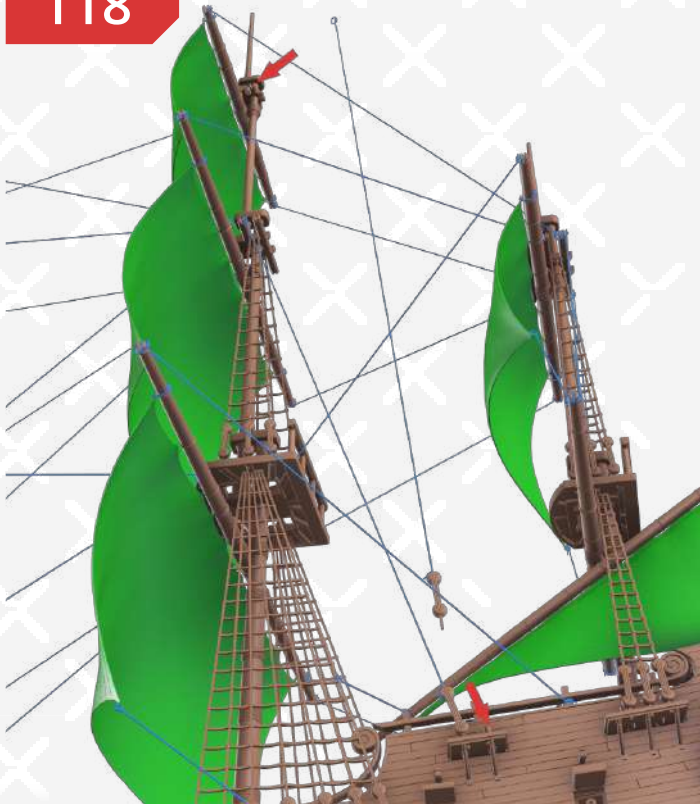
REPEAT THIS STEP 3 MORE TIMES



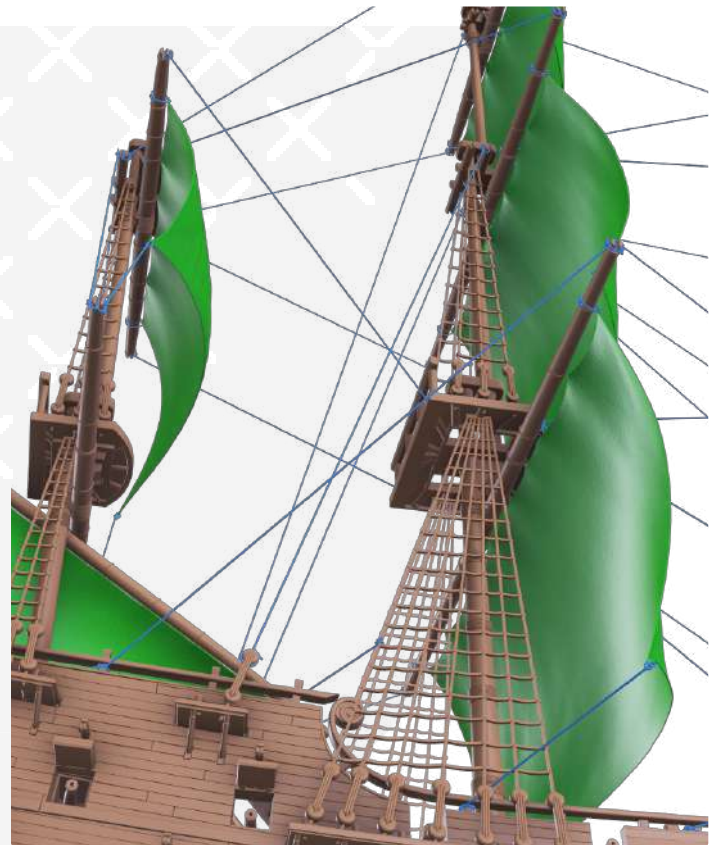
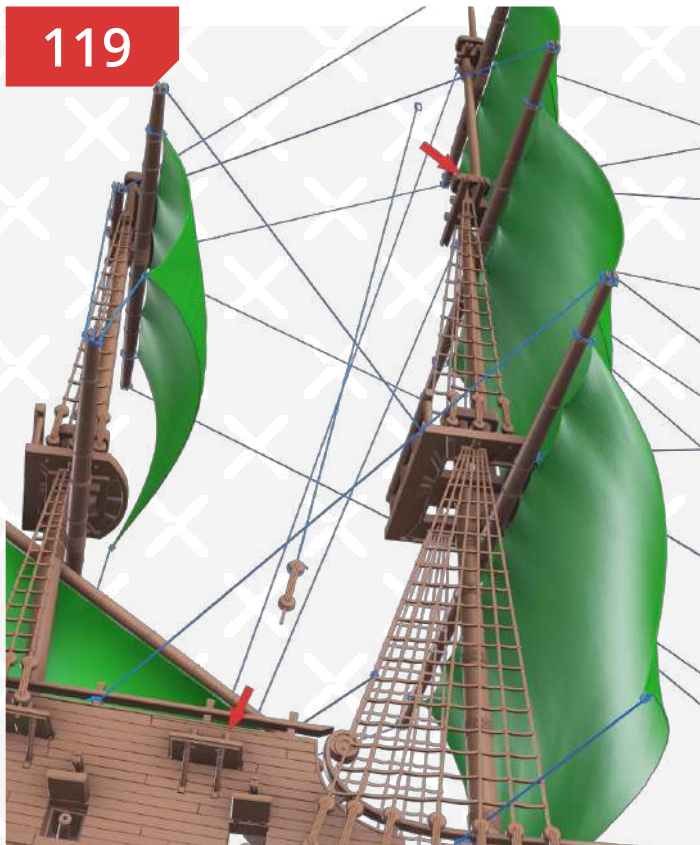
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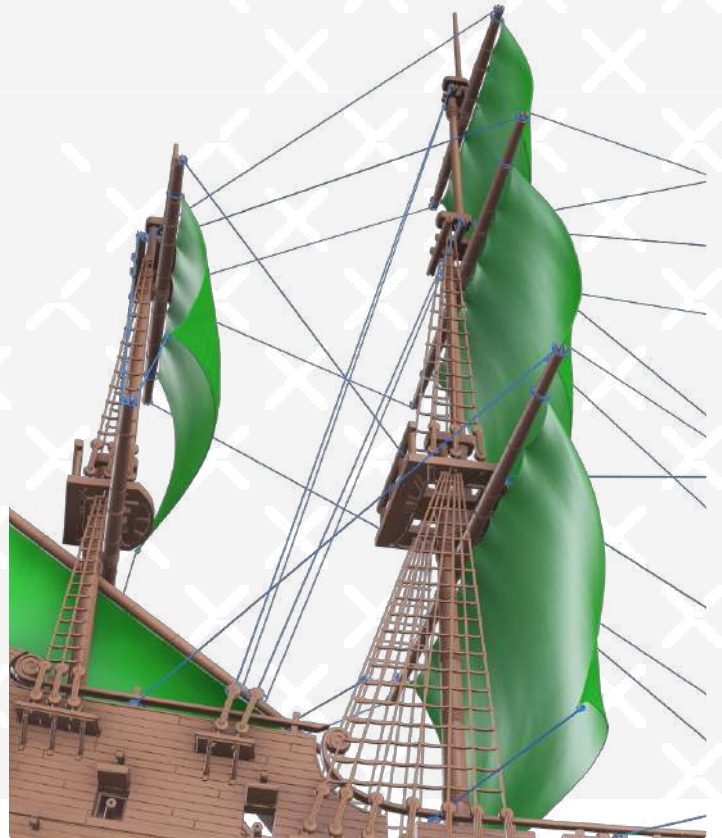
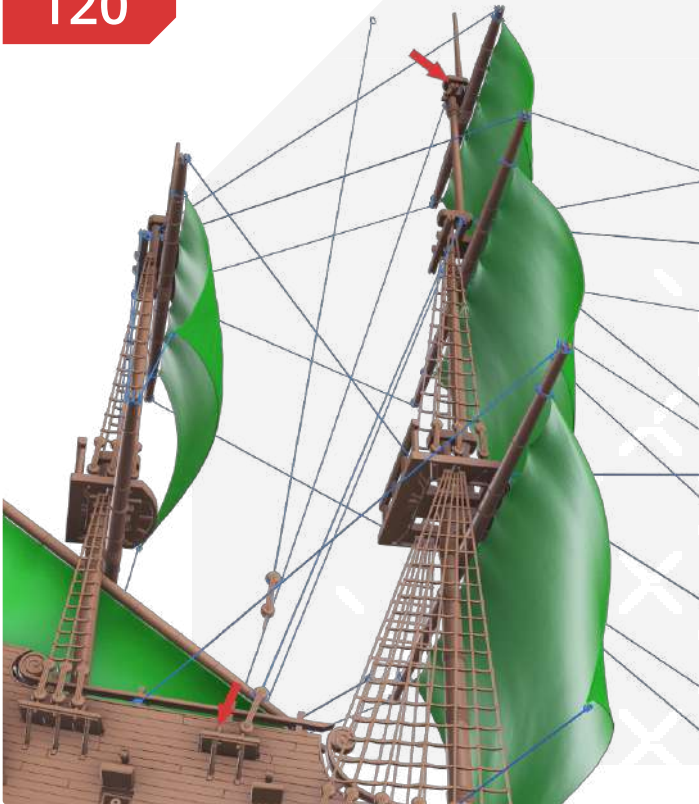
118



119



120



121



_213_sail_h_FDM (repaired).stl

_209_sail_d_FDM (repaired).stl

_212_sail_g_FDM (repaired).stl

_210_sail_e_FDM (repaired).stl

_211_sail_f_FDM (repaired).stlv

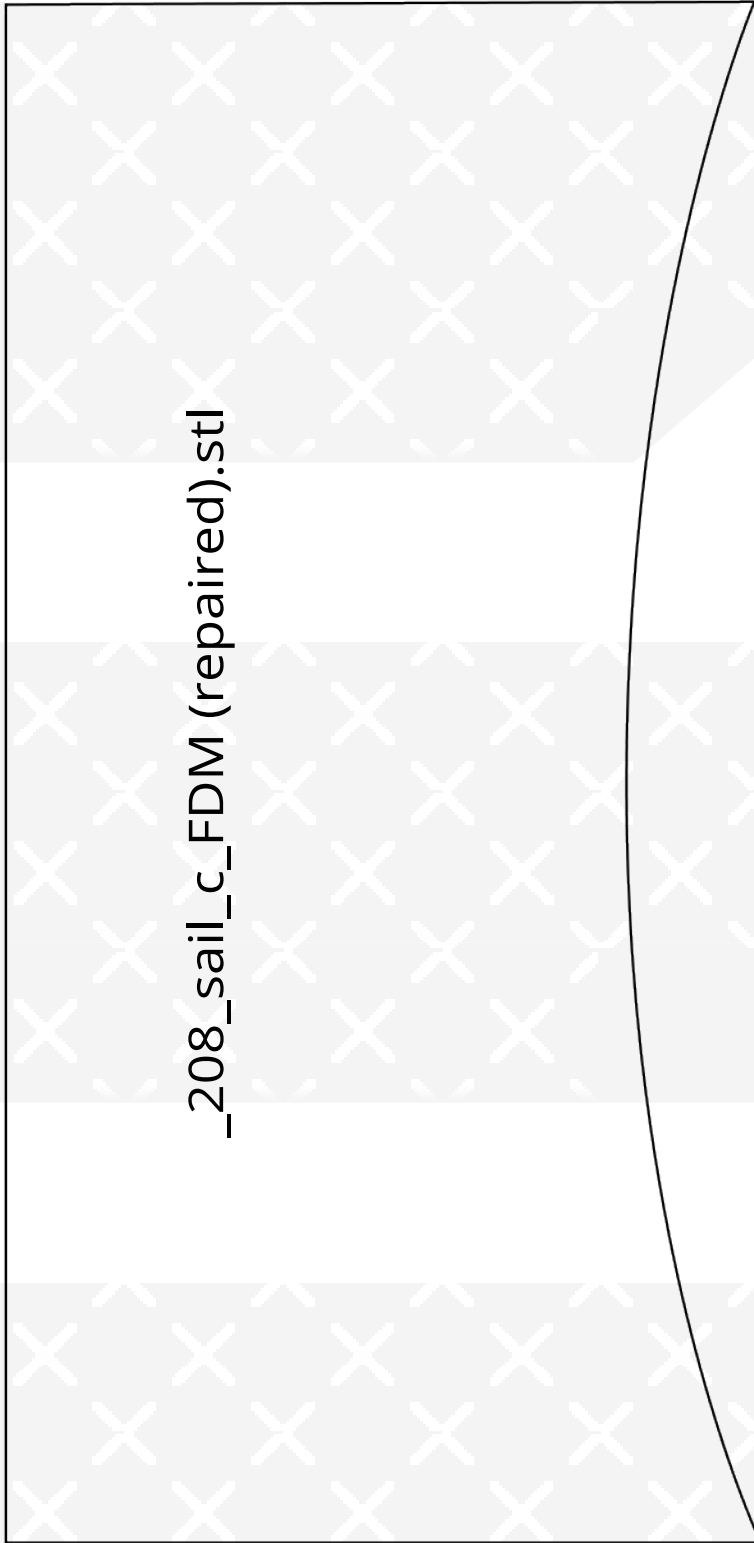


_215_sail_j_FDM (repaired).stl



_207_sail_b_FDM (repaired).stl

_214_sail_i_FDM (repaired).stl



STL files of all 3D printing models come with **full technical support** from **Gam**body team for life. If you have any questions or if you want to have any changes introduced, please, write to us at support@gambody.com.

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